



Bilosomes as a Versatile Drug Delivery System: Preparation Techniques and Biomedical Application

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Abstract

Bilosomal nanostructures with bile salts incorporated into the lipid bilayer of the membrane are abundant. Drug-loaded bilosomes have received considerable attention as drug delivery systems for a variety of drugs. The properties of bile salts are crucial in drug delivery systems. One of the most fascinating research areas nowadays is the use of bilosomes to produce biotechnology products and innovative vaccines. thus,somes have thus been developed as a potential vesicular carrier system for oral vaccine delivery. Besides oral vaccination, oral drugs susceptible to lysis by natural bile salts can be incorporated into bilosomes. The possibility of using bilosomes for transdermal, ocular, and intranasal applications is a further benefit. The current article also discusses bilosome composition and formulation techniques. The impact of newly employed nonionic surfactants and the physicochemical properties of bile salts on the formulation of bilosomes as well as their benefits over traditional nanocarriers are also covered.

Keywords: Bilosomes, Drug Delivery System, Biomedical Application

1. Introduction

Different drug-delivery technologies have developed throughout the last few decades (Abbas, Gad, et al. 2021; Hussain et al. 2020; Abdellatif et al. 2022; Shewaiter et al. 2021; 2022). The use of drug-loaded bilosomes as drug-delivery systems has attracted a lot of attention (Rajput and Chauhan, n.d.; M. A. El-Nabarawi et al. 2020a).

Recently, bilosomes have been studied by numerous authors under a variety of scientific names, including nano bilosomes, bile salt (BS) stabilized vesicles, BS-reinforced liposomes, and liposomes containing BS (Y. Elnaggar 2015). Different types of bilosomes enabled targeted drug delivery (Rajput and Chauhan, n.d.). Because of their capacity to withstand gastrointestinal enzymes and provide

protection to the loaded active ingredient, bilosomes are used in the effective oral delivery of medications and vaccinations (Guan et al. 2016).

Liposomes are among the most extensively researched nanocarriers for drug delivery (P. Liu, Chen, and Zhang 2022; N. Wang, Chen, and Wang 2019; Crommelin, van Hoogevest, and Storm 2020; M. Li et al. 2019; A. Gouda et al. 2021). They are spherical vesicular structures composed of phospholipids with two hydrophobic tails and a hydrophilic head. Sizes of liposomes range from 30 nm to micrometers having a phospholipid bilayer that is 4-5 nm thick [5]. Liposomes have several advantages as a drug delivery technology, including excellent biodegradability and biocompatibility with low toxicity, self-assembly, easy removal from the body, and improved efficacy and bioavailability of encapsulated drugs (Andra et al. 2022). Most crucially, this kind of nano carrier's phospholipid bilayer and aqueous core allows for the encapsulation of pharmaceuticals that are both hydrophobic and hydrophilic as illustrated in Figure. 1 (A. Gouda et al. 2021; Nasr et al. 2022).

Liposomes lack chemical and physical stability, which can cause processes like aggregation, flocculation, or coalescence, which ultimately modify the size of the nanostructure (Olusanya et al. 2018; Yu et al. 2021). Bilosomes are flexible, nanoscale vesicles comprised of lipid, surfactant, and bile salt (Figure 1)(Zafar et al. 2021; M. A. El-Nabarawi et al. 2020a; Rajput and Chauhan, n.d.) It structurally resembles a liposome and guards the drug molecule against enzymatic breakdown to GIT. It was first introduced by Conacher et al. (Conacher, Alexander, and Brewer 2001a). By inducing vesicle membrane lysis, the bile salt present in the gastrointestinal tract (GIT) lowers the capacity of the conventional vesicle (Pavlović et al. 2018). It causes the drug to be released earlier than expected or a molecule that was previously confined before it could reach the site of action (Y. Elnaggar 2015). The use of bilosomes as a delivery system has gained wide acceptance as a way to get around the drawbacks of conventional nano-vesicular drug delivery systems (Pavlović et al. 2018; Y. S. R. Elnaggar et al. 2019a; Nemati et al. 2022; M. A. El-Nabarawi et al. 2020b).

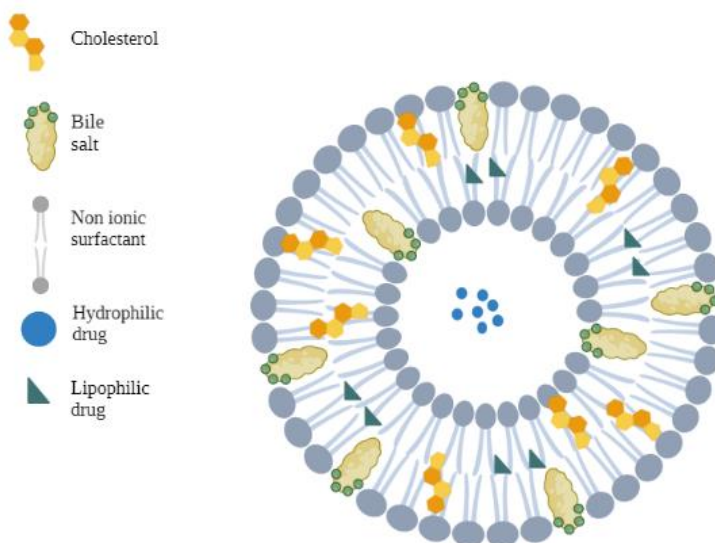


Figure 1. Bilayer structure of bilosome showing entrapment area of hydrophilic and lipophilic drug.

This article describes the various biomedical applications and routes of administration of bilosomes. The protocol for preparation of drug-loaded bilosomes *via* thin-film hydration, hot homogenization method, reverse-phase evaporation

method and ethanol injection method. In addition, the critical aspects affect on physicochemical properties of bilosomes. This study investigates the various methods of bilosomes administration as well as their various therapeutic properties.

2. Biomedical uses for bilosomes and delivery methods

Bilosomes have been used as promising delivery carriers for a wide range of cargoes via a variety of administration routes. The following sections provide a brief discussion of the role of bilosomes in medication delivery for various therapeutic uses via a variety of administration routes. (Figure .2)

2.1. Oral delivery

Considering safety, convenience, and patient compliance, it is generally agreed that the oral route is the best way to administer medication (Abouelmaati et al. 2023). Drugs that are poorly soluble, unstable in the acidic environment of the stomach, and susceptible to the first pass effect, on the other hand, have poor oral bioavailability (Yadav et al. 2022; Wahab et al. 2022). One of the most innovative vesicular nanocarriers, bilosomes incorporate bile salts into the niosome membrane. Compared to previous nano-vesicular carrier systems, these are more ultra-deformable, elastic, and flexible. Bile salt in the GIT restricts the effectiveness of these typical nano vesicular carriers by triggering vesicle membrane distortion and lysis, which causes the encapsulated molecule to release early before reaching the intended location of the action (Nemati et al. 2022; C. Liu et al. 2022). Traditional nano vesicular carriers can't shield the medicine from intestinal bile salt, including liposomes and niosomes. Bilosomes or bile salt stabilized nano vesicular systems, were created to address problems with traditional nano vesicular carrier systems by integrating bile salts into the lipid bilayers of traditional nano vesicular systems. They repel the intestinal bile salts in the GIT due to this arrangement providing greater stability (Saifi et al. 2020). Various medications have been reported to be delivered orally using bilosomes in the literature such as (acyclovir, bioactive apigenin, eprosartan mesylate, risedronate, curcumin and torularhodin) (Zafar et al. 2021; Saifi et al. 2020; Ahad et al. 2018; Y. S. R. Elnaggar et al. 2019b; Hegazy et al. 2022; C. Liu et al. 2022). As illustrated in (Table).

2.2. Intranasal delivery

Drug administration using transdermal, topical, and ocular bilosomes has been used. The effects of intranasal administration of drug-loaded bilosomes on drug absorption and brain targeting, however, have not been thoroughly investigated. The nasal

route has various disadvantages, including the small surface area of the nasal mucosa and insufficient drug absorption due to rapid clearance caused by ciliary activity. These restrictions can be reduced by using a drug carrier that is made properly (El Taweel et al. 2021). Different medications have been effectively delivered using bilosomes such as resveratrol and zolmitriptan (Abbas, Refai, et al. 2021a; El Taweel et al. 2021). El Taweel et al. reported that intranasal administration of zolmitriptan loaded through mucoadhesive, bilosomes gel provided direct nose-to-brain drug targeting with improved brain bioavailability. The newly created zolmitriptan formulation offered migraine sufferers an effective intranasal substitute with increased therapeutic effects (El Taweel et al. 2021). Abbas et al, demonstrated that resveratrol intranasally administered through brain targeting by the olfactory mucosa improved brain and memory functions, lowering levels of pro-inflammatory markers and suppressing the expression of NF-B and P38 (Abbas, Refai, et al. 2021a).

2.3. Topical delivery

Bile salts are contained in bilosomes, which contain non-ionic amphiphiles that resemble niosomes in closed, double-layered systems. With the aid of bile salts, bilosomes can be more flexible vesicles and pass through the stratum corneum to deliver medication to deeper skin layers. Some studies have demonstrated the significance of bilosomes in the successful administration of vaccinations and drugs both orally and topically (Abbas, Gad, et al. 2021; Salem et al. 2022).

Vesicular nanocarriers have received a lot of attention because of their potential to make drugs more soluble and to help them penetrate deeper layers of skin. By temporarily disrupting a highly structured lipid bilayer structure, the topical nanosized formulations may improve drug delivery (Bashir et al. 2021). A study on in vivo skin deposition found that Olmesartan from bilosomal formulation retained in the skin of rats more frequently than Olmesartan from transeosomes or drug dispersion (Albash et al. 2019). Comparing terconazole bilosomes to terconazole suspension, microbiological analysis showed that terconazole bilosomes effectively inhibited the growth of *Candida albicans*. Furthermore, due to their highly deformable characteristics and capacity to permeate the skin, terconazole bilosomes demonstrated

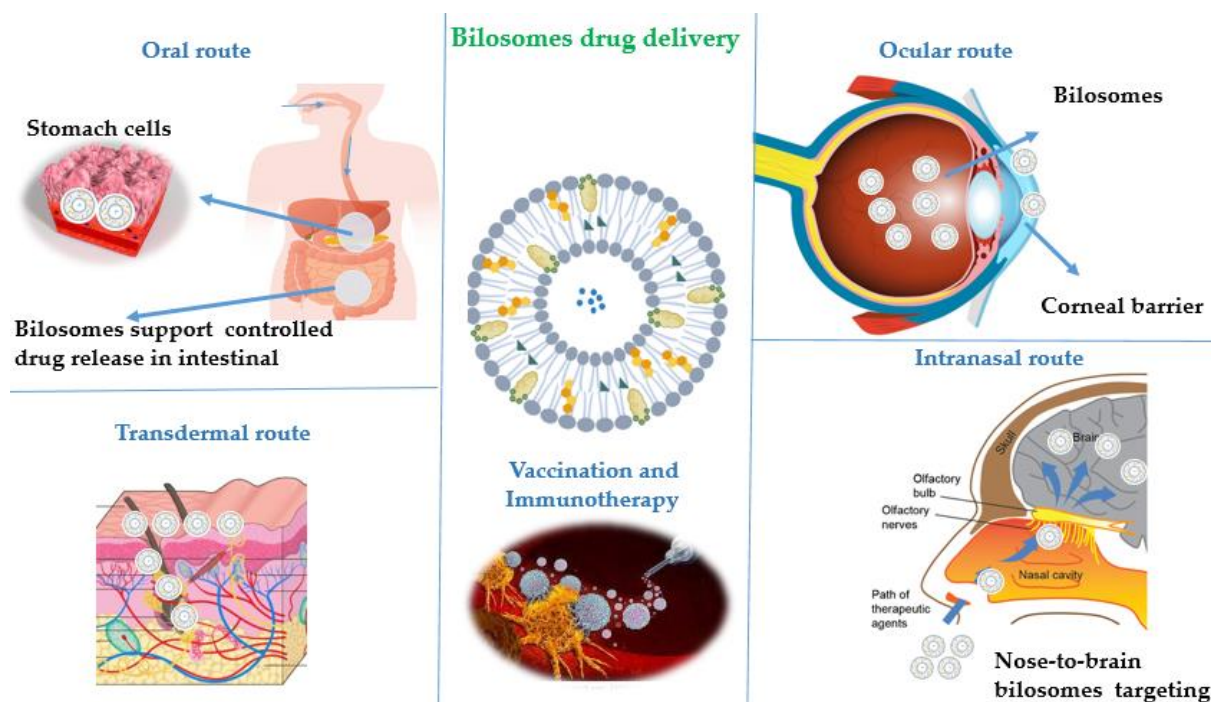


Figure 2. Bilosomes are effective drug delivery methods capable of loading both hydrophilic and lipophilic drugs with different delivery routes.

superior deposition in the skin when compared to conventional bilosomal formula and terconazole solution. Furthermore, terconazole bilosomes proved their dermatological safety upon application on the skin. Overall, terconazole bilosomes are promising vesicles for topical administration of terconazole for treating skin fungal infections (Mosallam et al. 2021a). Other examples are illustrated in (Table 1).

2.4. Ocular delivery

Due to the many anatomical barriers of the eye, including the layers of the cornea, sclera, and retina, as well as the lymphatic tear turnover, nasolacrimal drainage, and reflex blinking, ocular drug delivery is difficult (Attia and MacKay 2022). Because of their structure, the created bilosomal formulation offers promise as a nanocarrier for the ocular delivery of numerous medications (El Taweel et al. 2021; Mosallam et al. 2021a). Acetazolamide has been successfully delivered by bilosomes into the eyes to treat high IOP (Mohsen, Salama, and Kassem 2020). Agomelatine is a drug with two uses. When used orally, it acts as an antidepressant and when given topically to the eyes it acts as an antiglaucoma agent (Nemr, El-Mahrouk, and Badie 2022).

3. Factors affecting on physicochemical properties of bilosomes.

3.1. Lipids

3.1.1. Cholesterol

Bilosomes become more rigid when an amphiphilic molecule is inserted into the cellular membrane, with the hydroxyl groups towards the aqueous surface and the aliphatic chains lining up parallel to the acyl chains in the center of the bilayer (Palekar-Shanbhag et al. 2020). It affects the membrane's permeability and entrapment efficiency (Kumavat et al. 2021). Additionally, the average particle size (PS) significantly increased as a result of the increasing cholesterol molar ratio. According to reports, having a high level of cholesterol prevents the lipids in vesicles from packing tightly, which improves the distribution of the aqueous phase inside the liposomal vesicle and raises PS. An increase in the drug entrapped was accompanied by an increase in the cholesterol molar ratio. Cholesterol has been shown to increase the hydrophobicity and rigidity of lipidic bilayer membranes, resulting in increased membrane stability, which is accompanied by decreased drug permeability and hence greater drug retention.

Table 1. Different routes of administration by bilosomes.

| Drug | Bilosomal composition | Method of preparation | Delivery route | Research outcome |
|-------------------------|---|--|----------------|--|
| Acyclovir | Span 60 and Tween 60 , cholesterol and Sodium glycocholate. | Thin film hydration technique | Orally | Rec. Pharm. Biomed. Sci. 8 (3), 67-86, 2024 Compared to commercial formulation and ACV suspension, respectively, albino Wistar rats given with improved bilosomes demonstrated 2.5 and 4.3 fold better (p 0.05) relative bioavailability, as predicted (Saifi et al. 2020). |
| Eprosartan mesylate | Soybean phosphatidylcholine and sodium deoxycholate. | Thin film hydration technique | Orally | In vivo, a study performed on Wistar rats showed that the created formulation displayed renal protective effects by lowering oxidative stress and attenuating the increased expression of the transforming growth factor-1 (TGF β 1) receptor, inducible nitric oxide synthase (iNOS), and angiotensin II type 1 receptor in streptozotocin-induced diabetic rats (Ahad et al. 2018). |
| Bioactive Apigenin (AG) | Cholesterol, Span 60 and sodium deoxycholate. | Thin film evaporation method | Orally | When compared to free AG dispersion, the optimized AG bilosomes increase relative bioavailability by 4.67-fold in Wistar albino rats. Increased bilosome uptake by Peyer's patch intestinal Micelles resulted in increased bioavailability (Zafar et al. 2021). |
| Risedronate (RS) | Soybean phosphatidylcholine, Cholesterol Sodium deoxycholate, sodium taurocholate and Sodium tauroglycocholate. | Thin film hydration technique and Reversed-phase evaporation technique | Orally | Anionic bilosomes outperformed typically used liposomes in lowering the toxicity of medicines administered orally. Anionic bilosomes addressed RS oral challenges by increasing intestinal permeability and decreasing intestinal toxicity. Although cationic bilosomes showed unexpected stability in GIT fluids and shelf life stability, their utility may be restricted by their induced oral toxicity (Y. S. R. Elnaggar et al. 2019b). |
| Curcumin (CUR) | Span 60, cholesterol, Sodium taurocholate and Sodium cholate. | Thin film hydration technique | Orally | In comparison to the uptake efficiency of CUR suspension, the cellular uptake efficiency of CUR via established Caco-2 cells was higher from TPGS-Bil and CUR-Bil. Following 48 hours of incubation of Doxorubicin-Resistant Breast Cancer (MCF-7/ADR) cell lines, TPGS-CUR-Bil demonstrated an excellent response in the form of a dominant reduction in IC50 value against multidrug-resistant (MDR) tumors (Hegazy et al. 2022). |
| Torularhodin | Lecithin, cholesterol, sodium deoxycholate and Tween80. | Thin film hydration | Orally | The AUC of bilosomes was 2.73 times that of liquid-lip in mice, and the t 1/2 value was up to 22.5 h, indicating that bilosomes might be used as a delivery method to increase the bioavailability of torularhodin (C. Liu et al. 2022). |
| Sofosbuvir | Span 60, L-a Phosphatidylcholine, and sodium taurocholate. | Thin film hydration | Orally | Results from in vivo tests showed that the produced formula might raise medication availability in the target organ. When compared to the corresponding drug solution, The availability of sofosbuvir in the liver was significantly increased by the galactose-anchored and taurocholate-stabilized bilosomes. |

| | | | | |
|----------------------|---|--|-------------|--|
| Zolmitriptan | Sodium deoxycholate, cholesterol and Span 40. | Thin film hydration technique | Intranasal | Sol-gel temperature for the bilosomal formulation mucoadhesive gel was 34.03 °C, and nasal mucociliary transit time was 22.36 min. Higher C max and AUC0-values, combined with longer tmax homogenized brain tissue values, demonstrated the gel's superiority over free bilosomal dispersion (El Taweel et al. 2021). |
| Resveratrol | Sodium deoxycholate, Span 60 and cholesterol. | Thin film hydration | Intranasal | Resveratrol is administered intranasally to the brain, where it is targeted by the olfactory mucosa to enhance brain and memory function, decrease pro-inflammatory marker levels, and reduce NF-B and P38 expression (Abbas, Refai, et al. 2021b). |
| Terconazole | Sodium taurocholate, Span 60, Tween 80, Cremophor EL, and Cremophor RH 40. | Thin film hydration | Transdermal | The ex vivo corneal permeation study of albino male rabbits revealed that the investigated PEGylated bilosome exceeded drug permeation using traditional bilosomes, niosomes, and drug suspension. |
| Olmesartan medoxomil | L- α phosphatidylcholine, Brij 20, Brij52, sodium deoxycholate, sodium taurocholate, Span 60, and cholesterol. | Thin film hydration | Transdermal | The findings proved that optimized olmesartan-Bil by eliminating its extensive first-pass metabolism and oral issues could be a promising TDDS for olmesartan (Albash et al. 2019). |
| Tenoxicam | Span 40, Span 60, or Span 80, cholesterol and sodium deoxycholate. | Thin film hydration followed by sonication | Transdermal | Bilosomes increase drug penetration and deposition in the skin, which is necessary for the transdermal distribution of tenoxicam, according to ex vivo skin permeation and in vivo skin deposition tests on male Wistar rats (Al-mahallawi, Abdelbary, and Aburahma 2015). |
| Lornoxicam | Sodium deoxycholate and soybean phosphatidylcholine. | Thin film hydration | Transdermal | LX-loaded bilosomes had been successful in enhancing the ex vivo skin permeability (326.101.57 g/cm ²) (Ahmed, Kassem, and Sayed 2020). |
| Diacerein | Cholesterol, span 40, Span 60, sodium cholate, sodium taurocholate and sodium glycocholate. | Thin film hydration | Transdermal | Diacerein bilosomes had significantly more diacerein deposited than conventional niosomal formulations and drug suspensions (P 0.05). The AUC0 \rightarrow 10 for diacerein bilosome was approximately 3 folds higher than that of niosomal formulations that are typically used and nearly 6 folds higher than that of drug suspension (Aziz, Abdelbary, and Ellassasy 2019). |
| Dapsone | Sodium taurocholate hydrate, sodium cholate hydrate, sodium deoxycholate, | Thin film hydration technique | Transdermal | About 1.5 times as much dapsone was retained in the skin after treatment with bilosomes as it was in the skin after treatment with dapsone alcoholic solution. Dapsone-loaded bilosomes showed normal histological structures characterized by the |

| | | | | |
|---------------------------|---|-------------------------------------|-------------|---|
| | Span 60 and cholesterol. | | | absence of defects or inflammation (M. A. El-Nabarawi et al. 2020a). |
| Terbutaline sulfate (TBN) | Sodium deoxycholate, cholesterol, and soybean phosphatidylcholine. | Thin film hydration technique | Transdermal | Male Wistar rats had a relative bioavailability of TBN of about 233.62% from the transdermal TBNCTS-BLS gel compared to an oral solution of TBN of 83.64% from the transdermal TBN gel (El Menshawe et al. 2020). |
| Acetazolamide (ACZ) | Span 60, deoxycholic acid sodium salt, cholic acid sodium salt, taurocholic acid sodium salt and tauroglycocholic acid sodium salt. | Thin film hydration | Ocular | Researchers were able to show enhanced and sustained intraocular pressure (IOP) reducing abilities by contrasting the optimized ACZ bilosomal formulation to plain ACZ, commercially available dorzolamide eye drops, and commercially available ACZ oral tablets. An ocular Draize irritancy test was also used to confirm the safety of the improved bilosomal formulation after ocular instillation (Mohsen, Salama, and Kassem 2020). |
| Agomelatine (AGO) | Egg yolk L-a phosphorylcholine, sodium cholate, sodium deoxycholate, and sodium taurocholate. | A modified ethanol injection method | Ocular | The measured pharmacodynamic parameters for the AGO formula (%decrease in IOP max, T max, MRT, and AUC0-24h) versus the AGO solution in the in vivo study. These findings indicated that, when compared to the AGO solution, the optimized formula could result in a higher reduction in IOP and significantly increased AGO bioavailability (Nemr, El-Mahrouk, and Badie 2022). |

3.1.2. Phospholipids

The biocompatibility of phospholipids with cellular membrane is quite good (J. Li et al. 2015). They have a self-assembling nature due to their amphiphilic nature, which causes wetting and emulsification. Due to their amphiphilic nature, phospholipids can form closed concentric bilayers when there is water present. Because they have high emulsifying properties, phospholipids can help to stabilize emulsions (Pavlović et al. 2018). Commonly used phospholipids in preparation of bilosomes (dicetyl phosphate, soybean phosphatidylcholine, dipalmitoyl phosphatidylethanolamine and soybean phosphatidylcholine) (Y. S. R. Elnaggar et al. 2019a; Zafar et al. 2021; Shukla et al. 2010; Jain et al. 2014b).

3.2. Nonionic Surfactants

Since nonionic surfactants are more stable and

compatible than anionic, cationic, or amphoteric forms. They are frequently utilized in the manufacture of bilosomes (Kumar and Rajeshwarrao 2011). The type of surfactant significant influence on PS. The PS of the bilosomes was demonstrated to increase by lowering the HLB value from Span 60 (HLB 4.7) to Span 40 (HLB 6.7). The vesicles' ability to absorb more water as a result of increased surfactant hydrophilicity increased PS (Aziz, Abdelbary, and Ellassasy 2019). The increase in the entrapment efficiency EE% occurred in the following order: Span 60 (C18) > Span 40 (C16) > Span 80 (C18). Span 60 (C18) and Span 40 (C16) share the same head group, but due to different alkyl chain lengths, they exhibit different levels of lipophilicity. Increasing alkyl chain length is often related to EE% rises as a result of enhanced surfactant lipophilicity. (Al-mahallawi, Abdelbary, and Aburahma 2015). The highest absolute zeta potential (ZP) was seen in bilosomes made with Span 60, which was likely due to its improved ability to encapsulate tenoxicam

when compared to the other surfactants under investigation (Al-mahallawi, Abdelbary, and Aburahma 2015).

3.3. Bile Salts

The membrane bilayer contains embedded bilosomal nanostructures with bile salts. Bile salts are steroidal-backboned surfactants that are present in nature that act as edge activators of the nanocarrier and have special self-organization properties (Waglewska, Pucek-Kaczmarek, and Bazylińska 2022). When absorption is hindered by factors like low membrane permeability or low water solubility, bile salts work as biosurfactants to enhance the bioavailability of the active payload (Pavlović et al. 2018). Hence could encourage numerous medications and drugs to have better bioavailability and longer half-lives. Many bile salts were used in preparing bilosomes sodium deoxycholate (SDC) sodium glycocholate (SGC) sodium taurocholate (STC) Sodium Taurodeoxycholate (STDC), sodium tauroglycocholate (STGC) and deoxycholic acid (DCA). The bile salt concentration have a significant factor in physicochemical properties (Qi et al. 2013). As bile salt concentration was raised, the PS of the bilosomes also increased. This could result from the used bile salt's anionic nature (sodium taurocholate) in which vesicles with significant negative ZP values were generated (Mosallam et al. 2021a). Due to the repulsion that developed between the bilayers, the size of the vesicles increased. It was found by S. Mosallam et al. (Mosallam et al. 2021a) Raising the bile salt reduced the EE%. The potential of mixed micelles leads to an increase in drug solubility in the dispersion medium when the bile salt content is raised, which lowers the EE%.

3.4. Edge Activators

The PS was found to be considerably influenced by edge activators. Many edge activators were used in preparing bilosomes such as (Cremophor EL, Cremophor RH 40, Brijo20 (polyoxyethylene (20) oleyl ether), Brij52 and Pluronic P123 (Abdelbary, Abd-Elsalam, and Al-mahallawi 2016). The PS of the bilosomes prepared with Cremophor RH 40 was significantly lower than those prepared with Cremophor EL. Both Cremophor RH 40 and Cremophor EL have hydrophilic and hydrophobic moieties in their structures. Both edge activators

contain polyethylene oxide (PEO) units in their hydrophilic moiety, which serve as steric barriers to prevent the aggregation of nanoparticles. The fact that Cremophor RH includes 40 PEO units while Cremophor EL has 35 units may be the cause of the difference in stabilizing effectiveness and, subsequently, PS. (Madheswaran et al. 2014). Also type of edge activators was found to insignificantly influence the ZP (Abdelbary, Abd-Elsalam, and Al-mahallawi 2016). According to the results, EA type significantly affected the PS of the vesicles. In comparison to the Brij 20 formula, the PS of the formula containing Brij52 was greater. Pluronic P123 has emerged as one of the most promising amphiphilic block copolymers based on poly (ethylene glycol) (PEG) for controlled and targeted drug delivery (Waglewska, Pucek-Kaczmarek, and Bazylińska 2020).

4. Methods for preparation of bilosomes

The literature reports several techniques for preparing bilosomes, including thin-film hydration, ethanol injection, reverse-phase evaporation, hot homogenization, and proniosomal methods. This paper provides a summary of some of these techniques and a thorough explanation of the thin-film hydration and ethanol injection approach, which is regarded as an effective, straightforward, and easily scaleable technology.

4.1. Thin-film hydration

The thin-film hydration technique has long been utilized to load the lipophilic drug. (P. Liu, Chen, and Zhang 2022). This method was adopted to manufacture bilosomes (Dai et al., 2013; Guan P, Lu Y, Qi J, 2011). A mixture of organic solvents was used to dissolve the calculated amounts of phospholipids, bile salt, and drug (Figure. 3). Commonly used solvents (methanol, chloroform and dichloromethane) (Qi et al. 2013; Bashyal et al. 2018). Solvent evaporation was carried out in a rotary evaporator with a vacuum at 60 °C for 2 h following the formation of the dry residue to ensure that all of the organic solvents were removed. After that, phosphate buffer saline was used to hydrate the produced film. Till milky dispersion was formed, the hydration was carried out in a rotary evaporator set at 600 rpm for 1 hour at 60 °C (Abdelalim, Abdallah, and Elnaggar 2020). After that, the latter was sonicated and subsequently homogenized to create the small unilamellar structure of BS (Guan et al. 2016; Zafar et al. 2021).

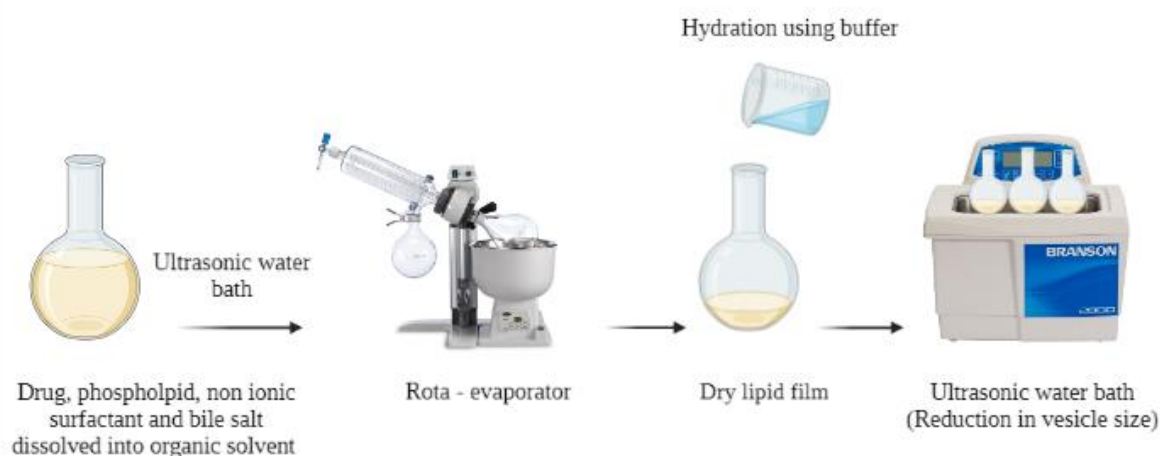


Figure 3. Thin-film hydration method.

4.2. Ethanol injection method

In summary, the predicted amounts of phospholipids, bile salt, and drug were dissolved in organic solvents. Phosphate buffer pH 7.4 was maintained at 60 °C and received the newly

generated solution (Abdelbary, Abd-Elsalam, and Al-mahallawi 2016; L. Wang et al. 2021). A magnetic stirrer operating at 600 rpm was used to stir the mixture for at least an hour at room temperature in order to evaporate the solvent (Figure. 4).

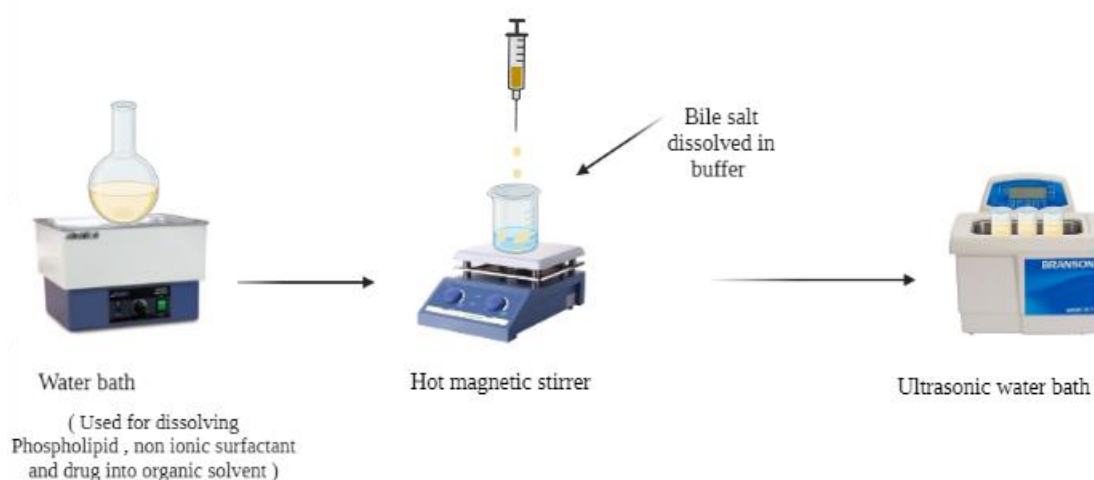


Figure 4. Ethanol injection method.

4.1. Reverse-phase evaporation method.

The reverse-phase evaporation process was used to produce bilosomes. This procedure involved dissolving phospholipids and bile salts in ethyl ether, mixing them with a drug-containing buffered solution, and then ultrasonically processing the mixture to produce a reverse w/o emulsion (Sun et al. 2010). Then, under lower pressure, the solvent

was removed from the emulsion using a rota-evaporator. The created dry lipids were eventually hydrated by the buffer to produce homogenous aqueous vesicles dispersion. It was extruded through a high-pressure homogenizer to create a protein that was encapsulated in bilosomes (Figure. 5). In the first step, the poorly water-soluble drug was combined with the lipid components and dissolved in the organic solvent.

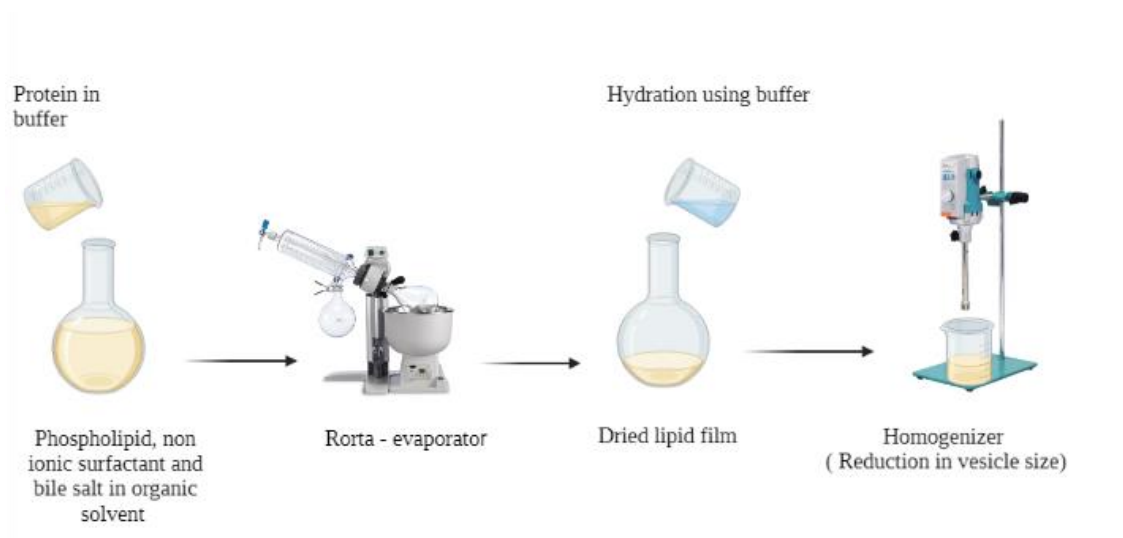


Figure 5. Reverse-phase evaporation method.

4.4. Hot homogenization method

To prepare bilosomes, the lipid components, namely monopalmitoyl glycerol, cholesterol, and DCP, were melted at 140 °C for 5 min. Then, a buffered solution was used to hydrate them. The bile salt solution was then added after homogenizing the lipid mixture to create a dispersion that contained empty vesicles (Figure. 6). The homogenate was then mixed with the antigen buffered solution, and

add or several cycles of freezing and thawing traditional homogenization was used to accomplish protein entrapment or several freeze–thaw cycles (Gebril et al. 2014). The gonadotropin releasing hormone (GnRH) immunogen and influenza A antigen were both entrapped to bilosomes using this technique (Gebril et al. 2014). It is important to note that the antigen was added only at the very end to reduce prolonged homogenization (D’Elia et al. 2019; Wilkhu et al. 2013).

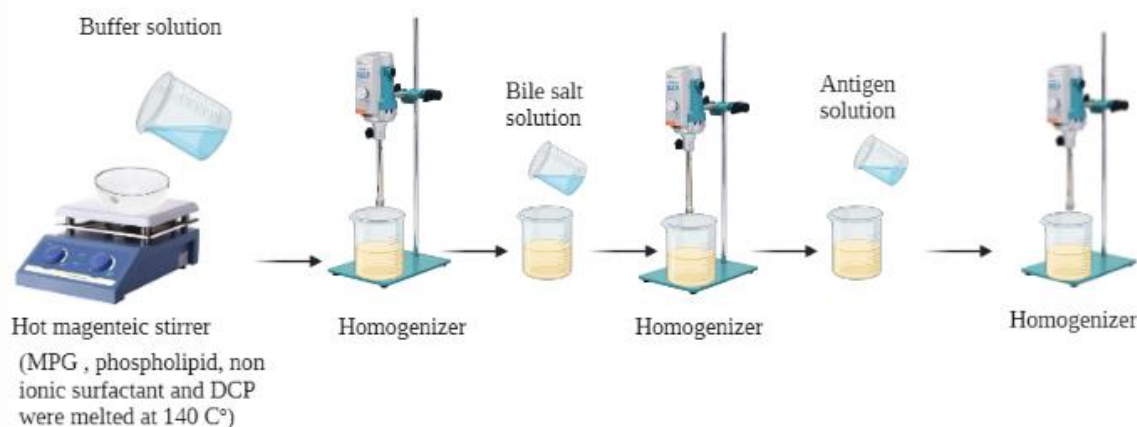


Figure 6. Hot homogenization method. Abbreviation MPG: mono palmitoyl glycerol and DCP: diacetyl phosphate

4.5. Proniosomal method

Liposomes should be handled more easily and should have greater long-term stability, Song et al. (2005) started the process of creating bile salts-containing proniosomes. The carrier, which is commonly sorbitol particles, is placed in a round-bottomed flask and vacuum-dried on a rota-evaporator in this method. Then, to load them onto

sorbitol particles, a solution of PC, bile salt, and drug dissolved in an organic solvent was introduced drop by drop into the flask. To guarantee that all organic solvent residues had completely evaporated, the loaded sorbitol products were subsequently freeze-dried (fig .7). After manual agitation in water, the produced proliposomal powder was changed into bilosomes.

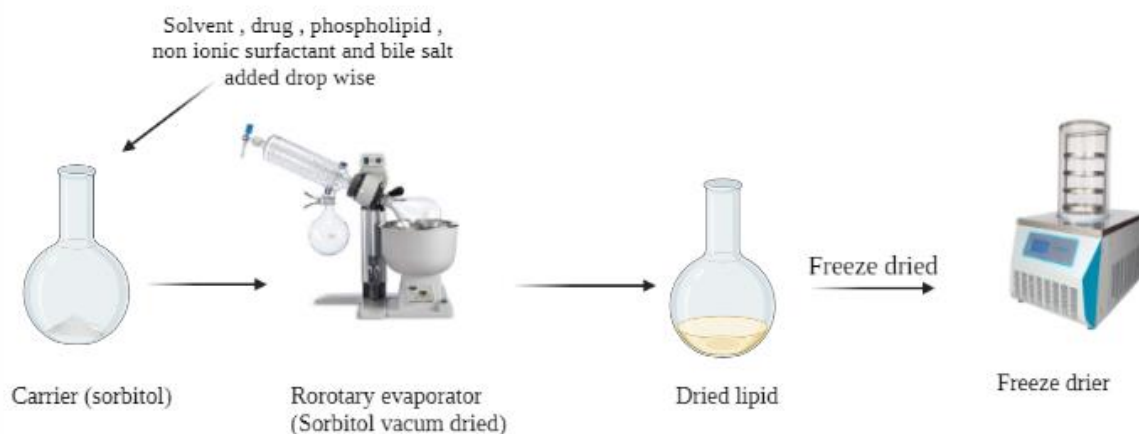


Figure 7. Proniosomal method

5. Bilosomal drug delivery in several diseases

Bilosomes' ability to carry drugs may be useful in treating autoimmune conditions, viral infections, and other infectious diseases, as well as cancer. It has undergone extensive development as a strategy for the controlled and targeted dispersion of active materials.

5.1. Bilosomes in cancer

One-sixth of all deaths worldwide in 2015 were due to cancer, which is among the most terrifying diseases in the world. It is also the second leading cause of illness-related death (A. M. Gouda et al. 2018; Kamel and Al-Amodi 2017). After cardiovascular illnesses, it is the second leading cause of death globally (Omran et al. 2021). Hepatocellular carcinoma, the most common kind of primary liver cancer, is responsible for approximately 75–85% of all liver malignancies (Rashed et al. 2020). For the treatment of liver cancer, (PIP) 3,5-bis(4-bromobenzylidene)-1-propanoylpiperidin-4-one, PIP-loaded BLs offer a

potential oral drug delivery strategy. The therapeutic anticancer drug doxorubicin and parent curcumin suspension were more harmful to non-cancerous Wi-38 cells in this investigation, but synthetic PIP-loaded BLs were less toxic. In comparison to curcumin suspension and doxorubicin, the formed BLs also showed higher uptake, selectivity, and anticancer efficacy (Abbas et al. 2022). Currently, pancreatic cancer presents a major issue for the entire world (Hani et al. 2021). As a result, considerable effort has been expended in developing an effective treatment. A human cancer cell line called PNAC1 was utilized to test the newly created icariin-loaded bilosomes melittin (ICA-BM) formulation. This cell line is frequently used to evaluate the therapeutic potential of candidate molecules against pancreatic cancer. A bilosomes melittin carrier (ICA-BM) consequently greatly increased all parameters relating to ICA anticancer efficacy against cancer cells, including decreased IC₅₀, increased anti-proliferative and pro-apoptotic/necrotic activities, and increased caspase-3 and p53 protein levels (Alhakamy et al. 2021). Curcumin was successfully loaded into bilosomes

covered in highly functionalized biomaterial (TPGS- Bil). Due to its highly functionalized capacity to attenuate the p-gp efflux pump, which is accountable for the most common mechanism of multidrug resistance (MDR) (expressed by almost all cancer cells), TPGS coating was able to increase cytotoxicity against doxorubicin-resistant Breast Cancer (MCF-7/ADR) cell lines (Hegazy et al. 2022).

5.2. Viral infection skin and other infectious diseases

The most current developments in the use of bilosomes to treat infectious disorders are covered in this section. The ability of nano-bilosomes loaded with acyclovir (ACV) to inhibit herpes simplex virus type-1 (HSV-1). According to the findings of this study, ACV bilosomes are potential drug-delivery vesicles for overcoming the problems of multiple-dose regimens, poor absorption, and low oral bioavailability of acyclovir (Saifi et al. 2020). The lipophilic DPS was successfully encapsulated using bilosomal systems with reasonable properties suitable for topical application. According to the findings, the amount of DPS retained in the bilosomes-treated skin was approximately 1.5 times greater than that retained in the DPS alcoholic solution-treated skin, demonstrating the prepared bilosomes' success in improving skin penetration and drug retention (M. A. El-Nabarawi et al. 2020a). A significant public health issue that threatens millions of individuals globally is the Hepatitis C virus (HCV) (Pérez-Ayala et al. 2011). In this study, BILS, a nanocarrier, was used to transport DAC to hepatocytes specifically for the treatment of hepatitis C. Because of this, the bioavailability of the DACPEG-BILS was comparable to that of the DAC-un PEG-BILS and the DAC suspension. The results also revealed that the DAC-PEG-BILS had a higher rise in DAC plasma concentration, a delayed rate of clearing it, and a prolonged release attribute in vivo. (M. El-Nabarawi et al. 2021). Terconazole (TCZ), an antifungal drug with low permeability characteristics, was loaded into highly deformable bilosomes (HBs) in the current study to improve its topical delivery. When compared to TCZ suspension, HB14 effectively inhibits the growth of *Candida albicans*, according to microbiological analysis. Additionally, HB14's superior skin deposition in comparison to conventional bilosomal formula and TCZ suspension was due to its highly

deformable characteristics and ability to penetrate the skin (Mosallam et al. 2021b).

5.3. Autoimmune Diseases and Neurological Disorders

Selective serotonin reuptake inhibitors (SSRIs) are a class of antidepressants that include sertraline hydrochloride (SER) (Dimoula et al. 2022). The SER-loaded bilosomal formula was successful in this study. In vivo, absorption studies in rats revealed that SER-loaded bilosomal powder (FDN1) had a relative bioavailability% (Fr%) of 222% when compared to pure SER. As a result, the developed SER bilosomal system appears promising for SER oral administration in order to improve oral bioavailability while reducing gastric upset (Ismail et al. 2022). The most prevalent form of neurological illness is migraine, which is frequently accompanied by atypical serotonergic activity (Peterlin and Rapoport 2007). In this study, bilosomes loaded with zolmitriptan were produced using the thin film hydration method. This experiment resulted in successful brain targeting, as shown by greater DTE and positive DTP values in the manufactured gelling system (El Taweel et al. 2021). Alzheimer's disease (AD) is a neurodegenerative disorder of the central nervous system marked by increasing neuronal loss (El-Sayed and Bayan 2015). RES was successfully delivered to the brain through the olfactory mucosa utilizing CS-coated bilosomes and SPION-loaded CS-coated bilosomes on SA wafers as a result of this study. NF-B, P38, and pro-inflammatory marker expression can also be decreased by SPION-loaded bilosomes (Abbas, Refai, et al. 2021a). Tenoxicam is currently widely used to treat rheumatic diseases. In this study, the possibility of using bilosomes as a delivery system for transdermal TX was explored. Bilosomes improved drug penetration and deposition in the skin, which is necessary for transdermal TX delivery, according to ex vivo and in vivo studies on the topic (Al-mahallawi, Abdelbary, and Aburahma 2015).

5.4. Bilosomes in diabetes, hypertension, other diseases

Diabetes mellitus (DM) is a chronic metabolic disorder that affects millions of people around the world (Cole and Florez 2020; Almainani 2021). This study found that the oral bioavailability of insulin was markedly increased by liposomes containing bile salts (BS-liposomes) (rhINS). Due to

their remarkable ability to protect cells from damages caused by bile salts and protease. Due to their longer GIT residence duration than standard liposomes, BS-liposomes were found to be more stable there (Niu et al. 2014). The current work demonstrates that different elastic bilosome derivatives loaded with cholic acid can be helpful for the buccal administration of insulin. Insulin was found to be most efficiently transported across TR146 cell layers by SDGC-lipo. Increasing insulin permeability in TR146 cells was also possible with the help of the potential candidates SC-lipo, SDTC-lipo, SGC-lipo, and STC-lipo (Bashyal et al. 2018). Because hypertension necessitates long and ongoing treatment, hypertension appears to be a disorder worthy of consideration in the development of a transdermal drug delivery system (TDDS) (Ahad et al. 2018). In this investigation, PBs were developed for transdermal OLM delivery. The results showed that by removing PB15's substantial first-pass metabolism and oral problems, it might be a possible TDDS for OLM (Albash et al. 2019). Renal fibrosis is the final pathological feature of chronic kidney disease (CKD) (Allison 2018). DCS-Lips and IGE have been developed successfully as a combination therapy for renal fibrosis. as a result of DCS-Lips improving EMO oral bioavailability and EMO-IGE restoring gut microbiota. All of these findings strongly suggest that our approach is novel and promising for the treatment of renal fibrosis through the use of combination therapy (Xu et al. 2022).

5.5. Vaccine delivery

The effectiveness of vaccines in preventing a wide range of diseases has been well demonstrated (Bouazzaoui et al. 2021). A variety of immunizations have been administered using bilosomes. It is always preferable to use oral vaccination rather than traditional vaccination (Jain et al. 2014a). According to Conacher et al., oral immunizations were administered using bovine serum albumin (BSA). It was discovered that the high antibody concentration against BSA produced by the orally administered bilosomal formulation was equal to that produced by systemic immunization (Conacher, Alexander, and Brewer 2001b). Conacher et al. described oral immunization using an influenza subunit vaccine and showed that, in comparison to systemic immunization, oral administration of the formulation resulted in high antibody titers and cell-

mediated response. It was found that induction of T helper type 1 (Th1) and type 2 (Th2) responses (Conacher, Alexander, and Brewer 2001b). In addition to greatly increasing mucosal IgA production, Mann et al. improved bilosomes expressing A/Panama influenza hemagglutinin and shown that these bilosomes also significantly raised targeted systemic antibody production [89]. For oral HBsAg immunization, bile salt stabilized vesicles are a potential vehicle. However, bilosomes require a five-fold increase in entrapped dose to generate a comparable systemic antibody response, with the added benefit of secretory mucosal protection (Shukla et al. 2008). Arora et al. reported using mannosylated bilosomes for an oral hepatitis B virus vaccination. When compared to bilosomes alone, immune response was shown to be significantly stronger at all local and distal mucosal sites coupled with elevated sIgA levels, whereas parenteral vaccine failed to produce any appreciable cell-mediated response (Arora et al., n.d.). Mann et al. reported that oral immunization with TTx-loaded bilosomes significantly increased systemic and mucosal immunity. It was discovered that the TTx contained in bilosomes might induce a Th2 response characterized by systemic IgG1 (J. F. Mann et al. 2006). Katare and coworkers produced nano-bilosomes containing DTx produced by thin film hydration after oral immunization with varied dosages of DTx entrapped in nano-bilosomes. The high dose-loaded nano-bilosomes produced anti-DTx IgG levels in blood that were comparable to those produced by IM-administered, alum-adsorbed DTx. The orally taken nano-bilosomal DTx formulation produced serum antibody titers that were comparable to those of IM administered alum-adsorbed DTx at a fourfold higher dose and without the development of tolerance (Shukla, Singh, and Katare 2011).

6. Bilosome cytotoxicity

When used as penetration enhancers, bile salts have been found to irritate and be toxic. As a result of the fact that their enhancing effect involves destroying the intestinal epithelial barrier. It is crucial to do the cytotoxicity assay for the bilosomes. The assay to evaluate the safety of bilosomal preparations could be performed on any normal epithelial cell, including human fibroblasts. According to published findings, bilosomes are safe.

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