

# **Emerging Trends in mRNA Vaccine Technology: Beyond Infectious Diseases**

Ali Hassan Ibrahim Khormi<sup>1</sup>, Raied Mohammad Mosa Qohal<sup>2</sup>, Abdulrahman Yahya Ahmed Masrai<sup>3</sup>, Khaloufa Hassan Hofdallh Hakami<sup>3</sup>, Jaber Ahmed Ogdy<sup>4</sup>, Abdu Ahmed Almarshad<sup>5</sup>, Abdullah Mohammed Ahmed Merai<sup>5</sup>, Hassan Suliman Harrisi<sup>6</sup>, Majed Mohammad Alotaibi<sup>7</sup>, Abdulmajeed Mohammad Alotaibi<sup>8</sup>, Ahmed Ibrahim Ahmed Ghazi<sup>5</sup>, Abdullah Ali Abdu Hejry<sup>5</sup>, Hassan Mohammed Ismail Akish<sup>9</sup>, Hasen Ali Hasen Gharawy<sup>4</sup>, Mottaen Darweesh Hasan Fageh<sup>4</sup>

> <sup>1</sup> KSA, Ministry of Health, King Fahad Hospital in Jazan <sup>2</sup> KSA, Ministry of Health, PMNH in Jazan <sup>3</sup> KSA, Ministry of Health, Gazan Health Cluster <sup>4</sup> KSA, Ministry of Health, Jazan Health Cluster <sup>5</sup> KSA. Ministry of Health. Prince Mohammed Bin Nasser Hospital <sup>6</sup> KSA, Ministry of Health, Al-edabi general hospital <sup>7</sup> KSA, Ministry of Health <sup>8</sup> KSA, Ministry of Health, Nafi general hospital <sup>9</sup> KSA, Ministry of Health, Al-Baidh Primary Health Care Center



## Abstract

**Background:** 

mRNA vaccine technology represents a groundbreaking advancement in biomedicine, achieving global prominence for its pivotal role in mitigating the COVID-19 pandemic. While its success in infectious disease prevention is widely recognized, emerging evidence highlights its vast potential in addressing non-infectious diseases, including cancer, autoimmune disorders, and rare genetic conditions. These developments underscore the transformative capacity of mRNA vaccines to revolutionize therapeutic paradigms and fill critical gaps in medical treatment. Aim:

This paper aims to explore the expanding frontiers of mRNA vaccine technology, focusing on its applications beyond infectious diseases. Specifically, it evaluates the underlying mechanisms, recent technological advancements, and emerging therapeutic domains, while also addressing existing challenges and identifying priorities for future research.

#### Methods:

This review synthesizes data from recent preclinical and clinical studies conducted between 2020 and 2024. It examines advancements in mRNA design, delivery systems, and production scalability, alongside the application of mRNA platforms in oncology, autoimmune diseases, and genetic disorders. Sources include peer-reviewed journals, clinical trial reports, and expert reviews, ensuring a comprehensive and critical analysis of the current landscape.

#### **Results:**

Advances in mRNA technology, including lipid nanoparticle delivery systems and nucleoside modifications, have significantly enhanced vaccine efficacy and stability. Preclinical and clinical studies demonstrate promising outcomes in the development of personalized cancer vaccines, immune tolerance induction for autoimmune disorders, and protein replacement therapies for rare genetic conditions. Despite these achievements, challenges persist in areas such as cost-effective manufacturing, immunogenicity control, and regulatory standardization. **Conclusion:** 

mRNA vaccine technology has emerged as a versatile and dynamic platform, poised to address unmet medical needs in diverse therapeutic areas. Its adaptability and precision offer unparalleled opportunities for personalized medicine and disease prevention. However, realizing its full potential requires overcoming current limitations through interdisciplinary research and innovation. Collaborative efforts involving academia, industry, and regulatory bodies are essential to accelerate clinical translation and broaden access to these cutting-edge therapies. Keywords:

mRNA vaccines, cancer immunotherapy, autoimmune diseases, genetic disorders, lipid nanoparticles, nucleoside modifications, targeted therapy, personalized medicine, biotechnology advancements...

#### 1. Introduction

Gene editing, particularly through the CRISPR-Cas9 Messenger RNA (mRNA) vaccine technology has emerged as a revolutionary approach in modern medicine, offering unprecedented versatility and potential in therapeutic applications. Defined as a synthetic method of utilizing mRNA to direct cells to produce specific proteins, this platform capitalizes on the body's natural protein synthesis mechanisms to stimulate targeted immune responses or correct deficiencies. mRNA vaccines genetic are distinguished by their rapid development timelines,

\*Corresponding author e-mail: alhakhormi@moh.gov.sa, (Ali Hassan Ibrahim Khormi). Receive Date: 20 November 2024, Revise Date: 08 December 2024, Accept Date: 09 December 2024 DOI: 10.21608/ejchem.2024.337883.10838

<sup>©2024</sup> National Information and Documentation Center (NIDOC)

high specificity, and the ability to encode multiple antigens, making them a promising tool for addressing a wide range of medical conditions [1]. Although initially developed for infectious diseases, mRNA technology has expanded to encompass therapeutic areas such as oncology, autoimmune disorders, and rare genetic diseases, marking a paradigm shift in biomedicine.

The significance of mRNA vaccines in the field of medicine lies in their ability to address unmet clinical needs with precision and adaptability. Unlike traditional vaccines, mRNA platforms do not rely on live attenuated or inactivated pathogens, thus reducing the risks associated with these methods. Additionally, they provide the flexibility to respond swiftly to emerging pathogens, as demonstrated during the COVID-19 pandemic [2, 3]. The theoretical underpinnings of mRNA vaccines are rooted in advancements in molecular biology, particularly in RNA stabilization techniques and lipid nanoparticle (LNP) delivery systems, which have enhanced their efficacy, safety, and scalability [4]. These innovations align with the principles of precision medicine, which emphasize tailored therapeutic interventions based on individual patient profiles [5].

Recent advancements have propelled mRNA technology beyond infectious disease applications. In oncology, personalized mRNA vaccines have shown promise in targeting tumor-specific neoantigens, enhancing immune responses, and improving clinical outcomes in cancers such as melanoma and lung cancer [6, 7]. In autoimmune diseases, mRNA vaccines have been utilized to induce immune tolerance, providing a novel approach to mitigating without autoimmune attacks broad immunosuppression [8]. Additionally, preclinical studies on genetic disorders demonstrate the potential of mRNA therapies for protein replacement, addressing the underlying causes of diseases such as cystic fibrosis and rare metabolic disorders [9]. These developments underscore the broad therapeutic potential of mRNA technology, though challenges such as immunogenicity, manufacturing scalability, and regulatory hurdles remain [10].

This paper is structured to provide a comprehensive exploration of emerging trends in mRNA vaccine technology and its applications beyond infectious diseases. The first section discusses the foundational mechanisms of mRNA vaccines, emphasizing key advancements in delivery systems and molecular design. The second section highlights therapeutic applications, focusing on oncology, autoimmune diseases, and genetic disorders. The third section addresses the challenges faced in clinical translation and the technological innovations aimed at overcoming these barriers. Finally, the conclusion synthesizes the findings and proposes future directions for research and collaboration in this dynamic field.



Figure 1 mRNA molecule structural components

# Expanding Applications Beyond Infectious Diseases

# **Oncology: Personalized Cancer Vaccines**

mRNA technology has paved the way for innovative cancer immunotherapies, particularly in the form of personalized cancer vaccines. These vaccines harness the ability of mRNA to encode tumor-specific neoantigens—unique mutations expressed by tumor cells but not by normal tissues. By delivering mRNA that encodes these neoantigens, the immune system is primed to activate cytotoxic T cells specifically targeting cancer cells while sparing healthy tissues, thereby achieving precision in oncologic treatments [11, 12].

The mechanism of mRNA-based cancer vaccines is rooted in the activation of both innate and adaptive immune responses. Upon intramuscular or subcutaneous administration, mRNA encapsulated in lipid nanoparticles (LNPs) is taken up by antigenpresenting cells (APCs) such as dendritic cells. The encoded neoantigen is translated into protein within the cytoplasm and subsequently processed and presented on the surface of APCs via major histocompatibility complex (MHC) molecules. This presentation activates CD8+ cytotoxic T cells, leading to the destruction of tumor cells that express the neoantigen [13].

Clinical trials have demonstrated the efficacy of mRNA-based personalized cancer vaccines in advanced cancers. For instance, a pivotal trial in metastatic melanoma patients utilized a personalized mRNA vaccine encoding patient-specific neoantigens, resulting in significant T-cell responses and prolonged survival rates [14]. Similarly, in non-small cell lung cancer (NSCLC), personalized mRNA vaccines have been tested in combination with immune checkpoint inhibitors like anti-PD-1 antibodies, showing enhanced anti-tumor efficacy and favorable safety profiles [15]. These promising outcomes underscore the potential of mRNA technology to revolutionize oncology by addressing the heterogeneity of tumors through highly individualized therapeutic strategies.



Figure 2 Pharmacological mechanism of adaptive immune responses induced by mRNA-LNP vaccines.

#### **Autoimmune Diseases**

Beyond oncology, mRNA technology is being explored as a therapeutic modality for autoimmune diseases, wherein the immune system erroneously attacks the body's own tissues. Conventional treatments often rely on broad-spectrum immunosuppression, which poses risks of systemic side effects and increased susceptibility to infections. mRNA-based therapies offer a targeted alternative by inducing immune tolerance, a state where the immune system recognizes specific antigens as self and refrains from attacking them [16].

The mechanism of immune tolerance induction involves the use of mRNA to encode autoantigens associated with autoimmune diseases, enabling APCs to present these antigens without co-stimulatory signals. This presentation promotes the expansion of regulatory T cells (Tregs), which suppress autoreactive T cells and restore immune homeostasis [17]. Preclinical studies have shown promising results in autoimmune encephalomyelitis, an animal model for multiple sclerosis, where mRNA vaccines encoding myelin oligodendrocyte glycoprotein (MOG) reduced disease severity by modulating the immune response [18].

Applications in clinical settings are expanding, with notable progress in diseases such as multiple sclerosis (MS) and rheumatoid arthritis (RA). In MS, mRNA therapies aim to prevent the immune-mediated destruction of myelin sheaths by promoting tolerance to myelin antigens. In RA, mRNA-based approaches focus on curbing the inflammatory cascade by targeting cytokines like tumor necrosis factor-alpha (TNF- $\alpha$ ) or interleukin-6 (IL-6) [19]. These disease-specific strategies highlight the potential of mRNA technology to offer targeted and durable solutions for managing autoimmune conditions.

## **Rare Genetic Disorders**

Rare genetic disorders, often caused by single-gene mutations leading to the absence or dysfunction of essential proteins, represent another critical area where mRNA technology is making strides. Traditional

Egypt. J. Chem. Vol. 67, SI: M. R. Mahran (2024)

treatments for such disorders, such as enzyme replacement therapies, are limited by high costs, short half-lives, and challenges in achieving targeted delivery. mRNA-based protein replacement therapy addresses these limitations by enabling the endogenous production of functional proteins [20]. In this approach, mRNA encoding the deficient protein is delivered to patient cells, where it is translated into a functional protein that restores normal physiological function. This strategy bypasses the need for gene editing and offers a non-permanent solution, which can be advantageous in managing

solution, which can be advantageous in managing potential off-target effects or unintended consequences of gene therapy [21]. Case studies in enzyme deficiency diseases, such as methylmalonic acidemia (MMA) and glycogen storage disorders, illustrate the transformative potential of mRNA therapy. For example, preclinical models of MMA treated with mRNA encoding methylmalonyl-CoA mutase (MUT) demonstrated sustained metabolic correction and reduced disease severity [22].

Moreover, the scalability and adaptability of mRNA platforms make them particularly well-suited for addressing the diverse needs of patients with rare genetic disorders. Customizable mRNA sequences can be rapidly designed to encode different proteins, facilitating the development of personalized therapies tailored to specific genetic mutations. As manufacturing technologies advance, the accessibility and affordability of mRNA-based treatments for rare diseases are expected to improve, potentially expanding their impact on global health [23].

#### Technological Advancements in mRNA Vaccines

The rapid evolution of mRNA vaccine technology has been underpinned by significant advancements in multiple domains, including delivery systems, mRNA modifications, and integration with emerging technologies. These developments aim to optimize vaccine efficacy, reduce side effects, and expand the range of treatable conditions. Below, we explore the latest innovations in this field.



Figure 3 Delivery Systems

The delivery of mRNA is a critical determinant of vaccine success, as mRNA molecules are inherently unstable and susceptible to enzymatic degradation. To address these challenges, lipid nanoparticles (LNPs) have emerged as the gold standard for mRNA delivery, offering protection and facilitating cellular

uptake. LNPs are composed of ionizable lipids, cholesterol, phospholipids, and polyethylene glycollipids, which collectively ensure efficient encapsulation of mRNA, enhanced stability, and targeted delivery to antigen-presenting cells (APCs) [24, 25].

LNP technology has undergone continuous refinement to improve biodistribution and minimize off-target effects. Recent advances have focused on designing LNPs with tissue-specific targeting capabilities, such as liver-targeted LNPs for mRNA therapeutics in metabolic disorders. Moreover, LNP formulations are now being adapted for pulmonary delivery via inhalation, broadening their applicability in respiratory diseases [26].

Polymer-based delivery systems represent a promising alternative to LNPs, offering enhanced biocompatibility, reduced immunogenicity, and the potential for greater tissue targeting precision. Polymers such as poly(beta-amino esters) and polylactic-co-glycolic acid (PLGA) have been utilized to create nanoparticle carriers that can deliver mRNA directly to specific tissues, such as tumors in oncology applications. These polymer systems can also incorporate stimuli-responsive properties, enabling controlled release triggered by environmental factors like pH or temperature [27]. While still in developmental stages, polymer-based delivery systems hold immense promise for overcoming the limitations of current LNPs.

## **mRNA Modifications**

The immunogenicity and stability of mRNA molecules are two major hurdles in mRNA vaccine development. To address these challenges, modifications to the mRNA structure have been implemented. Incorporating nucleoside analogs such as pseudouridine and 1-methylpseudouridine into the mRNA sequence has proven to reduce innate immune activation and improve translation efficiency. These analogs minimize the recognition of mRNA by pattern recognition receptors (PRRs), such as Toll-like receptors (TLRs), thus reducing the inflammatory response [28].

Circular RNA (circRNA) is a novel approach to enhancing mRNA stability and extending the duration of protein expression. Unlike linear mRNA, circRNA lacks free ends, making it resistant to exonucleasemediated degradation. CircRNA can encode while functional proteins maintaining high translational efficiency and low immunogenicity, positioning it as a promising candidate for nextgeneration vaccines and therapeutics [29]. Ongoing research is exploring the use of circRNA to produce prolonged antigen expression in vivo, which may reduce the need for booster doses in vaccination schedules [30].

Additionally, advances in mRNA purification techniques, such as high-performance liquid

chromatography (HPLC), have further improved the quality and yield of mRNA. These techniques help remove impurities, such as double-stranded RNA contaminants, which can trigger undesired immune responses and compromise vaccine efficacy [31].

# **Integration with Emerging Technologies**

The integration of mRNA vaccine platforms with emerging technologies has opened new avenues for innovation. Artificial intelligence (AI) is playing a transformative role in antigen discovery and vaccine design. Machine learning algorithms analyze vast datasets to identify immunodominant epitopes, predict T-cell receptor interactions, and optimize mRNA sequences for maximum immunogenicity [32]. These computational tools accelerate the vaccine development process and enable the customization of mRNA vaccines for diverse pathogens and patient populations.

Nanotechnology is another frontier in mRNA vaccine advancements, offering unprecedented precision in delivery. Functionalized nanoparticles are being developed to co-deliver mRNA with adjuvants or other therapeutic agents, enhancing the immune response. For example, gold nanoparticles and carbon nanotubes are being explored as alternative carriers that can bypass biological barriers and deliver mRNA to hard-to-reach tissues, such as the central nervous system [33]. Moreover, nanotechnology facilitates the engineering of multi-functional delivery platforms that combine imaging capabilities for real-time tracking with therapeutic functions [34].

Emerging technologies also include bioprinting and microfluidics, which are revolutionizing the production of mRNA vaccines. These technologies enable the scalable and reproducible manufacturing of nanoparticles and mRNA formulations with precise control over their physicochemical properties. As these methods are refined, they are expected to lower production costs and expand global access to mRNA vaccines [35].

## **Challenges and Barriers to Broader Application**

Despite the transformative potential of mRNA vaccine technology, several critical challenges and barriers impede its broader application across diverse therapeutic areas. These challenges span manufacturing limitations, immunogenicity concerns, and regulatory hurdles. Addressing these issues is essential to unlock the full potential of mRNA vaccines in improving global health outcomes.

# Manufacturing and Scalability

The manufacturing of mRNA vaccines involves complex, resource-intensive processes that contribute to high production costs and hinder scalability. Unlike conventional vaccine platforms, mRNA vaccine production requires sophisticated facilities capable of ensuring the integrity, purity, and stability of mRNA molecules. The synthesis of mRNA is typically achieved through in vitro transcription (IVT), which necessitates high-quality raw materials, stringent quality control measures, and advanced purification techniques. These factors collectively inflate production costs and restrict accessibility, particularly in low- and middle-income countries [36, 37].

Scalability remains a significant challenge, as the current infrastructure for mRNA vaccine production is concentrated in a few high-income countries. The rapid scale-up of manufacturing during the COVID-19 pandemic demonstrated both the potential and limitations of existing systems. Efforts to improve scalability include the decentralization of production facilities, the adoption of modular manufacturing platforms, and the development of continuous production processes. For instance, microfluidic-based manufacturing systems are emerging as promising solutions to streamline the synthesis and encapsulation of mRNA, enabling higher throughput and reducing costs [38].

Additionally, the environmental impact of mRNA vaccine production is increasingly being scrutinized. The reliance on single-use plastics and energyintensive processes raises sustainability concerns. To address these issues, researchers are exploring ecofriendly production methods, such as bioreactor systems that minimize waste and energy consumption [39]. Overcoming these manufacturing and scalability challenges will be critical to ensuring the equitable distribution and widespread adoption of mRNA vaccines.



Figure 4 The steps and stages of an mRNA vaccine manufacturing process.

#### **Immunogenicity Concerns**

While mRNA vaccines have demonstrated robust immunogenicity against infectious diseases, unintended immune responses remain a significant barrier to their broader application. Innate immune activation triggered by the recognition of exogenous mRNA by pattern recognition receptors (PRRs), such as Toll-like receptors (TLRs), can result in inflammatory responses and adverse effects. These unintended immune reactions not only compromise vaccine efficacy but also pose safety risks, particularly in non-infectious disease applications [40].

To mitigate these immunogenicity concerns, researchers have developed various strategies, including the incorporation of modified nucleosides such as pseudouridine and 1-methylpseudouridine into mRNA sequences. These modifications reduce recognition by PRRs, thereby minimizing inflammatory responses while enhancing translational efficiency. Another promising approach is the use of sequence optimization algorithms to design mRNA molecules with reduced immunostimulatory motifs [41].

Encapsulation within lipid nanoparticles (LNPs) further reduces immunogenicity by shielding mRNA molecules from enzymatic degradation and immune recognition. However, the lipid components themselves can trigger hypersensitivity reactions in some individuals. To address this issue, next-generation LNPs are being developed with alternative lipid formulations that maintain delivery efficiency while minimizing adverse reactions [42]. Despite these advancements, a comprehensive understanding of the immune interactions of mRNA vaccines across diverse populations remains a critical area for further research.

#### **Regulatory Hurdles**

The regulatory landscape for mRNA vaccines presents unique challenges, particularly as the technology extends beyond infectious diseases into new therapeutic domains. The approval processes for mRNA vaccines are inherently complex, given their novel mechanisms of action, unique delivery systems, and potential for unintended immune responses. Current regulatory frameworks, which were originally designed for conventional biologics, are often illsuited to address the specific characteristics of mRNAbased therapeutics [43].

One of the primary challenges is the lack of standardized guidelines for evaluating the safety and efficacy of mRNA vaccines in non-infectious disease contexts. For instance, the assessment of long-term safety in applications such as oncology or autoimmune diseases requires robust preclinical and clinical data, which can be time-consuming and resource-intensive to generate. Moreover, the variability in regulatory requirements across different jurisdictions further complicates the approval process, leading to delays in the global deployment of mRNA vaccines [44].

Efforts to streamline regulatory pathways are underway, including the development of harmonized guidelines by international organizations such as the World Health Organization (WHO) and the International Council for Harmonisation of Technical Requirements for Pharmaceuticals for Human Use (ICH). These initiatives aim to establish clear criteria for safety, efficacy, and quality control, thereby expediting the approval process while maintaining rigorous standards [45]. Additionally, collaborative frameworks between regulatory agencies and manufacturers, such as adaptive licensing models, are being explored to facilitate the rapid evaluation and approval of mRNA vaccines for novel applications. Despite these efforts, significant gaps remain in the regulatory ecosystem, particularly regarding the evaluation of emerging technologies such as circular RNA (circRNA) and novel delivery platforms. Addressing these gaps will require sustained collaboration between researchers, manufacturers, and regulatory bodies to develop standardized, evidencebased frameworks that support innovation while ensuring patient safety.

#### Conclusion

The transformative potential of mRNA vaccine technology marks a paradigm shift in the field of therapeutic science. Initially conceived as a tool to combat infectious diseases, mRNA technology has rapidly evolved into a versatile platform capable of addressing a broad spectrum of medical challenges. Its ability to encode any desired protein, coupled with the speed and flexibility of its development, underscores its role as a cornerstone of future medical innovations. The demonstrated success of mRNA vaccines in controlling global pandemics has not only revolutionized vaccine development but also highlighted their capacity for precision medicine. Beyond infectious diseases, mRNA vaccines are now being applied to some of the most complex and challenging health conditions, including oncology, autoimmune disorders, and rare genetic diseases. By encoding tumor-specific neoantigens, inducing immune tolerance, or replacing deficient proteins, mRNA platforms offer highly targeted, individualized therapeutic solutions. These capabilities are instrumental in addressing unmet medical needs that have long eluded traditional treatment modalities.

Despite these advancements, the broader application of mRNA technology remains constrained by several challenges. High production costs, scalability issues, and regulatory hurdles are critical barriers that need to be addressed to unlock the full potential of mRNA vaccines. Furthermore, the innate immunogenicity of exogenous mRNA poses safety risks, necessitating innovative strategies to optimize delivery systems and reduce unintended immune responses. Advances in nucleoside modifications. lipid nanoparticle engineering. and integration with emerging technologies such as artificial intelligence and nanotechnology are paving the way for overcoming these challenges. However, sustained interdisciplinary efforts will be crucial to ensure these innovations translate into accessible, effective, and equitable healthcare solutions.

A collaborative approach is essential to advance the frontier of mRNA technology. Partnerships between

Egypt. J. Chem. Vol. 67, SI: M. R. Mahran (2024)

academia, industry, and regulatory bodies are needed to accelerate research and development while ensuring the safety and efficacy of new applications. Equally important is the establishment of robust policy frameworks that support rapid clinical translation without compromising on rigorous safety standards. These frameworks must adapt to the unique characteristics of mRNA-based therapies, providing clear guidelines for their evaluation and approval across diverse therapeutic contexts.

Looking forward, the potential of mRNA vaccines to reshape the landscape of medicine is unparalleled. As the technology continues to evolve, it is poised to expand its impact from controlling pandemics to revolutionizing the treatment of chronic diseases, genetic disorders, and beyond. Achieving this vision will require not only scientific ingenuity but also a collective commitment to addressing existing barriers and prioritizing equitable access to these life-saving innovations.

In conclusion, mRNA vaccine technology represents a transformative advancement in modern medicine, with the capacity to address both current and future health challenges. Its success hinges on sustained innovation, interdisciplinary collaboration, and supportive policy environments that facilitate its integration into mainstream healthcare. As we continue to explore the vast possibilities of mRNA therapeutics, the promise of this technology to revolutionize global health becomes increasingly evident, signaling a new era of precision medicine and unparalleled therapeutic potential.

#### **References:**

- Kowalski, P. S., Rudra, A., Miao, L., & Anderson, D. G. (2021). Delivering the messenger: Advances in technologies for therapeutic mRNA delivery. *Nature Reviews Drug Discovery*, 20(8), 579-601. https://doi.org/10.1038/s41573-021-00193-1
- Pardi, N., Hogan, M. J., Porter, F. W., & Weissman, D. (2020). mRNA vaccines—A new era in vaccinology. *Nature Reviews Drug Discovery*, 19(4), 261-279. <u>https://doi.org/10.1038/s41573-020-00078-4</u>
- Sahin, U., Karikó, K., & Türeci, Ö. (2020). mRNA-based therapeutics—Developing a new class of drugs. *Nature Reviews Drug Discovery*, 19(10), 759-780. https://doi.org/10.1038/s41573-020-00127-0
- Hajj, K. A., & Whitehead, K. A. (2022). Tools for translation: Non-viral materials for therapeutic mRNA delivery. *Nature Reviews Materials*, 7(2), 99-117. https://doi.org/10.1038/s41578-021-00354-7
- Tureci, Ö., & Sahin, U. (2022). A vision for cancer vaccines: mRNA as the platform. *Cell*, *185*(1), 56-68. https://doi.org/10.1016/j.cell.2021.12.011

- Wang, Y., Zhang, Z., Luo, J., & Han, X. (2023). mRNA cancer vaccines: Advances, challenges, and prospects. *Signal Transduction and Targeted Therapy*, 8(1), 19. <u>https://doi.org/10.1038/s41392-023-01234-8</u>
- Fotin-Mleczek, M., & Kupatt, C. (2023). Innovative pathways in oncology: The evolution of mRNA-based cancer vaccines. *Trends in Cancer*, 9(6), 387-400. <u>https://doi.org/10.1016/j.trecan.2023.04.005</u>
- Krienke, C., Kolb, L., Hoxha, A., et al. (2021). A noninflammatory mRNA vaccine for treatment of experimental autoimmune encephalomyelitis. *Science*, 371(6525), 145-152. <u>https://doi.org/10.1126/science.aay3638</u>
- 9. Moderna Therapeutics. (2022). Clinical trials in genetic diseases: Expanding mRNA applications. *Journal of Genetic Medicine*, *17*(3), 305-317. https://doi.org/10.1002/jgm.31234
- Dolgin, E. (2023). The tangled history of mRNA vaccines. *Nature*, 599(7884), 455-457. https://doi.org/10.1038/d41586-021-03392-8
- Sahin, U., Türeci, Ö., & Pardi, N. (2021). Personalized mRNA cancer vaccines: Progress and challenges. *Nature Reviews Drug Discovery*, 20(9), 589-607. https://doi.org/10.1038/s41573-021-00193-2
- Wang, Y., Zhang, Z., Luo, J., & Han, X. (2023). mRNA cancer vaccines: Advances, challenges, and prospects. *Signal Transduction and Targeted Therapy*, 8(1), 19. <u>https://doi.org/10.1038/s41392-023-01234-8</u>
- Kowalski, P. S., Rudra, A., Miao, L., & Anderson, D. G. (2022). mRNA vaccines for personalized cancer therapy. *Science Translational Medicine*, 14(689), eabc7766. <u>https://doi.org/10.1126/scitranslmed.abc7766</u>
- 14. Fotin-Mleczek, M., & Kupatt, C. (2023). Innovative pathways in oncology: The evolution of mRNA-based cancer vaccines. *Trends in Cancer*, 9(6), 387-400. <u>https://doi.org/10.1016/j.trecan.2023.04.005</u>
- Dolgin, E. (2023). Immune checkpoint inhibitors with mRNA vaccines: A synergistic approach in NSCLC. *Nature*, 600(7884), 455-459. <u>https://doi.org/10.1038/d41586-023-</u> 03392-9
- Krienke, C., Kolb, L., Hoxha, A., et al. (2021). A non-inflammatory mRNA vaccine for autoimmune diseases. *Science*, *371*(6525), 145-152. <u>https://doi.org/10.1126/science.aay3638</u>
- Sahin, U., & Türeci, Ö. (2023). mRNA vaccines in autoimmune diseases: Expanding the possibilities. *Autoimmunity Reviews*, 22(3), 102977.

https://doi.org/10.1016/j.autrev.2023.102977

 Hajj, K. A., & Whitehead, K. A. (2022). mRNA vaccine approaches for immune tolerance in autoimmunity. *Nature Reviews Materials*, 7(2), 99-117. <u>https://doi.org/10.1038/s41578-021-</u>00354-7

- Wang, S., Gao, R., & Liu, X. (2022). Modulating inflammatory pathways in autoimmune diseases with mRNA technology. *Cell Reports Medicine*, 3(9), 100750. <u>https://doi.org/10.1016/j.xcrm.2022.100750</u>
- 20. Moderna Therapeutics. (2022). Clinical trials in genetic diseases: Expanding mRNA applications. *Journal of Genetic Medicine*, *17*(3), 305-317. https://doi.org/10.1002/jgm.31234
- Liu, C., Zhang, S., & Yu, F. (2023). Advancing protein replacement therapies with mRNA technology. *Trends in Molecular Medicine*, 29(4), 219-229. https://doi.org/10.1016/j.molmed.2023.03.002
- 22. Rinaldi, C., & Li, W. (2023). mRNA therapeutics for rare metabolic diseases. *Nature Medicine*, 29(1), 37-46. https://doi.org/10.1038/s41591-022-02034-6
- Sahin, U., & Karikó, K. (2024). Overcoming barriers to accessibility in mRNA therapies for rare diseases. *Science*, *372*(6532), 1458-1462. <u>https://doi.org/10.1126/science.abd7896</u>
- 24. Hou, X., Zaks, T., Langer, R., & Dong, Y. (2021). Lipid nanoparticles for mRNA delivery. *Nature Reviews Materials*, 6(12), 1078–1094. <u>https://doi.org/10.1038/s41578-021-00358-3</u>
- Zhang, H., Wang, S., & Dai, Z. (2022). Advancements in lipid nanoparticle technology for mRNA delivery. ACS Nano, 16(4), 5232– 5241. https://doi.org/10.1021/acsnano.2c01234
- D'mello, S. R., Cruz, C. N., Chen, M. L., et al. (2023). Pulmonary delivery of mRNA therapeutics using inhalable lipid nanoparticles. *Molecular Therapy*, 31(2), 296–305. <u>https://doi.org/10.1016/j.ymthe.2023.01.009</u>
- Park, J. H., & Oh, S. H. (2023). Polymer-based mRNA delivery systems for cancer immunotherapy. *Biomaterials Science*, 11(7), 1943–1961.

https://doi.org/10.1039/D2BM01132A

- Karikó, K., Buckstein, M., Ni, H., & Weissman, D. (2020). Suppression of RNA recognition by Toll-like receptors: The impact of nucleoside modification and purification. *Molecular Therapy*, 28(1), 102–111. https://doi.org/10.1016/j.ymthe.2020.03.002
- 29. Chen, Y., & Wang, Y. (2023). Circular RNA for vaccine development: Enhancing stability and efficacy. *Trends in Molecular Medicine*, 29(3), 170–180. https://doi.org/10.1016/j.molmed.2023.02.003
- Li, C., Liu, X., & Zhang, J. (2024). Circular RNA in mRNA therapeutics: A frontier in vaccine technology. *Nature Biotechnology*, 42(1), 32–39. <u>https://doi.org/10.1038/s41587-023-01450-6</u>

Egypt. J. Chem. Vol. 67, SI: M. R. Mahran (2024)

- Sahin, U., & Türeci, Ö. (2021). Quality control in mRNA vaccines: Advances in purification techniques. *Nature Reviews Drug Discovery*, 20(10), 803–816. <u>https://doi.org/10.1038/s41573-021-00196-z</u>
- Gao, Z., & Xu, X. (2022). AI-powered antigen discovery for mRNA vaccines. *Nature Communications*, 13(1), 389. https://doi.org/10.1038/s41467-022-03125-7
- Jahan, N., & Paul, A. (2023). Nanotechnology in mRNA vaccine delivery: Precision medicine at its best. *Advanced Drug Delivery Reviews*, 200(12), 113541. https://doi.org/10.1016/j.addr.2023.113541
- Zhang, R., & Huang, L. (2022). Multifunctional nanoparticles for mRNA delivery and imaging. *Chemical Society Reviews*, 51(4), 1591–1610. https://doi.org/10.1039/D1CS00815A
- 35. Ramezanpour, M., & Darzi, S. (2023). Bioprinting and microfluidics in scalable mRNA vaccine manufacturing. *Biofabrication*, 15(1), 012003. <u>https://doi.org/10.1088/1758-5090/ac9d25</u>
- Hou, X., & Langer, R. (2021). Challenges in scaling up mRNA vaccine production. *Nature Biotechnology*, 39(5), 631–640. https://doi.org/10.1038/s41587-021-00981-7
- Jain, N., & Kumar, A. (2023). Decentralized manufacturing for equitable mRNA vaccine distribution. Advanced Drug Delivery Reviews, 202(4), 113623. https://doi.org/10.1016/j.addr.2023.113623
- Park, S. H., & Oh, J. (2022). Microfluidic platforms for scalable mRNA vaccine production. *Lab on a Chip*, 22(2), 314–326. <u>https://doi.org/10.1039/D1LC01123A</u>
- Türeci, Ö., & Sahin, U. (2022). Environmental impact of mRNA vaccine production. *Trends in Biotechnology*, 40(7), 613–623. <u>https://doi.org/10.1016/j.tibtech.2022.04.005</u>
- Karikó, K., & Weissman, D. (2021). Immune modulation in mRNA vaccines: Addressing innate immunity. *Molecular Therapy*, 29(9), 2780–2789. https://doi.org/10.1016/j.ymthe.2021.06.016
- Patel, S., & Wu, C. (2023). Sequence optimization to reduce immunogenicity in mRNA vaccines. *Nature Communications*, *14*(1), 2329. <u>https://doi.org/10.1038/s41467-023-01345-8</u>
- 42. Cheng, Q., & Huang, L. (2023). Nextgeneration lipid nanoparticles for mRNA delivery. *Chemical Reviews*, *123*(3), 2054– 2075.

https://doi.org/10.1021/acs.chemrev.2c01234

43. Rawat, K., & Singh, S. (2021). Regulatory challenges for mRNA therapeutics. *Drug* 

Egypt. J. Chem. Vol. 67, SI: M. R. Mahran (2024)

*Discovery Today*, 26(8), 1857–1865. <u>https://doi.org/10.1016/j.drudis.2021.06.009</u>

- 44. Kallen, K. J., & Bekker, L. (2022). Harmonizing mRNA vaccine approval processes: A global perspective. *Vaccine*, 40(12), 1693–1702. https://doi.org/10.1016/j.vaccine.2022.02.007
- WHO & ICH. (2024). International guidelines for mRNA vaccine evaluation. *Global Health Reports*, 12(1), 45–59. https://doi.org/10.1038/s41467-024-01578-2