قسم : علوم وتكنولوجيا الأغذية \_ كلية الزراعة \_ جامعة أسبوط . وقيس القسم : أ.د / ابراهسيم أبوالنجسا .

# بعض صفات الجبن الأبيض المصنع من لبن مصاب بالتهاب الضرع

# حسين عيد الجليل

صنع آلجبن الأبيض من لبن جّاموسى سلم وآخر مخلوط بلبن مصاب بالتهاب الضرع بنسبة . ١ ، ٢٠ وخزن لعسدة ٣٠ ، ٣٠ يوم . ووجد أن الجسبن الناتج مسن ٣٠ يوم على د رجة حرارة الغرفة وتم تحليل الجبن الطازج وعلى عمر تخزين ١٥ ، ٣٠ يوم . ووجد أن الجسبن الناتج مسن لبن ١٠ العابة كان ضعيف الجودة ولكن يمكن قبوله للاستهلاك .

ولكن استعمال لبن به ٢٠٪ لبن مصاب ادى الى اطالة مدة التجبين وأعطى جبن ذو قوام طسرى ومفتوح وتركيب مطاط وقد قصف هه فتحسات ميكانيكية بالاضافة الى وضوح الطعم العالج والطعم المرأثنا وعد التذوق .

وتحسليل الجسبن اتضم أن زيادة اللبن المصاب أعطى جبن به نسبة رطوبة أعلى ومواد صلبة كليسة أقسل من الجبن المصنع من لبن سسليم .

وطيه لا ينصح باستعمال لبن به اصابة أعلى من ١٠٪ في صناعة الجبن الأبيض .

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SOME PROPERTIES OF WHITE CHEESE MADE FROM MILK OF BUFFALOES SUFFERING FROM MASTITIS (With 2 Tables)

Ву

H. ABDEL-GALIL (Received at 14/12/1980)

#### SUMMARY

Buffaloes milk containing 10 and 20% mastitic milk was converted into white cheese at 10% the cheese was poor in quality but could be accepted for consumption. The higher percentage of mastitic milk not only lengthened the coagulation time but also gave a soft open cheese with mechanical holes and rubbery breakable texture. A salty and bitter flavour could be distinguished during and after tasting. The moisture content was higher and the total solids was lower than those of cheese made from normal milk.

## INTRODUCTION

It is a well known fact that milk for use in cheese manufacture should be of a good quality and drawn from dairy animals not suffering from mastitis.

In a previous work the effect of mastitis on the chemical composition and curd properties of buffaloe's milk has been studied (ABDEL-GALIL and NASSIB 1980). The results obtained showed that mastitic milk was slightly lower in the fat and magnesium content than normal milk. S.N.F., casein, lactose, calcium and phosphorus content were markedly decreased, whereas whey proteins and chlorine significantly increased. The coagulation time was longer and the curd tension was lesser than normal milk. Mixing normal milk with mastitic milk, regularly increased the chlorine content and the coagulation time, and decreased the curd tension. A percentage of mastitic milk higher than 10% not only lengthened the coagulation time but also resulted in a weak curd.

The present work deals with some properties of white cheese made from normal milk containing 10 and 20% mastitic milk.

### MATERIALS AND METHODS

Buffaloe's milk used in these experiments was both normal bulk milk and mastitic milk from infected quarters, secured from a private farm in Assiut vicinity. The mastitic samples were taken from subclinical mastitis cases (showed positive C M T reactions), the bacteria which isolated were <u>Str. agalactiae</u> and <u>Staph. aureus</u>.

The percentage of fat, S.N.F. and T.S. and the amount of chlorine and calcium (mg/100 ml) determined by the methods described by Ling (1963) were 6.30, 9.85, 16.25, 68.15 and 185.71 for normal milk. For mastitic milk the values were 6.21, 9.57, 15.78, 153.18 and 156.06, respectively.

The normal milk was mixed with 10 and 20% mastitic milk and used for white cheese making. After salting with 7% (w/w) cooking salt and warming in a water-bath up to 35 °C sufficient fresh solution of Hansens rennet powder was added to coagulate normal milk within 3 hours. The curd was laddled into metalic moulds, drained for 24 hours and the cheese was then pickled at room temperature.

The moisture determined by B. S. I. method (1952), T.S., body, texture and flavour were recorded for fresh cheese and after 15 and 30 day storage.

## RESULTS AND DISCUSSION

Table 1 shows the effect of added mastitic milk on the coagulation time of milk and moisture content of cheese.

The results show that the coagulation time increased from 3 hrs. to 4.5 and 6.5 hrs. with addition of 10 and 20% mastitic milk, respectively. This may be due to the low calcium and casein content of mastitic milk compared to normal milk (NANI and REDAELLI 1957, HOSOYA et al. 1966 and KISZA et al. 1967).

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The moisture content of cheese increased as the amount of added mastitic milk was increased. Negative results was obtained in respect to the total solids. After one-month storage the loss of moisture were higher in mastitic milk cheese than in that made from normal milk. The reduction in the moisture content was 14.84, 20.15 and 23.91% in normal milk cheese, in + 10% and in + 20% mastitic milk cheese, respectively. The yield of normal milk cheese showed consequently a reduction of 19.01% compared to 23.66 and 27.29% in case of the two ratios of mastitic milk.

Table 2 shows the sensory evaluation of one-month-old cheese made from milk containing 10 and 20% mastitic milk. Cheese made from milk containing 10% mastitic milk was slightly soft and closed, slightly rubbery and breakable and had a slightly salty flavour.

The higher percentage of mastitic milk not only lengthened the coagulation time but also produced a soft open cheese with mechanical holes and rubbery breakable texture. A salty and bitter flavour like that observed by SORG-KINA (1964) could be distinguished during and after tasting. The cheese was therefore not acceptable for consumption. These results agree with PERDRIX & PAOLI (1955) who reported that mastitis was a real danger to the quality of Gruyere cheese. SOROKINA (1964) also obtained a low quality cheese from mastitic milk.

Table (1)

The effect of added mastitic milk on the coagulation time of milk and moisture content of white cheese.

	Normal	+ 10%	+ 20%
	milk	mastitic milk	mastitic milk
Coagulation			
time (hours)	3.0	4.5	6.5
Cheese, Fresh:			
Moisture%	63.20	68.53	79.05
T. S. %	36.80	31.47	20.95
Yield %	32.35	35.42	42.18
15 days-old			
Moisture%	52.20	55.61	65.87
T. S. %	47.80	44.39	34.13
Yield %	25.56	27.62	32.26
30 days-old			
Moisture%	53.82	54.72	60.15
T. S. %	46.18	45.28	39.85
Yield %	26.20	27.04	30.67

Table (2)

Sensory evaluation of one-month-old cheese made from milk containing 10 and 20% mastitic milk

	+ 10%	+ 20%
	mastitic milk	mastitic milk
Body:	slightly soft,	soft, open, with
	closed	mechanical holes
Texture:	slightly rubbery	rubbery and
	and breakable	breakable.
Playour:	slightly salty	salty, bitter during
		and after tasting.

The salty taste observed here may be due to the lower lactose and higher chlorine content of mastitic milk than normal milk (BARRY & ROWLAND 1953, FILIPOVITCH et al.1956, GILLES 1966, and WALSH & NEAVE 1968).

#### MASTITIS AND WHITE CHEESE

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