

Investigation of Structure, Microstructure and Magnetic Properties of Nano-Crystalline Zn Ferrite Synthesized at High Temperature

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Zinc ferrite nano-material was prepared by direct fusion of ZnO with Fe in air. The morphological and structural properties of the system under study were investigated by scanning electron microscope (SEM) and X-ray powder diffraction (XRD) applying MAUD and Win-Fit programs. The X-ray studies show the coexistence of two phases. The major phase (66.66%) was determined to be the cubic spinel phase of $ZnFe_2O_4$ with average apparent crystallite size of about 48.7 nm and 81.5 nm respectively for \mathcal{D}_β and \mathcal{D}_F , while the minor phase of ZnO (33.33%) has hexagonal structure. The studied zinc ferrite present a uniform microstructure in the form of spherical grains as given by SEM. The type and density of defects as determined by electron spin resonance (ESR) are free spins with density $3.92 \times 10^{23} \text{ cm}^{-3}$. The presence of the ZnO phase may enhance the creation of Zn vacancies as surface defects that give rise to free spins. The magnetic properties of the system were studied using a vibrating sample magnetometer (VSM) at room temperature under a maximum field of 20 KOe. The coercivity (H_C), approximate saturation magnetization (M_s), remnant magnetization (M_r) and Curie temperature (T_C) are determined. The low value of M_s is attributed to the high value of annealing temperature that allowed the formation of a better degree of crystallinity, i. e. smaller degree of inversion which enhances the magnetization. Also the absence of magnetic saturation at 20 KOe seems to be due to the effect of both the surface spin disorder in nano regime and the magnetic moment bearing ZnO impurity phase. The present magnetic investigations argue a ferrimagnetic character of the system under study.

1. Introduction

Transition metal ferrites are magnetic materials with cubic spinel structure which have been extensively used in various technological applications such as electronic ignition systems, generators, vending machines, medical implants, wrist watches, inductor core, transformer circuits, magnetic sensors and recording equipment, telecommunications, magnetic fluids, microwave absorbers and other high frequency applications⁽¹⁻⁶⁾. In addition, ferrites are much cheaper than most of other magnetic materials, and their magnetic and mechanical properties can be "tailor made" per the requirement of application⁽⁷⁻⁹⁾. The spinel crystal structure is an approximately close packed face-centered cubic array of anions with holes partly filled by the cations. The oxide spinel can generally be described by the formula $(A)[B_2]O_4$, where A and B denote divalent and trivalent cations, respectively. In the case of a normal spinel structure, all of the A atoms are tetrahedrally coordinated while the B atoms are octahedrally coordinated by oxygen atoms. In the case of an inverse spinel structure, the A atoms occupy half of the B sites⁽¹⁰⁾.

Among the spinel ferrite, zinc ferrites have been one of the most widely studied systems due to their intriguing magnetic and catalytic properties and also due to their enhanced chemical reactivity, which makes them ideal candidates for many technological applications such as magnetic materials^(11,12), gas sensors⁽¹³⁾, catalysts⁽¹⁴⁾, photocatalysts⁽¹⁵⁾ and absorbent materials⁽¹⁶⁾.

The properties of ferrite materials are strongly influenced by the materials' composition and microstructure, which are sensitive to the preparation methodology used in their synthesis⁽¹⁷⁾. In addition, the sintering conditions employed and the impurity levels present in or added to these materials also change their properties⁽¹⁸⁾. The selection of an appropriate process is, therefore, the key to obtain good quality ferrites. In this paper the system under study was synthesized by direct fusion method. Investigation of structural and microstructural properties of the prepared system through X-ray diffraction (XRD) and scanning electron microscope (SEM) is given. The electron spin resonance (ESR) technique was used to detect the density and the type of free spins that affecting the spinel ferrite. Finally, studies of the magnetic properties under the variation of both the applied magnetic field and temperature are also given.

2. Experimental

The Zinc ferrite was prepared by direct fusion of ZnO (99.97%) with Fe (99.999%). Firstly, the mixture was hand milled in an agate mortar for 5 h. The resultant powder was subsequently annealed in air at 1000°C for 2 h then the temperature was allowed to decrease to 700°C. The later was kept constant for 15 days. In order to investigate the structural and the microstructure, the system under study is subjected to X-ray diffraction analysis using Cu K α radiation. The X-ray diffractometer used is a Philips x'pert MPP diffractometer with a goniometer type PW3050/10. To reduce preferred orientation the following two steps were considered: first, the material was reduced to a fine state by grinding in agate mortar, this step also reduces the errors arising from the micro absorption effects. Second, back-loading was used for packing the samples. SEM (Model JEOL, Japan) was used to investigate the surface morphology of the sample. The magnetic properties were measured using LakeShore 7410 vibrating sample magnetometer (VSM) model at room temperature under a maximum field of 20 kOe. In this work, Faraday's method is used to measure the magnetic susceptibility at different temperatures as a function of the magnetic field intensity. This technique is used to detect the Curie temperature T_C and the effective magnetic moment of the system under study. The ESR was studied using Bruker EMX spectrometer (x-band-Germany product model).

3. Results and discussion

3.1. Structural and microstructural analysis

Structural studies means to detect the locations of the atoms in the unit cell while microstructural means to find the crystallite size, strain and type of defects. Fig.1 shows the x-ray diffraction pattern of the system under study.

Applying the search match program, it was found that the phase spinel structure of ZnFe₂O₄ is formed. Zinc oxide as a second phase was detected in the X-ray pattern of Fig.1. The major phase of ZnFe₂O₄ as calculated by MAUD program forms 66.66% (± 0.0463) the Zn ferrite under study. The specific ICDD card number (82-1042) shows cubic structure with space group Fd-3m and lattice parameter $a = 8.44256\text{\AA}$. The minor phase of ZnO (33.33%) was identified using the ICDD card number (36-1451) which gives hexagonal structure with space group P63mc and lattice parameters $a =$

3.25089Å and $c = 5.2079\text{Å}$. Good reliability factors for $R_{wp}\% = 11$ and $R_b\% = 7.3$ were calculated. It will be shown through the study of the magnetic properties that the presence of the ZnO phase together with the main phase of

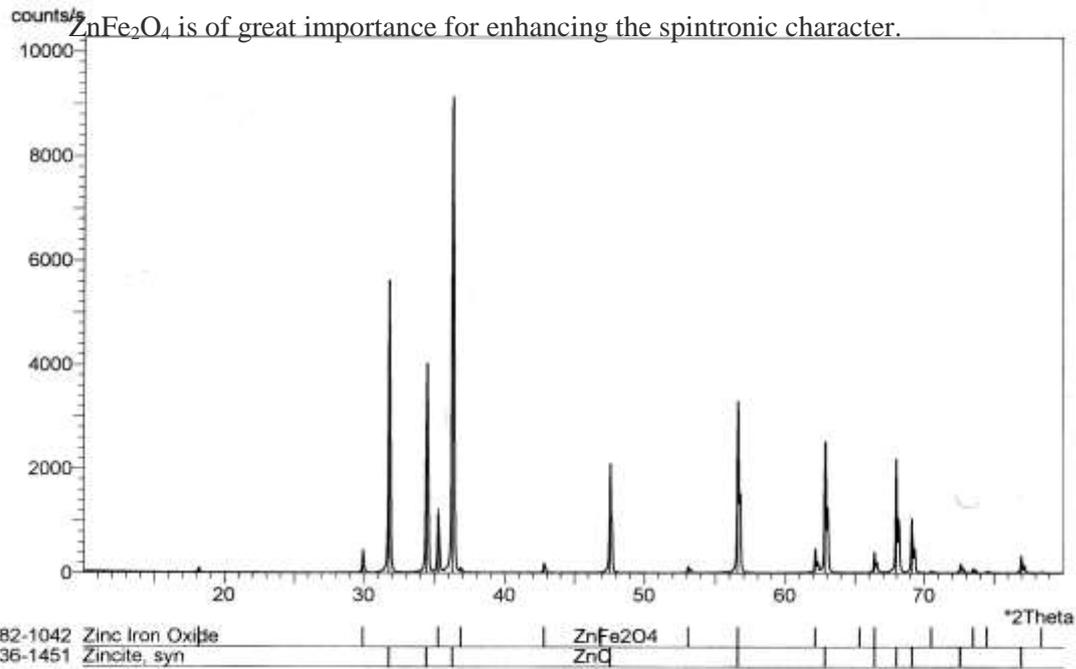


Fig.1. The diffraction pattern of the Zn ferrite system under study.

Fig.2 shows the profile fitting of the system under study while table.1 gives the refined structural parameters obtained from Rietveld refinement applying the program MAUD⁽¹⁹⁾. The usual sequence of parameters refinement are: the scale factor, the zero shift and background parameters, the lattice parameters, peak profile parameters (size and strain), the atoms position and occupancy and finally the displacement parameters.

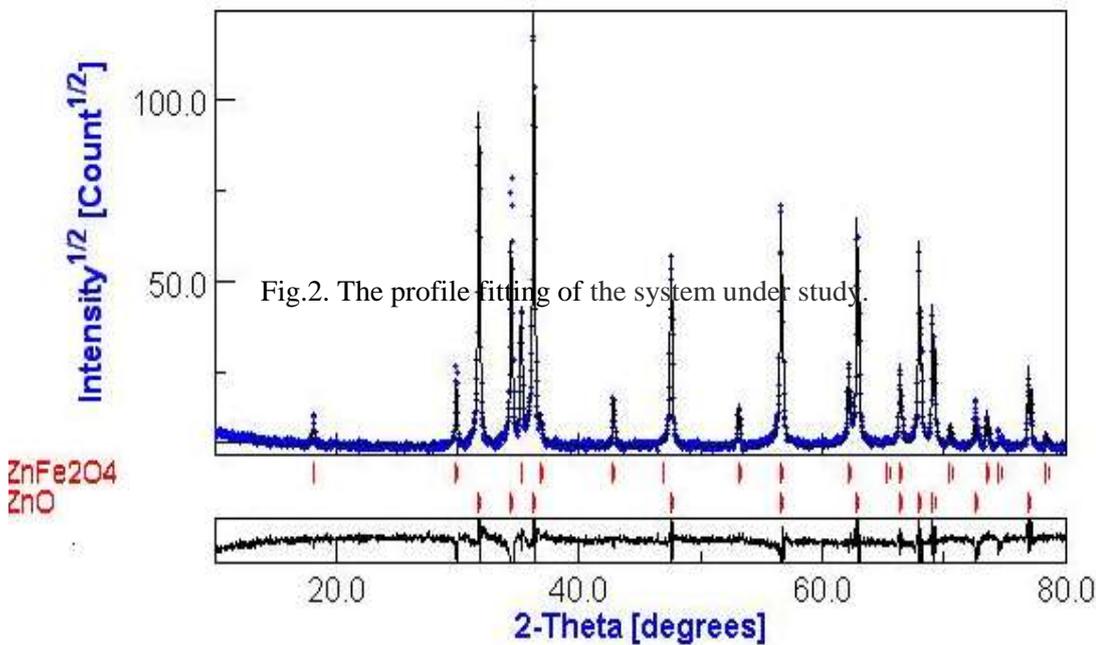


Fig.2. The profile fitting of the system under study.

Table.1. The refined lattice parameters $a(\text{\AA})$ and $c(\text{\AA})$ and the reliability factors: $R_{wp}\%$ and $R_p\%$ obtained from Rietveld analysis of the powder XRD patterns for the system under study.

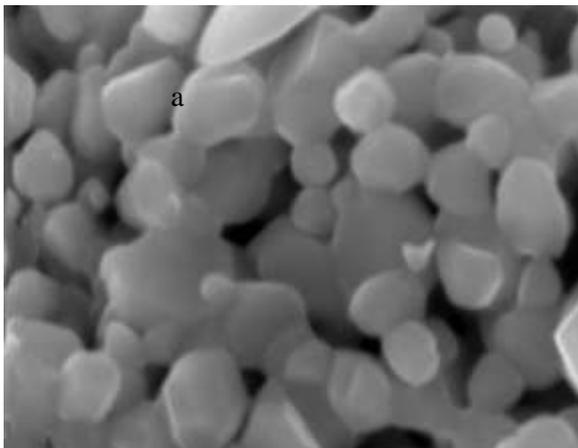
	ZnFe ₂ O ₄	ZnO
$a(\text{\AA})$	8.44256	3.25089
$c(\text{\AA})$	—	5.2079
Phase%	66.66%	33.33%
$R_{wp}\%$	11	11
$R_p\%$	7.3	7.3

Applying the win-fit program, the resulting apparent crystallite size $\mathcal{D}_\beta(\text{nm})$ & $\mathcal{D}_F(\text{nm})$ and root mean square strain $\langle e_g \rangle$ from single and multiple line analysis are given in table 2.

Table 2. Apparent crystallite size $\mathcal{D}_\beta(\text{nm})$ & $\mathcal{D}_F(\text{nm})$ and root mean-square strain $\langle e_g \rangle$ from single and multiple line analysis of the sample

ZnFe ₂ O ₄				ZnO			
hkl	single line analysis		multiple order	hkl	single line analysis		multiple order
	$\mathcal{D}_\beta(\text{nm})$	$\mathcal{D}_F(\text{nm})$	(hh0) $\langle e_g \rangle$		$\mathcal{D}_\beta(\text{nm})$	$\mathcal{D}_F(\text{nm})$	(h00),(00l) $\langle e_g \rangle$
220	57.1	93.9	0.0019	100	76.4	90.1	0.0062
311	51.9	91.3		002	78	92.6	0.0059
400	58.3	64.3		101	79.7	93.8	
511	48.3	82.1		102	51.4	72.8	
440	47.1	73.9		110	48.3	82.1	
442	41.4	77.4		103	48.5	77.1	
533	37.0	88.3		200	41.4	77.4	
—	—	—		112	51.5	71.6	
—	—	—		201	52.0	72.2	
—	—	—		004	33.2	77.3	
—	—	—		202	48.8	77.8	
Aver.	48.7	81.5			55.3	73.9	

Fig. 3 displays the scanning electron microscope images taken at different magnifications for the system under study. As shown, nice agglomerations of spherically shaped grains of approximately equal sizes take place. Comparing with the crystallite size calculated through the x-ray data given in table. 2, it is obvious that each grain is composed of many nano crystallites.



b

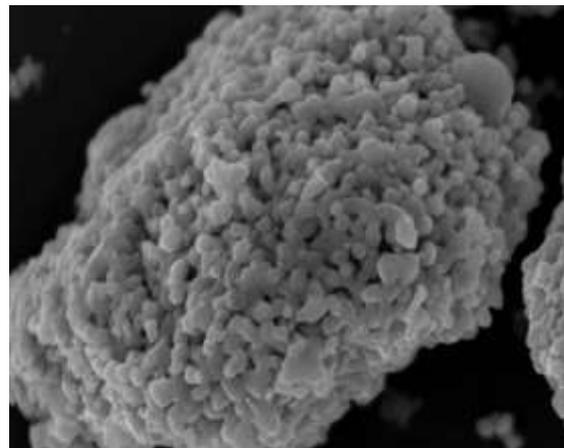


Fig.3(a,b). SEM micrographs of the system under study at different magnifications.

3.2. Electron Spin Resonance studies:

Experimental ESR signal detected for the system under study is displayed in Fig.4. The spectrum takes the form of a broad line. The calculated values of the width (ΔH), the g factor and the density of free spin (N_s) are given in table 3. According to the g value, it is clear that the absorption signal of the ESR arises due to the presence of free electrons as defect centers. The presence of the ZnO phase detected through XRD studies (table 1) may enhance the creation of broken bonds since nano-crystalline ZnO is known to form Zn vacancies as surface defects.

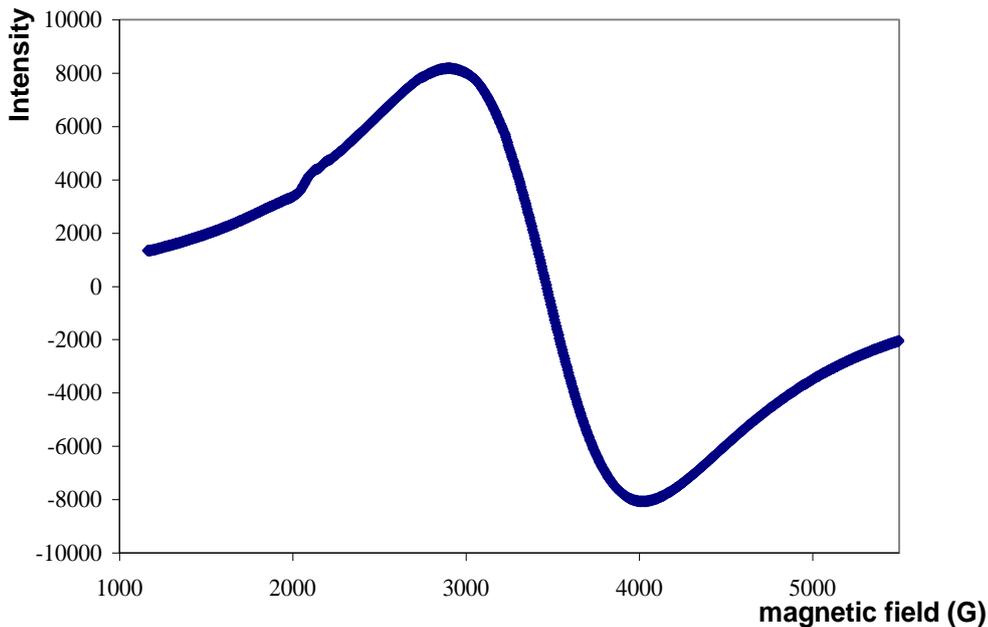


Fig.4. Electron Spin Resonance of the system under study.

Table 3. Values of ΔH , g factor and N_s of the system under study.

ΔH (G)	g	N_s cm ⁻³
915.74	2.00424	3.92×10^{23}

3.3. Magnetization and hysteresis loop studies:

The hysteresis behavior in nano $ZnFe_2O_4$ compared to its bulk counterpart can be raised due to two main mechanisms: the first is the redistribution of cations between tetrahedral and octahedral sites while the second is the spin canting component between tetrahedral and octahedral sites.

Bulk $ZnFe_2O_4$ is a normal spinel where Zn ions occupy A-site and Fe ions strictly occupy B sites. Since non magnetic Zn ions occupy the A-site, the resultant magnetic moment is largely due to weak antiferromagnetic exchange interactions between magnetic Fe-Fe ions in the B-site. Therefore, bulk $ZnFe_2O_4$ possesses near zero moment at room temperature. Concerning the nano case, recent studies for sol-gel prepared nano $ZnFe_2O_4$ by XRD and FTIR show that the Fe^{3+} ions are found to occupy both A- and B-sites⁽²⁰⁾. Such inversion was also recorded for $ZnFe_2O_4$ prepared via different synthesis processes such as hydrothermal synthesis⁽²¹⁾, thermal plasma synthesis⁽²²⁾, high

energy ball milling⁽²³⁾, molecular beam epitaxy⁽²⁴⁾, pulsed laser deposition⁽²⁵⁾ and solid state reaction⁽²⁶⁾. Further evidences for the presence of Zn^{2+} in B-site and Fe^{3+} in A-site has been reported by Jeyadevan et al.⁽²⁷⁾ and by Misra et al.⁽²⁸⁾ through extended X-ray absorption fine structure studies and by Lotgering⁽²⁹⁾ through neutron diffraction studies.

According to the M (H) relation given in Fig.5, a very thin hysteresis loop with high value of coercivity of about 289 G was obtained. An estimated value of approximately 0.37607 emu/g was determined for the saturation magnetization. A very small value of 0.006762emu/g was also obtained for the remanent magnetization. The overall magnetic behavior given in Fig.5 can be well accounted for in terms of an exchange interaction occurring as a result of cation redistribution. Therefore, Fe–Fe interaction between A–B sublattices dominates and is much stronger than Fe–Fe ions interaction in the B site. A ferrimagnetic or uncompensated moment arises from this A–B exchange interaction due to the unequal number of Fe^{3+} ions in the two types of sites. Thus the exchange effect between Fe^{3+} ions in both the sites is accountable for the observation of hysteresis loop at room temperature as shown in Fig.5. The ferrimagnetic behavior of nano Zn-ferrite has been observed by Mozaffari et al⁽³⁰⁾, Chinnasamy et al.⁽³¹⁻³²⁾, Jun Wang et al.⁽³³⁾ and Oliver et al.⁽³⁴⁾. In fact, the $ZnFe_2O_4$ under study was prepared through solid state reaction by annealing in air at relatively high temperature up to 1000C°. Then the temperature was allowed to decrease to 700C° where it kept constant for 15 days. Such high temperature enhances the formation of a better degree of crystallinity (sharp diffraction lines, Fig.1) and large crystallite size (table.2). It seems that the degree of inversion that enhances the magnetization decreases as the crystallite size increases; in other words as the annealing temperature (T_A) increases. Mozaffari et al⁽³⁰⁾ have reported that the ionic distribution of the Ze ferrite nanoparticles tends to that of the bulk by increasing (T_A). Their results show that the M-H relation changes from the S shape to a nearly linear shape by increasing T_A .

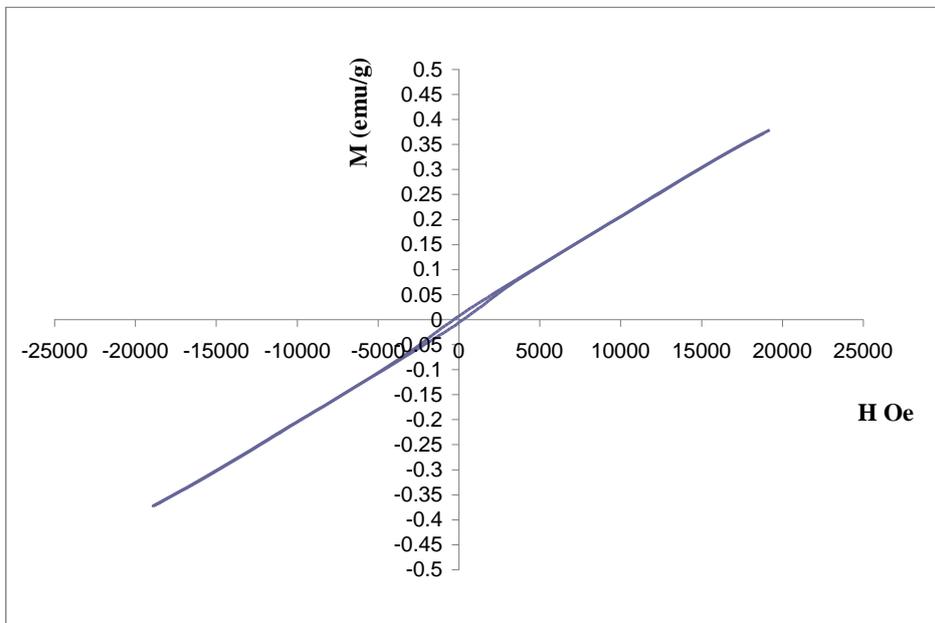


Fig.5. The hysteresis loop of the system under study.

Because of the broken exchange bonds and symmetry, a fraction of the total spins at the nano-particle surface will undergoes a non-collinear configuration with respect to the core ones. Consequently, the resultant

magnetic moment observed is due to spin canting of ZnFe_2O_4 nano-particles. Moreover, the non-saturation of hysteresis loop at high magnetic field may be related to spin disorder in the surface of ZnFe_2O_4 . The spin disorder at the surface may be related to spin canting and is explained by means of core-shell model⁽³⁵⁾. This model state that, with the increase in magnetic field simultaneous alignment of all the core moments along the applied field take place. As a result, the magnetization response is saturated. Further increase in the magnetic field will affect only the surface layer of particles and thus the rise in the magnetization slow down. The result is a virtual absence of magnetic saturation that keeps the hysteresis loops unsaturated even in very strong fields⁽²⁰⁾. This charater is clearly identified in Fig.5, where the absence of saturation even at the maximum applied field (20 KOe) is detected. This behavior seems to be due to the surface spin disorder in nano regime in one part and because of magnetic moment bearing impurity phase (ZnO) detected by XRD analysis given in Fig.2 in the other part. Similar results concering the absence of the saturation regime have been also detected for nano crystalline ZnFe_2O_4 synthesized via different preparation technique^(26,20,30).

Figure 6 shows the change in magnetization of the system under study as a function of temperature at different applied magnetic fields (1010 Oe, 1340 Oe and 1660Oe). This figure shows that there is a gradual decrease in magnetization with temperature up to nearly 835K. It is assumed that the thermal energy helps the metal ions to overcome the energy barriers preventing an ordered cation distribution. Hence the inversion parameter decreases which results in the weakening of A–B exchange interaction, therefore, there is a fall in the magnetization value. The Curie temperature of the material (T_C) is nearly around 835 K.

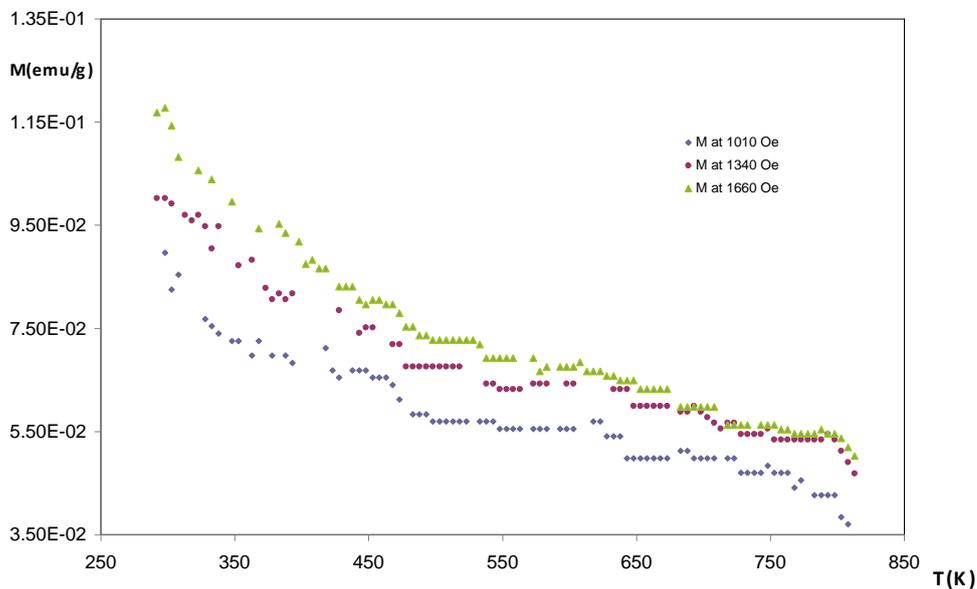


Fig.6. Plot of magnetization as a function of temperature at different applied magnetic fields of the system under study.

The calculated effective magnetic moments of the sample are 7.4751 B.M, 7.6553 B.M and 6.7975 B.M respectively at 1010 Oe, 1340 Oe and 1660 Oe (table 4).

Table 4. The M_s (emu/g), M_r (emu/g), H_C (Oe), μ_{eff} and T_C (C°) calculated from magnetic measurements for the system under study.

M _s emu/g	M _r emu/g	H _c Oe	μ _{eff} at			T _c K
			1010	1340	166 Oe	
0.37607	0.00676	289.2	7.475	7.655	6.797	835

There are widely scattered values of the Curie temperature of zinc ferrite in the literature. Deka and Joy⁽³⁶⁾ have reported a T_c value equals to 800 K whereas Chen et al.⁽³⁷⁾ reported a T_c value close to 600 K for thin film of zinc ferrite. It appears that the transition temperature of ZnFe₂O₄ may vary depending on sample processing and synthesis conditions, obviously on the nano size of the crystallites.

Conclusion

Preparation of nano-Zn ferrite sample was carried out by the direct fusion method. Investigation of structure and microstructure indicates the presence of two phases 66.66% and 33.33% respectively for the magnetic ZnFe₂O₄ and non-magnetic ZnO respectively. Lattice parameters, crystallite size and strain have be calculated. The ESR studies confirm that the defects are free spins with 2.00424 for the g factor. The measured magnetic parameters suggests ferrimagnetic character of the system under study.

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