

Effects of exhaust gas recirculation and manifold pressure on performance and emissions of a Diesel engine fueled with Biodiesel/Diesel Fuel Blends

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Abstract: The enormous volume of petroleum fuel burnt has a direct correlation to both hazardous exhaust emissions for human health and global warming. At first, biodiesel fuels were suggested as a workable substitute fuel to cope with these problems. This viewpoint is supported by the many published studies in the field that study looks at how Exhaust gas recirculation (EGR) is one of the effective methods to control the combustion and emissions of a diesel engine. In EGR method, some portion of exhaust gas was recirculated into the inlet manifold to mix with intake air and then it enters into the cylinder. We deduced the most of the research from it by looking at certain research. The use of Exhaust gas recirculation (EGR) results in increases in carbon dioxide (CO₂), carbon monoxide (CO) and brake specific fuel consumption (BSFC). It lowers the temperature of exhaust gases, NOx concentrations, brake thermal efficiency and the amount of smoke. The current review research concluded categorically that the degraded engine performance, combustion, and emission characteristics of Exhaust gas recirculation (EGR) on diesel engine with diesel fuel.

INDEX TERMS: Diesel engine; Emissions control; Biodiesel fuel; Exhaust gas recirculation (EGR)

I. INTRODUCTION

To mitigate climate change and reduce the dependency on fossil fuels, the global community is turning rapidly to energy sources that are more renewable and sustainable [1-8]. In particular, biodiesel has received much interest as a sustainable energy source and an alternative to fossil fuels [9-13]. In terms of the world's energy demands, biodiesel provides a cleaner and more sustainable alternative to fossil fuels while having significantly lower environmental effects [14-23]. Currently, global fossil fuel prices are increasing primarily because of the ongoing conflict between Russia and Ukraine, illustrating the importance of this issue. By May 2022, the average wholesale price of tallow methyl ester had reached [24-28]. USD per metric ton of oil equivalent, representing a remarkable increase of over 133% compared to the levels seen in 2018-2019.3 Also, the conflict between Russia and Ukraine slowed the global economy's recovery from the COVID-19 pandemic, and this conflict related economic limitation increased commodity prices, with disruptions to supply connections causing inflation in many regions worldwide[29-36]. Despite these challenges, the biodiesel market is predicted to increase at a 6.1% compound annual growth rate (CAGR) to 49 [37, 38]. 4 billion USD by 2027 and this

growth indicates the biodiesel industry's global demand. The global biodiesel market is expected to expand from 36.55 billion USD in 2022 to 38.93 billion USD in 2023, reflecting a 6.5% CAGR [4, 39]. Furthermore, the world is making enormous strides toward carbon neutrality to minimize carbon emissions, and adopting alternative fuels such as biodiesel is an important part of this change [40-47].

Indonesia, Malaysia, and Thailand are prominent biodiesel producers in Southeast Asia, and they mostly use crude palm oil (CPO) as the primary feedstock for biodiesel production because of its high oil content. Therefore, CPO has become a significant agricultural commodity, especially in Indonesia and Malaysia, which have become key players in the regional production of CPO to date. The International Energy Agency reported that approximately 47.87 billion liters of biodiesel were produced globally in 2022. In 2022, the Food and Agriculture Organization of the United Nations reported that these two nations are global palm oil giants, accounting for more than 20.6% of total world production.

In order to meet the present emissions standards, exhaust gas recirculation (EGR) is one of the most effective means of reducing NOx emissions from the CI engine by reducing the availability of extra oxygen and the



temperature during the combustion because of high specific heat of exhaust gas [48-53]. Hot and cooled exhaust gas recirculation (EGR) to increase the fuel-air ratio and found that hot EGR at light loads improved thermal efficiency due to the increase in charge temperature with corresponding reduction in NOx and smoke formation[54-60]. Cooled EGR has been reported to give slightly lower thermal efficiency with greater NOx reduction, when compared to hot EGR [61-67].

II. COMBUSTION OF BIODIESEL

The next paragraphs address the many aspects of combustion biodiesel or diesel fuel with using Exhaust gas recirculation (EGR)[68-75]. In the present study, an attempt has been made to introduce exhaust gas recirculation (EGR) under compressed natural gas (CNG) fueled diesel engine using Jatropha biodiesel (B20) blend as pilot fuel by S.K. Mahla. we discover that CO increase by 8% for the average EGR level at different loads ,We also notice an decrease in the NOX by 19 % and brake thermal efficiency by 5% for the average EGR level [76].



Figure 1. Results of S.K. Mahla experiment of single cylinder direct injection compression ignition engine[77].

Additionally, Pathikrit Bhowmick explores the influence of various fuel injection strategies on the performance, combustion and emission characteristics of the CRDI engine using CIB10 blends and draws a comparison with baseline diesel. we find that CO increase by 7% for the average EGR level at different loads ,We also find an decrease in the NOX by 22 % and brake smoke level by 20% for the average EGR level [76].





Figure 2. Results of Pathikrit Bhowmick experiment of diesel engine in common- rail direct injection engine [77].

Ashishkumar Jashvantlal Modi evaluated a ceramic-coated twin cylinder water-cooled diesel engine using blends of diesel and Neem biodiesel as fuel for its performance and exhaust emissions. According to studies, we notice a decrease in the smoke level and concentration of NOx by 5%, respectively. We find a increase in carbon monoxide and carbon dioxide by 8% and 20%, respectively [77].







Venkatesan Rajasekar tested the combustion of diesel engine using silicon dioxide (SiO2) nanoparticle additives to methanol in diesel engine. The studies showed that adding Addition of EGR decrease in smoke level, NOx, by 15% respectively. We also find an increase in carbon monoxide CO by 6% [79].



Figure 4. Results of Venkatesan Rajasekar experiment of single cylinder CI engine operating at constant speed. [79].

C. Swaminathan experimented the results of two different types of ethers were selected which were not used in earlier occasions. DGME (Diethylene Glycol Monomethyl Ether) and DGMB (Diethylene Glycol Monobutyl Ether) are the two additives selected from the ether group, used as additives with palm oil methyl ester (POME) biodiesel in various proportions, and tested in a direct injection compression ignition engine, which reduced the emissions. According to studies, we notice a decrease in the concentration of NOx, brake thermal efficiency and by 16%, 6%, respectively. We also find an increase in carbon monoxide concentration(co) and carbon dioxide (co2)by 10% and 7%, respectively [80].



Figure 5. Results of C. Swaminathan experiment of single-cylinder, four-stroke, water-cooled engine with and without exhaust gas recirculation (EGR). [80].



The following is a summary of previous experiments, in which we show the performance of the engine when using Exhaust gas recirculation (EGR) to diesel or biodiesel fuel over diesel fuel alone without using Exhaust gas recirculation (EGR) [81-87]. The results obtained from previous experiments show that the use of Exhaust gas recirculation (EGR) decreases the smoke level [88-92]. As presented in Figure 7, due to Presence of excess oxygen, which leads to oxidation of the carbon particles and hence less smoke in comparison to diesel fuel. However, the exhaust gas temperature, as presented in Figure 9, due to the improved combustion and oxidizing of more fuel because of the availability of oxygen molecules amount in biodiesel blends. The brake thermal efficiency, as shown in Figure 10, were reduced because the exhaust gas recirculation leads to impede the combustion process and reduces the burning rate of the fuel [93-97]. Nitrogen oxides (NOx), which presented in Figure 12, decreased because the oxygen concentration and the flame temperature of the fuel reduce in the EGR method [98-101]. In addition, the increase in carbon monoxide (CO), as shown in Figure 6, is due to the incomplete combustion of fuel with EGR technique. In addition, carbon dioxide (CO2), which shown in Figure 8, was reduced due to Increase in the amount of dilution effect and decrease in the availability of free oxygen due to the increase in EGR rate. Moreover, brake specific fuel consumption (bsfc) in Figure 11 This is due to the lower oxygen content of the intake air leads to improve the fuel consumption [102-107].



Figure 6. carbon monoxide Results for different EGR fraction at some experiments at optimum conditions [76-79, 84, 93, 108-120].



Figure 7. smoke level Results for different EGR fraction at some experiments at optimum conditions[76-79, 84, 93, 108-120].

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Figure 8. carbon dioxide Results for different EGR fraction at some experiments at optimum conditions [76-79, 84, 93, 108-120].



Figure 9. exhaust gas temperature Results for different EGR fraction at some experiments at optimum conditions [76-79, 84, 93, 108-120].





Figure 10. brake thermal efficiency Results for different EGR fraction at some experiments at optimum conditions [76-79, 84, 93, 108-120].



Figure 11. brake specific fuel combustion Results for different EGR fraction at some experiments at optimum conditions [76-79, 84, 93, 108-120].





Figure 12. nitrogen oxides Results for different EGR fraction at some experiments at optimum conditions [76-79, 84, 93, 108-120].

III. CONCLUSION

This review concludes that employing Exhaust Gas Recirculation (EGR) in diesel engines compared to operating without EGR using either diesel or biodiesel fuel leads to several key effects observed across the referenced studies. Specifically, EGR increases carbon monoxide (CO) emissions by up to 16% due to incomplete combustion, and carbon dioxide (CO₂) emissions by up to 20% as a result of increased dilution and reduced free oxygen availability from the higher EGR rates. Brake Specific Fuel Consumption (BSFC) increases by up to 7%, primarily due to the lower oxygen content in the intake air, which affects combustion efficiency. Brake Thermal Efficiency (BTE) decreases by up to 8% because EGR impedes the combustion process and reduces the fuelburning rate. However, nitrogen oxides (NO_x) emissions are reduced by up to 25% and smoke levels by up to 20%,

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owing to the lower oxygen concentration and reduced flame temperature with EGR. Exhaust gas temperature may increase by up to 5% due to improved combustion and more complete oxidation of fuel in biodiesel blends.

It is important to note that while EGR increases CO, CO₂, and BSFC, its main advantage is the significant reduction of NO_x emissions. Overall, it appears more effective to utilize EGR by increasing the engine's airflow rate rather than reducing the intake air. This approach can further decrease NO_x emissions. Nevertheless, EGR also slows the combustion rate, which can complicate the achievement of stable combustion.

ABBREVIATIONS AND ACRONYMS

PPM	Part Per Million
EGR	Exhaust gas recirculation
BTE	Brake Thermal Efficiency
BSFC	Brake Specific Fuel Consumption
HRR	Heat Release Rate
HP	Horsepower
CO	Carbon Monoxide
CO ₂	Dioxide
O_2	Oxygen
UNHC	Unburned Hydrocarbon

Conflicts of Interest:

The authors have no conflict of interest.

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