

FLEXURAL BEHAVIOR OF HIGH STRENGTH OVER REINFORCED CONCRETE BEAMS UNDER STATIC & REPEATED LOADING

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The Flexural behavior of over reinforced sections is faster grown due to the popular retrofit technique among researchers and engineering worldwide. The main purpose of this work is to give a better and full understanding of the flexural behavior of over reinforced high strength concrete beams subjected to both static and repeated loading. Experimental tests were carried out on different beams having different grades of concrete and percentages of main steel under static or repeated loads. Concrete and steel strains and central deflection of cracking and ultimate loads were recorded for each tested beam. It is shown that the flexural behavior of over reinforced beams under repeated loading is quite different than that under static loading.

1. INTRODUCTION

Using high percentage of steel reinforcement becomes more evident because reinforced concrete members become more slender in high-rise buildings, bridges and normal construction. High strength concrete began to be developed recently for the use in high-rise building. These developments have contained over the past twenty years or so with concrete 50, 70, 100 and 120 N/mm² and even higher. According to the ACI building code, the percentage of steel reinforcement is varying from 1% up to the allowable percentage, which depends on both grades of used concrete and steel reinforcement. The maximum allowable percentage of steel for normal concrete having $F_c = 300 \text{ kg/cm}^2$ and steel with $F_y = 2400 \text{ kg/cm}^2$ varies from 1% up to 4.7%. However for high strength concrete having $F_c = 1000 \text{ kg/cm}^2$ and steel with $F_y = 4000 \text{ kg/cm}^2$, varies from 1% up to 7%. This indicates that using high strength concrete needs high percentage of steel reinforcement to get full capacity of flexural strength of members. In this paper, the effects of grade of concrete, percentage of main steel ratios (μ %) and type of loading on the behavior of high strength concrete reinforced beams under both static and repeated loading are the main goals of the experimental work.

2. EXPERIMENTAL WORK

2.1 Tested Beams:

This part deals with description of the test specimen, instrumentation and test procedure under static and repeated loading. Test program was mainly intended to

cover the ranges of static and repeated loading up to failure taking the above-mentioned parameters into consideration.

Sixteen of reinforced concrete tested beams having shear span to depth ratio $(a/d) = 3$ with rectangular cross section of 12×20 cm were tested using two points of loading at the middle third of the beams. These beams were divided into three main groups as follows:

Group A: It includes four beams having the same grade of concrete of 500 kg/cm^2 . Each two of them have the same percentage of longitudinal tension reinforcement ($\mu \%$) and percentage of shear reinforcement, two beams were tested under static loading as control beams and the others two were tested under repeated loading .

Group B: It includes six beams having the same grade of concrete of 700 kg/cm^2 with different percentages of main steel and shear reinforcement. Each two beams of them have the same percentage of main longitudinal tension reinforcement ($\mu \%$), and percentage of shear reinforcement. Three beams were tested under static loading and the others were tested under repeated loading.

Group C: It includes six beams having the same grade of concrete of 800 kg/cm^2 with different percentage of main steel and shear reinforcement. Each two beams have the same longitudinal tension reinforcement $\mu\%$ and same shear reinforcement. Three beams were tested under static loading and the others were tested under repeated loading. All beams were provided with compression steel reinforcement of $(2 \Phi 10 \text{ mm})$. Details of tested beams are given in Fig(1) and Table (1).

Table (1) :Details of tested beams

Group	Beam	Span	b	t	d	Long. Rief.		Shear Rief.	Stirrup hunger ^s	Grade of concrete F_c kg/cm^2	Loading system
		cm	cm	cm	cm	$\mu\%$	Bottom bar				
A	A21	160	12	20	16.9	1.98	2 ϕ 16	10 ϕ 8/m	2 ϕ 10	500	Static
	A22	160	12	20	16.9	1.98	2 ϕ 16	10 ϕ 8/m	2 ϕ 10	500	Repeated
	A11	160	12	20	16	4.74	2 ϕ 18+2 ϕ 16	10 ϕ 8/m	2 ϕ 10	500	Static
	A12	160	12	20	16	4.74	2 ϕ 18+2 ϕ 16	10 ϕ 8/m	2 ϕ 10	500	Repeated
B	B21	160	12	20	16.9	1.98	2 ϕ 16	10 ϕ 8/m	2 ϕ 10	700	Static
	B22	160	12	20	16.9	1.98	2 ϕ 16	10 ϕ 8/m	2 ϕ 10	700	Repeated
	B11	160	12	20	16	4.74	2 ϕ 18+2 ϕ 16	10 ϕ 8/m	2 ϕ 10	700	Static
	B12	160	12	20	16	4.74	2 ϕ 18+2 ϕ 16	10 ϕ 8/m	2 ϕ 10	700	Repeated
	B32	160	12	20	15.4	8.23	4 ϕ 22	14 ϕ 8/m	2 ϕ 10	700	Static
	B31	160	12	20	15.4	8.23	4 ϕ 22	14 ϕ 8/m	2 ϕ 10	700	Repeated
C	C21	160	12	20	16.9	1.98	2 ϕ 16	10 ϕ 8/m	2 ϕ 10	800	Static
	C22	160	12	20	16.9	1.98	2 ϕ 16	10 ϕ 8/m	2 ϕ 10	800	Repeated
	C11	160	12	20	16	4.74	2 ϕ 18+2 ϕ 16	10 ϕ 8/m	2 ϕ 10	800	Static
	C12	160	12	20	16	4.74	2 ϕ 18+2 ϕ 16	10 ϕ 8/m	2 ϕ 10	800	Repeated
	C32	160	12	20	15.4	8.23	4 ϕ 22	14 ϕ 8/m	2 ϕ 10	800	Static
	C31	160	12	20	15.4	8.23	4 ϕ 22	14 ϕ 8/m	2 ϕ 10	800	Repeated

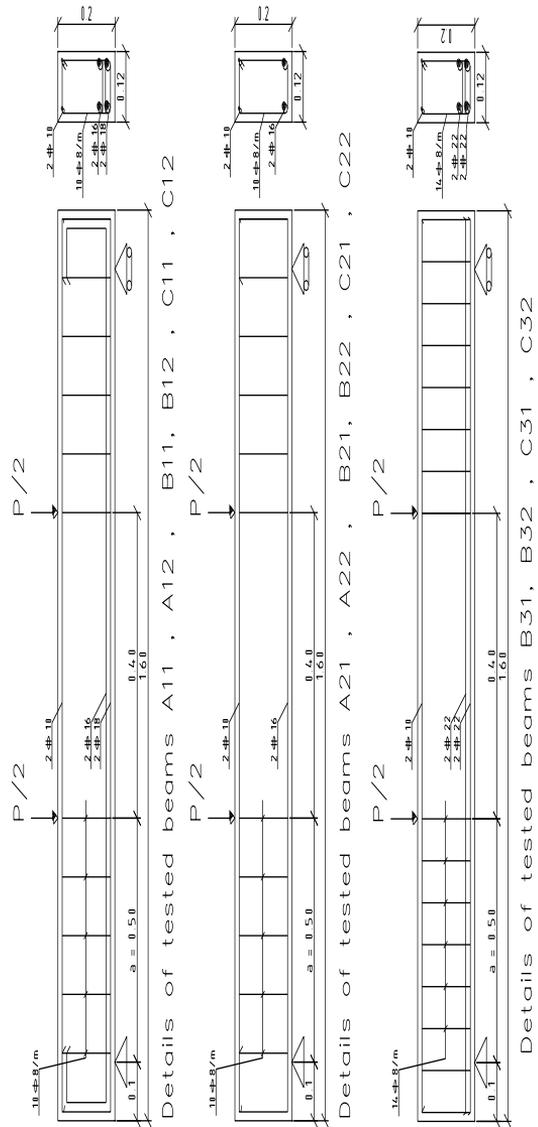


Figure (1) Details of tested beams

2.2 Materials:

Three high strength concrete mixes were designed to produce high strength concrete having 28 days cubic strength of round 50,50,70,70,80,80 Kg/cm². Concrete mix proportions are given in table (2).

Aggregate: The Coarse aggregate used was crushed basalt & local natural sand was used as fine aggregate in experimental work. The used crushed basalt & sand have volume weight of 1.58 t/m³ & 1.75 t/m³ respectively. Also it has specific gravity of 2.6 & 2.53 respectively.

Table 2: Concrete mixes proportion by weight

Concrete mix	Cement Kg/m ³	Sand Kg/m ³	Coarse Agg. Kg/m ³	Silica Fume Kg/m ³	Sikament Liter/m ³	Water Liter/m ³
1	450	600	1220	60	10	160
2	500	575	1240	75	15	140
3	550	520	1260	90	20	135

Cement: Ordinary Portland cement was used (Assiut cement).

Silica fume: Silica fume locally produced by Egyptian Ferro alloys Co. in Edfu city was used.

Water: Drinking water was used for mixing concrete.

Additives: A super plasticizer (ASTM C494 Type F) was used (Sikament 163 for mixes 1 and 2 and Sikament FF for mix 3), Its density is 1.2 kg/L

Steel reinforcement: The used steel bars, as tension & compression reinforcement were high grade type bars of 10,16,18,22 mm diameter of proof strength 400 N/mm². However mild steel type with diameter 8 mm and of 330 N/mm² yield strength was used for stirrups.

2.3 Fabrication of Tested Beams:

Mixing of constituent materials was achieved by means of horizontal pan mixture (liner, 4157 type) of 0,1m³ capacity. The dry aggregates, cement and silica fume were firstly mixed for one minute, and the admixture was mixed with water. Mixing was continued until a homogenous mix was obtained. This took about two minutes.

2.4 Instrumentation:

The available testing machine (EMS to 60 tons- up) was used in both static and repeated loading The selected testing machine is provided with heavy steel tare through which the applied load was transmitted to the tested beams through a steel beam (8×15×50 cm) rested on two supports above the beam. The weight of this tare was 1.4 tons. The used supporting elements were steel hinged and roller supports. These supports were placed at the interface between the beam bottom surface and the fixed head of the testing machine.

During repeated tests the frequency was chosen to be 500 cycle per minute and the stroke of the working piston was 0.2 mm; and number of cycles (N) was chosen to be 1000000 cycle. Each beam takes 33.3 hour under the repeated loading. The percentage of the applied repeated load to the ultimate static load of control beam was 50%. The loading takes the following steps:

- Static loading began from zero up to 50% of the ultimate load of the control beam then repeated loading is applied until 500000 cycles then repeated loading was released.
- Further static loading was applied up to 0.5 of the ultimate load of the control beam followed by repeated loading until 1000000 cycle was completed then repeated loading is stopped and released.
- Final static loading was applied from zero up to failure.

The beam deflection was measured using dial gauge with an accuracy of 0.01 mm, fixed at the position of maximum deflection for each beam.

Strains for both concrete and steel were measured at mid span. The strains were measured by using electrical strain gauge having an effective gauge length of 20 mm, while the corresponding values for concrete strain gauges were 60 mm effective gauge length. Strain gauges connected to a strain indicator (type p3600-1315) for measuring and recording strain values.

3. RESULTS AND DISCUSSION OF TESTED BEAMS

3.1 General behavior of RC flexural beams

The behavior of RC tested beams generally includes: pattern of cracks, final mode of failure, cracking load, ultimate load, maximum deflection, load-deflection relationship as well as concrete and steel strains up to failure.

As it is known such behavior is mainly affected by some parameters such as:

- Percentage of main reinforcement (section is either under or over reinforced one),
- Shear span to depth ratio,
- Grade of concrete,
- Grade of main steel,
- Configuration and type of shear reinforcement,
- Shape and size of cross section (rect. or T or L section),
- Span to width ratio of beam,
- Type of beam either statically determinate or indeterminate,
- Presence of opening and its size, location and steel around this opening,
- Location of flange and its dimensions, and
- Type of loading either static or repeated.

In the current research, the following parameters are only considered:

- Type of loading (static or repeated),
- Percentage of main reinforcement ($\mu\%$ = 1.98 %, 4.74 % & 8.23 %), and
- Grade of concrete (C 500, C 700 & C 800).

3.2 Effect of Type of Loading on the Behavior of Tested Beams

3.2.1 Behavior of Tested Beams under Static Loading

Eight RC rectangular beams were tested under static loading. The behavior of such beams is as follows:

A) W.R.T Pattern of cracks and modes of failure

▪ Group (A) (grade of concrete C 500 kg/cm²)

For beam A 2-1 ($\mu\% = 1.98$, under reinforced section), the first crack is occurred in the tension zone at load $P = 4.5$ ton (36 % of ultimate loading) and extended vertical to the neutral axis. Number of cracks increased at the middle third and shear cracks appeared at $P = 7.5$ ton (60 % of ultimate loading). The middle third concrete at compression zone was crushed. The major crack appeared at the middle span approximately in vertical direction. The beam was failed with flexural-compression mode. as shown in photo (1)

For beam A 1-1 ($\mu\% = 4.74$, over reinforced section) the first crack was in tension zone at load $p = 6.5$ ton, (29.5 % of ultimate loading). Shear crack appeared at load $P = 12.0$ ton, (54.5 % of ultimate loading) and it was started beside the support point and towards the point of loading. The concrete at compression zone was crushed. Buckling of the compression steel occurred at the middle third of the beam. The beam was failed with flexural-compression mode. as shown in photo (2)



Photo (1): Behavior of Beam A 2-1

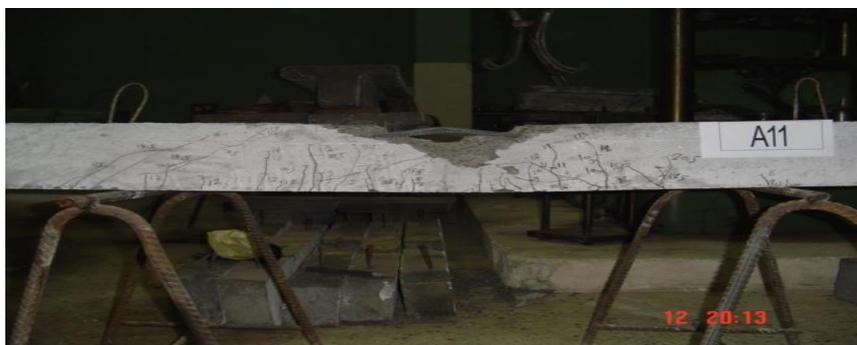


Photo (2): Behavior of Beam A 1-1

▪ **Group (B) (grade of concrete C 700 kg\cm²)**

For beam B2-1 ($\mu\% = 1.98$, under reinforced section), the first crack was tension crack. It is appeared at load $P=3$ ton at 19.8 % of ultimate loading. Number of cracks increased at the middle third, shear cracks appeared at load $P=9.5$ t, at 62.9 % of ultimate loading. The concrete at compression zone was crushed. The beam was failed with flexural- compression mode. as shown in photo (3).

For beam B1-1 ($\mu\% = 4.74$, over reinforced section), the first crack was tension crack, it was appeared at the mid of span, at load $P = 7.5$ t, at 31.1 % of ultimate loading. Further shear cracks were appeared at load $P = 11$ t, at 45.6 % of ultimate loading and then were started beside the support point and extended up to the loading point. The major crack appeared at shear zone with inclination with vertical direction. The beam was failed with shear mode. as shown in photo (4).

For beam B3-2 ($\mu\% = 8.23$, over reinforced section), the first crack was tension crack under the loading point. It was appeared at load $P = 6.0$ t, at 21.7 % of ultimate loading. Cracks at mid span have a small height but cracks under the two point of loading have a great height and width. Shear cracks were appeared at load $P = 13$ t, at 47.1 % of ultimate loading. The major crack was appeared at load $P = 16.5$ t. it began immediately with a big width beside the support point. The major crack propagated diagonally. The concrete at compression zone was crushed at the top of the major crack. The beam was failed with shear- compression mode. as shown in photo (5).



Photo (3): Behavior of Beam B 2-1



Photo (4): Behavior of Beam B 1-1



Photo (5): Behavior of Beam B 3-2

▪ **Group (C) (grade of concrete C 800 kg/cm²)**

For beam C 2-1 ($\mu\% = 1.98$, under reinforced section), the first crack was tension crack. It is appeared at load $P = 4$ t at 28.5 % of ultimate loading. Shear cracks appeared at load $P = 7$ t at 50 % of ultimate loading. The concrete at compression zone was crushed under the point of loading. The major crack appeared at right half of middle third. The beam was failed with flexural-compression mode as shown in photo (6).

For beam C 1-1 ($\mu\% = 4.74$, over reinforced section), the first crack was tension crack, it was appeared at the middle third of the span, at load $P = 6$ t, at 22.6 % of ultimate loading. The first crack stopped. A lot of cracks were appeared under the two points of loading and at middle third of span with a great height. Shear cracks was appeared at load $P = 13.5$ t, at 50.9 % of ultimate loading and it was started from the supported point. The compression zone of the concrete section at the middle third was crushed. The beam was failed with flexural- compression mode as shown in photo (7).

For Beam C 3-2 ($\mu\% = 8.23$, over reinforced section), the first crack was tension crack at the middle third. It was appeared at load $P = 7$ t, at 25.1 % of ultimate loading. A lot of cracks were appeared under the two points of loading. Shear cracks were appeared at load $P = 14$ t, at 50.1 % of ultimate loading. Nothing happened to the concrete at compression zone at middle third but the concrete at compression zone was crushed at the top of the major crack. The major inclined crack was appeared at load $P = 15.5$ t. It began beside the left support. The beam failed with shear-compression mode as shown in photo (8).



Photo (6): Behavior of Beam C 2-1



Photo (7): Behavior of Beam C 1-1



Photo (8): Behavior of Beam C 3-2

B) W.R.T Load deformations diagrams:

Figures 2, 3, and 4 show a plot between the static applied load and the corresponding values of the recorded maximum deflection, maximum concrete strain and maximum values of steel strain, respectively.

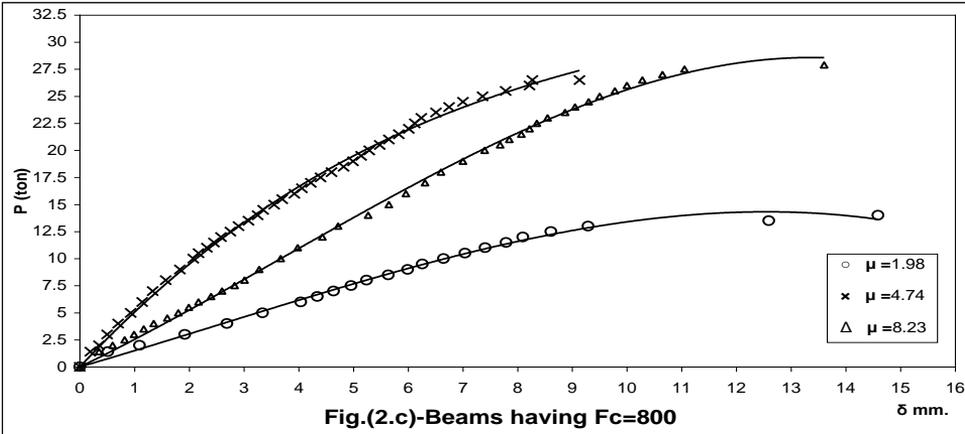
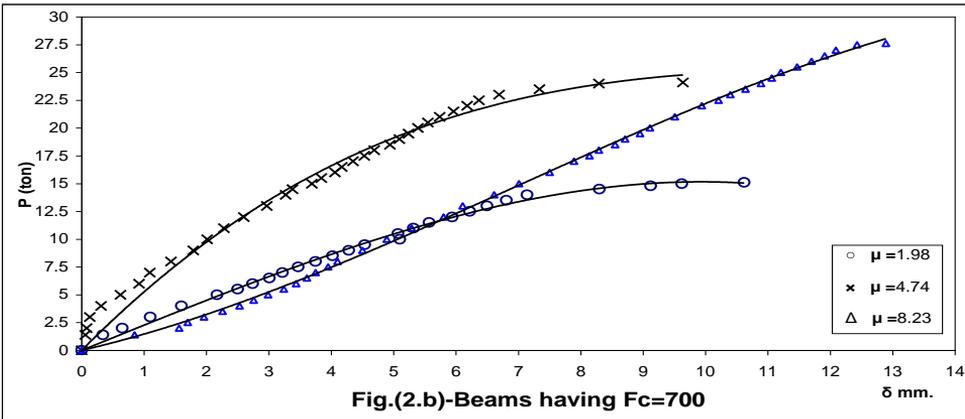
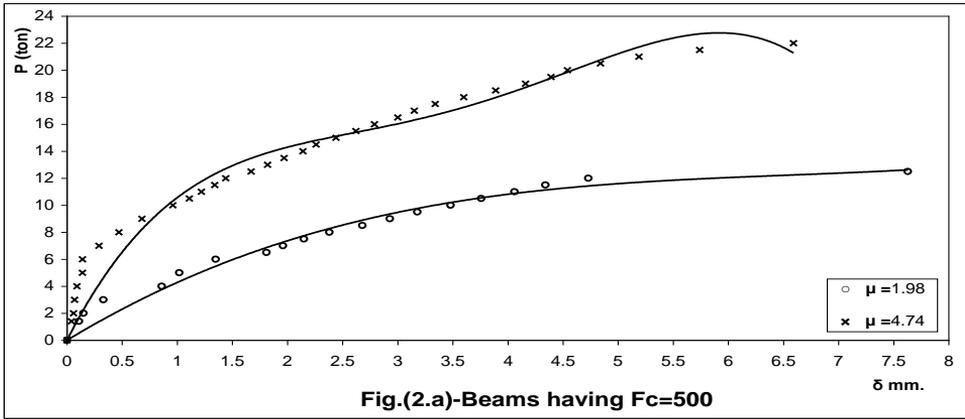


Figure (2) Load maximum deflection relationship for static loading

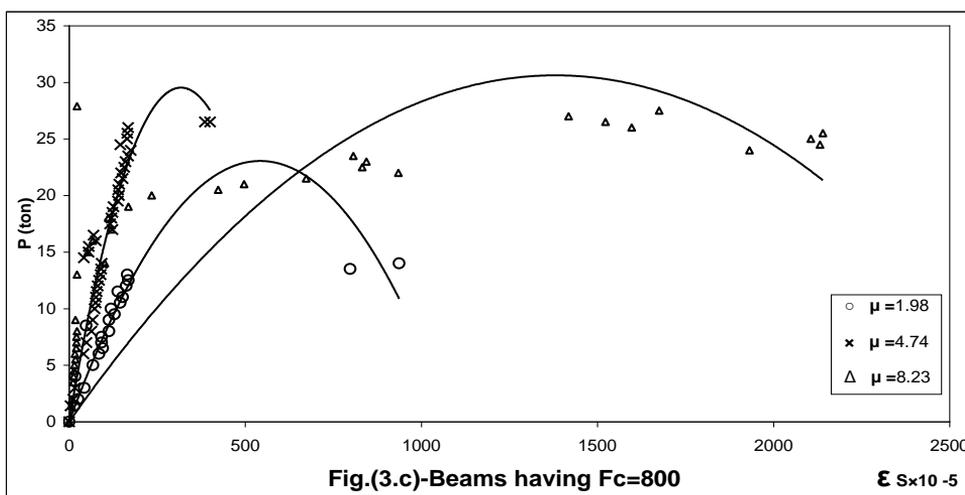
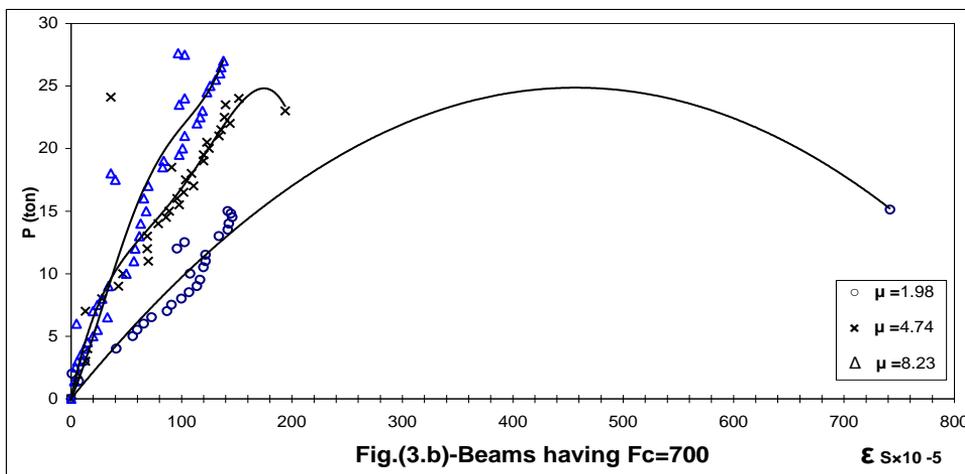
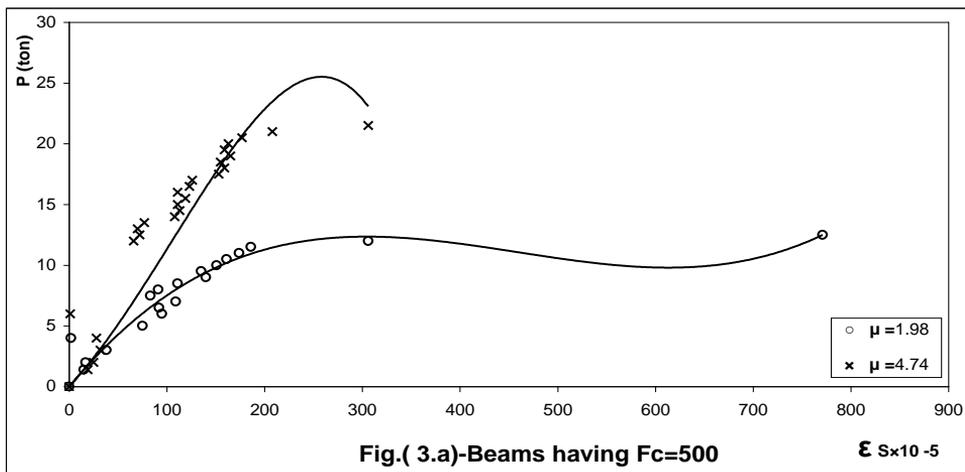


Figure (3) Load maximum steel strain relationship for static loading

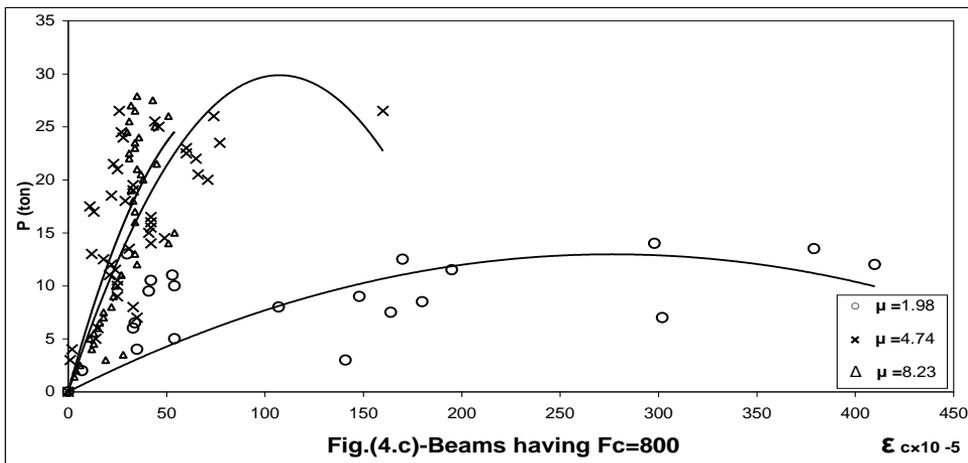
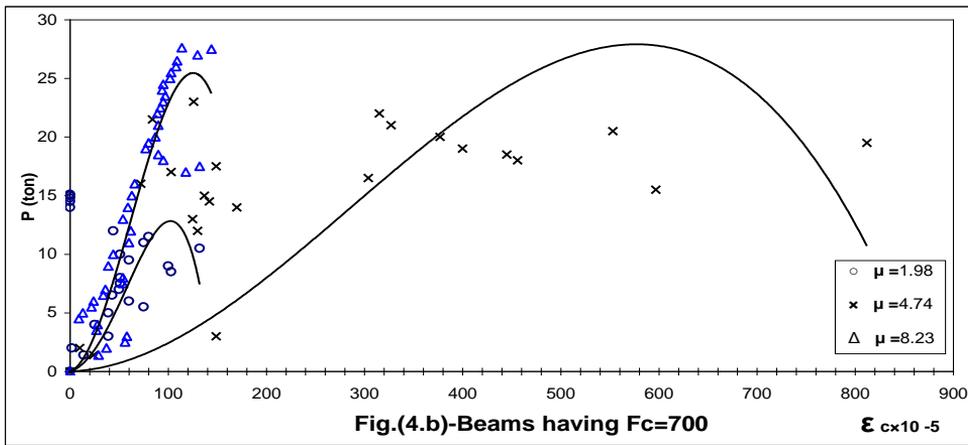
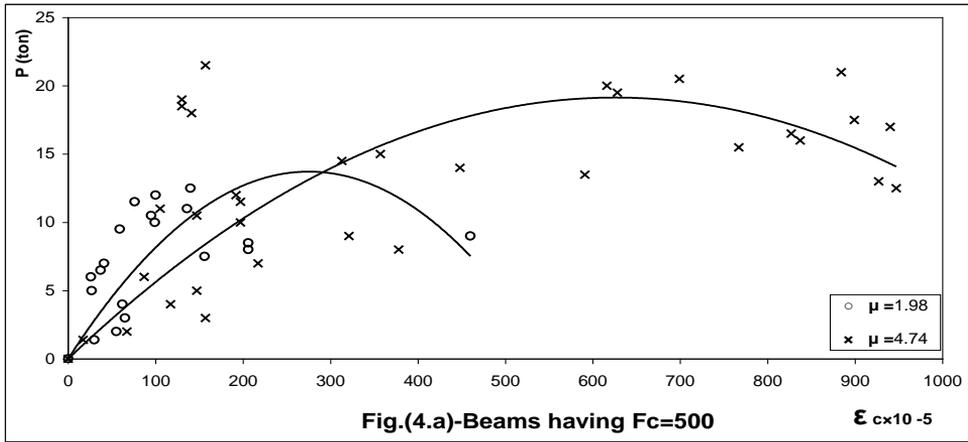


Figure (4) Load maximum concrete strain relationship for static loading

Table (3) summarizes the obtained values of cracking load, ultimate load, ultimate concrete strain and ultimate steel strain as well as the modes of failure for static loading tested beams.

Table (3): Test results for static loading

Beam	F _c kg/cm ²	μ%	Type of beam	P _{crs} (ton)	P _{us} (ton)	P _{crs} / P _{us}	Maximum steel strain ×10 ⁻⁵ (ζ _s)s	Maximum concrete strain ×10 ⁻⁵ (ζ _c)s	Maximum deflection (mm)(δ)s	Mode of failure
A2-1	500	1.98	under	4.5	12.5	0.36	771	460	7.63	Flexural-compression
A1-1		4.74	over	6.5	22	0.30	306	947	6.59	Flexural-compression
B2-1	700	1.98	under	3	15.1	0.20	742	132	10.62	Flexural-compression
B1-1		4.74	over	7.5	24.1	0.31	194	812	9.64	Shear
B3-2		8.23	over	6	27.6	0.22	138	144	13.99	Shear-compression
C2-1	800	1.98	under	4	14	0.29	937	410	14.59	Flexural-compression
C1-1		4.74	over	6	26.5	0.23	400	160	9.17	Flexural-compression
C3-2		8.23	over	7	27.9	0.25	132	54	13.6	Shear-compression

Figures (5) to (16) declared how the % of main steel as well as the grade of concrete affects the behaviour of such beams items of cracking load (P_{cr}), ultimate load (P_u), % of (P_{cr}/ P_u) and ultimate deformation of concrete and steel. Investigation of such figures and on the light of Table (3), the following remarks are observed:

a) Effect of Main Steel Percentage (μ %):

▪ **W.R.T Cracks and Final Modes of Failure**

At constant grade of concrete F_c =500, The increasing of main steel percentage (μ) does not make changes in the mode of failure but at F_c =700 the increase of main steel percentage (μ) from 1.98 to 4.74 to 8.23 changes the mode of failure from flexural-compression failure to shear failure to shear-compression failure, However at F_c =800 the increase of main steel percentage (μ) from 1.98 to 4.74 don't change the mode of failure (flexural-compression mode),but the increase up to μ=8.23% changed the mode of failure to shear-compression failure

▪ **W.R.T Cracking load (P_{crs}) :**

For the same concrete strength, the increase of main steel percentage μ% increases the cracking load value as shown in fig.(11)

▪ **W.R.T Ultimate load (P_{us}) :**

For the same concrete strength, the increase of main steel percentage μ% increases the ultimate load value as shown in fig.(12)

▪ **W.R.T % Of Cracking load to Ultimate load (P_{crs}/P_{us})% :**

For the same concrete strength the increase of main steel percentage μ% decreases the %of cracking load to ultimate load value as shown in fig.(13)

▪ **W.R.T Maximum deflection (δ)s :**

For constant concrete strength, the maximum deflection usually decreases by increasing the percentage of main steel value μ until $\mu=4.74\%$ but it is observed that beyond this value the maximum deflection increased as shown in fig.(14).

▪ **W.R.T Maximum steel strain(ζ_s)s :**

For constant concrete strength, the maximum steel strain usually decreases by increasing the percentage of main steel value (μ) as shown in fig.(15).

▪ **W.R.T Maximum concrete strain(ζ_c)s :**

For constant concrete strength $F_c=500$ and 700 , the maximum concrete strain increases by increasing the percentage of main steel (μ) until $\mu=4.74$ but beyond this value the maximum concrete strain decreased by increasing the percentage of main steel value. For constant $F_c=800$, as (μ) increases the concrete strain decreases value. as shown in fig.(16)

b) Effect of Grade of Concrete (F_c) on:

▪ **W.R.T Cracks and Final Modes of Failure:**

For $\mu=1.98\%$ the increase of grade of concrete from 500 to 800 Kg/cm^2 has no effect on the mode of failure where it was flexural compression failure. However $\mu=4.74\%$ the increase of grade of concrete from 500 to 800 Kg/cm^2 changed the mode of failure from flexural compression mode to shear mode to flexural compression. Main while for $\mu=8.23\%$ the increase of grade of concrete from 700 to 800 Kg/cm^2 has no effect on the mode of failure.

▪ **W.R.T Cracking load(P_{crs}):**

Generally, the cracking load value increases increasing the grade of concrete. The rate of increase mainly depends on the value of the % of main reinforcements as shown in fig.(5,11).

▪ **W.R.T Ultimate loading(P_{us}):**

Fig.(6) shows the relation between the ultimate load (P_u) versus the used grade of concrete for different values of main reinforcements ratio (μ) %. As a general rule for a given % of main reinforcement ratio (μ) %, the increase of concrete grade is usually accompanied with an increase in the corresponding ultimate load (see fig. 12).

▪ **W.R.T % Of Cracking load to Ultimate load(P_{crs}/P_{us})%:**

Fig.(7) shows that the ratio of cracking to ultimate load ranged between 0.25% to 0.35% varying according to both grade of concrete and % of main reinforcement ratio (μ) (see fig. 13).

▪ **W.R.T Maximum Induced Deformations:**

Fig.(8,9 &10) illustrate the relation between the induced deformations in form of maximum deflection (δ), maximum steel strain(ζ_s) and maximum concrete strain(ζ_c), where it is obvious that these is no doubt that these values varies by means of the variation of both grade of concrete and % of main reinforcement ratio (μ) (see fig. 14,15 & 16).

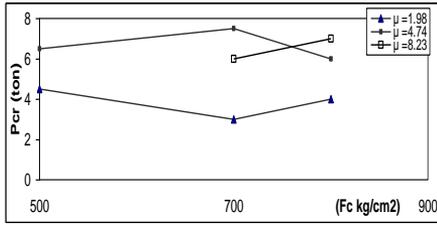


Fig. (5) Relation between cracking load and grade of concrete for static loading

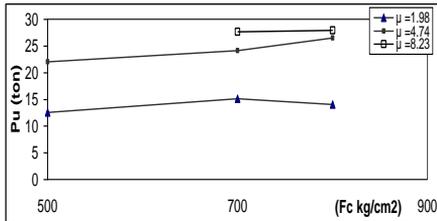


Fig. (6) Relation between ultimate load and grade of concrete for static loading

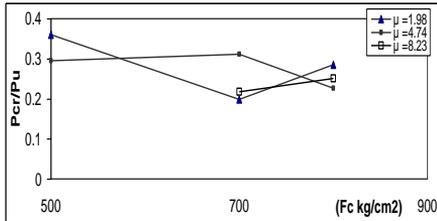


Fig. (7) Relation between %Pcr/Pu and grade of concrete for static loading

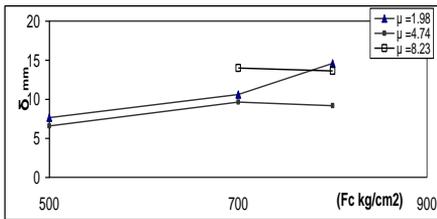


Fig. (8) Relation between max. deflection and grade of concrete for static loading

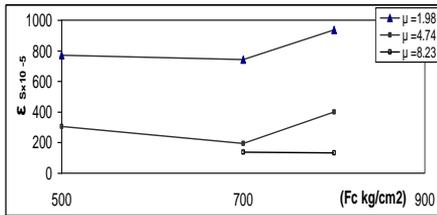


Fig. (9) Relation between max. steel strain and grade of concrete for static loading

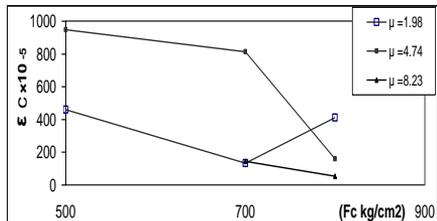


Fig. (10) Relation between max. concrete strain and grade of concrete for static loading

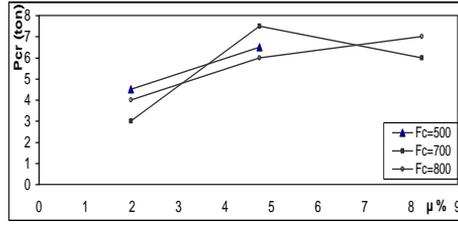


Fig. (11) Relation between cracking load and % of reinforcement for static loading

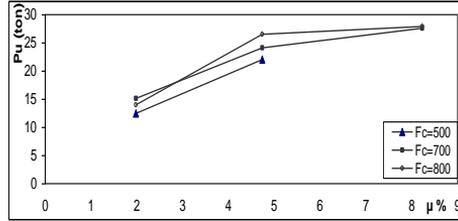


Fig. (12) Relation between ultimate load and % of reinforcement for static loading

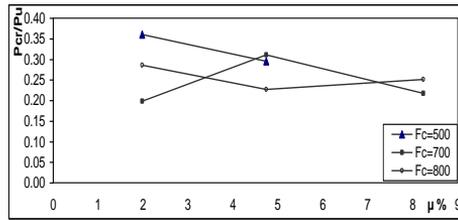


Fig. (13) Relation between %Pcr/pu and % of reinforcement for static loading

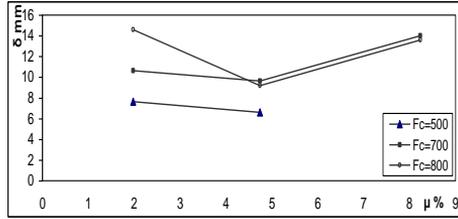


Fig. (14) Relation between max. deflection and % of reinforcement for static loading

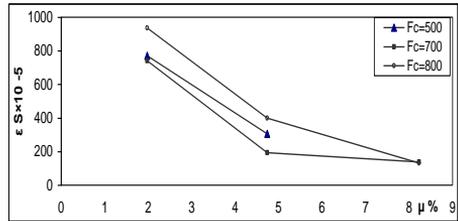


Fig. (15) Relation between max. steel strain and % of reinforcement for static loading

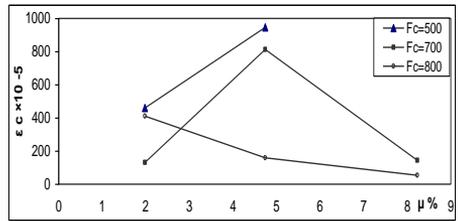


Fig. (16) Relation between max. concrete strain and % of reinforcement for static loading

3.2.2 Behavior of Tested Beams under Repeated Loading

Eight rectangular beams were tested under repeated loading. The behavior of the eight beams includes the initiation of cracks and their propagation as well as load-deflection relations were mentioned as below:

A. W.R.T Pattern of cracks and modes of failure

▪ Group (A) (grade of concrete C 500 kg\cm2)

For beam A 2-2 ($\mu\% = 1.98$, under reinforced section) the cracks during the first static load cycle were similar to that which occurred in the control beam under static load. During the repeated cycles the cracks length, width and number were increased. The first crack appeared at $P=6.5$ ton at 49.2% of the ultimate load. The beam failed with flexural-compression mode like the control beam. as shown in photo(9)

For beam A 1-2 ($\mu\% = 4.74$, over reinforced section) The First crack was tension crack. It was appeared at load $p = 6.8$ ton, at 31.1 % of ultimate load. During the repeated cycles the cracks length, width and number were increased. Shear crack was appeared at load $P = 7$ t. The beam failed with shear mode type. as shown in photo(10)



Photo (9): Behavior of Beam A 2-2

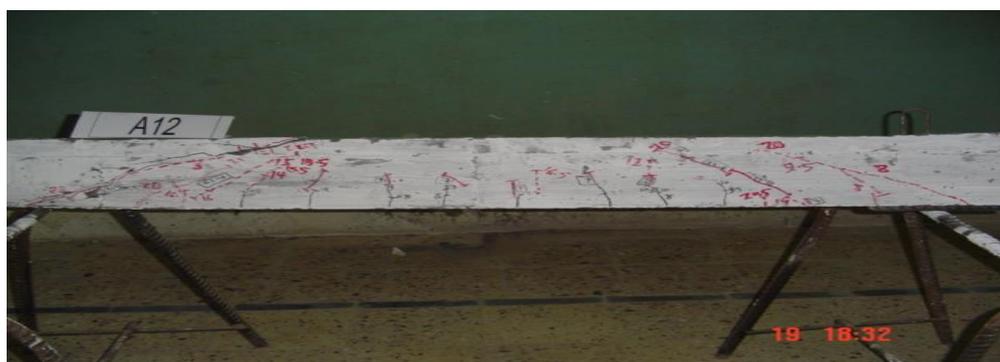


Photo (10): Behavior of Beam A 1-2

▪ **Group B (grade of concrete C 700 kg/cm²)**

For beam B 2-2 (μ % = 1.98, under reinforced section) the cracks during the first static load cycle were similar to that which occurred in the control beam under static load. The first crack appeared at load P = 4 ton at 25.8 % of ultimate load. A slight increase was noticed on the cracks length, width and number during the repeated cycles. The beam failed with flexural-compression mode. as shown in photo(11)

For beam B 1-2 (μ % = 4.74, over reinforced section) the first crack was appeared at load P = 5.5 ton, at 22.7 % of ultimate loading. During the repeated cycles the cracks propagated and increased at the shear span accompanied with little cracks appeared at the flexural span. The beam failed with shear-compression mode as that occurred in control beam. as shown in photo(12)

For Beam B 3-1(μ % = 8.23, over reinforced section) the cracks during the first static load cycle were similar to that which occurred in the control beam under static load. the first crack was appeared at load P = 6.5 ton, at 25.0 % of ultimate loading. During the repeated cycles the cracks propagated and increased at both shear span and flexural span. The beam failed in shear-compression mode. as shown in photo(13)



Photo (11): Behavior of Beam B 2-2

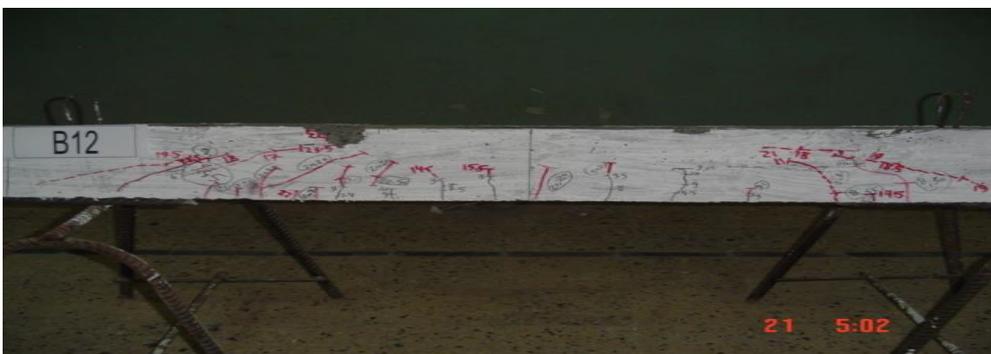


Photo (12): Behavior of Beam B1-2

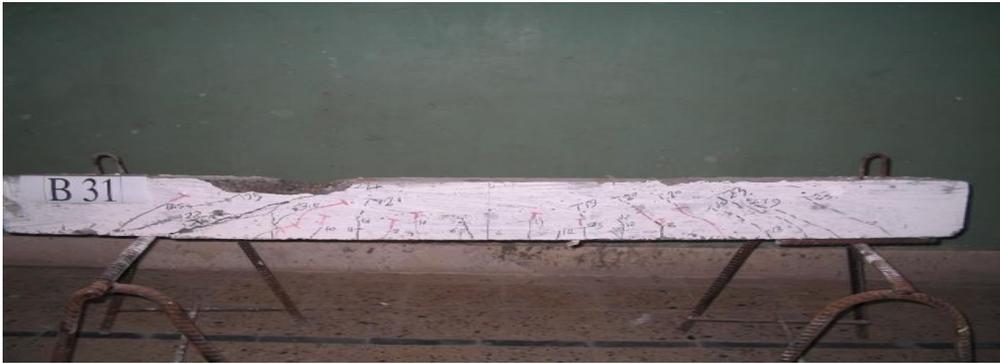


Photo (13): Behavior of Beam B 3-1

▪ **Group C (grade of concrete C 800 kg\cm2)**

For beam C 2-2 ($\mu\% = 1.98$, under reinforced section) the cracks during the first static load cycle were similar to that which occurred in the control beam under static load. The first crack appeared at load $P=3$ ton at 22.2 % of ultimate load. A great increase was noticed on the cracks length, width and number during the repeated cycles. The beam failed with flexural-compression mode as that occurred in control beam. as shown in photo(14)

For beam C 1-2 ($\mu\% = 4.74$, over reinforced section) the cracks during the first static load cycle were similar to that which occurred in the control beam under static load. The first crack appeared at load $P=3.6$ ton and 14.5 % of ultimate load. Further, Shear cracks were appeared and increased in length, width and number during the repeated cycles. The beam failed with flexural-compression mode. as shown in photo(15)

For Beam C 3-1 ($\mu\% = 8.23$, over reinforced section) the first crack was tension crack at the middle third. It was appeared at load $P = 7$ ton and 22.7 % of ultimate. The cracks during the first static load cycle were similar to that which occurred in the control beam under static load. Further, Shear cracks were appeared and increased in length, width and number during the repeated cycles. The beam failed in shear-compression mode similar to that occurred in control beam. as shown in photo(16)



Photo (14): Behavior of Beam C 2-2



Photo (15): Behavior of Beam C 1-2



Photo (16): Behavior of Beam C 3-1

- Note: It is interesting to add that all beams sustained one million cycles and the failure was due to the final static loading test.

B. W.R.T Load deflection diagrams:

Fig.17, 18 & 19 shows a plot between the applied loads with the sequence of its applications from zero loading up to failure including the release of loading and reloading after that followed by the final static loading test and the corresponding values of the recorded maximum deflection, maximum concrete strain and maximum values of steel strain.

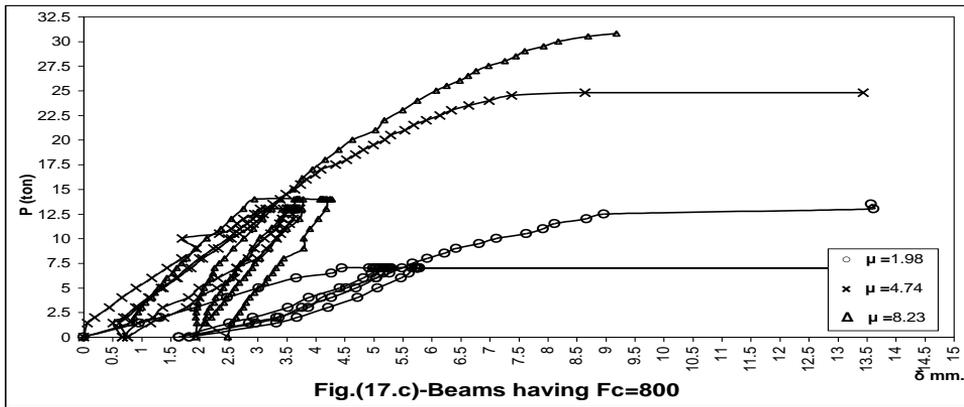
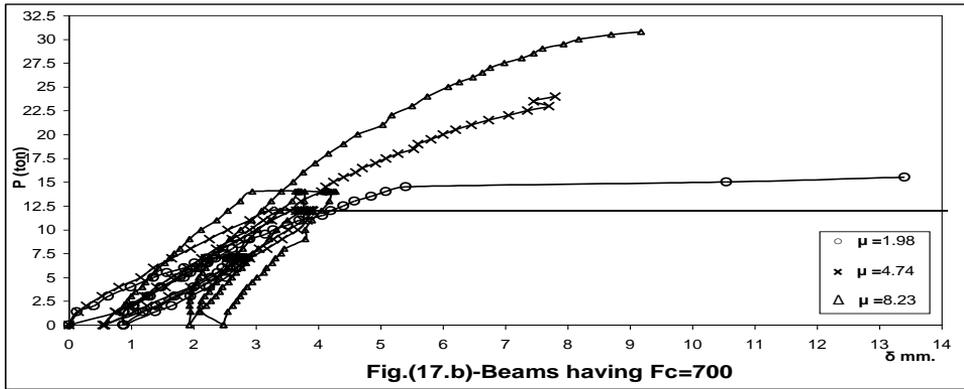
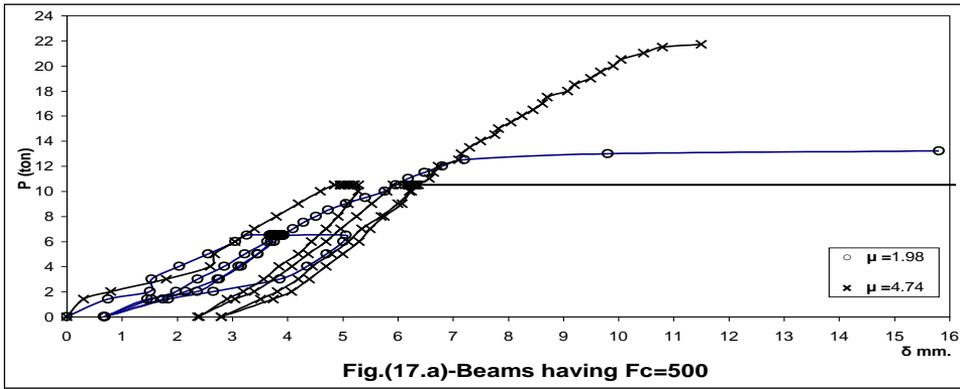


Fig.(17)-Load maximum deflection relationship for repeated loading and final static loading

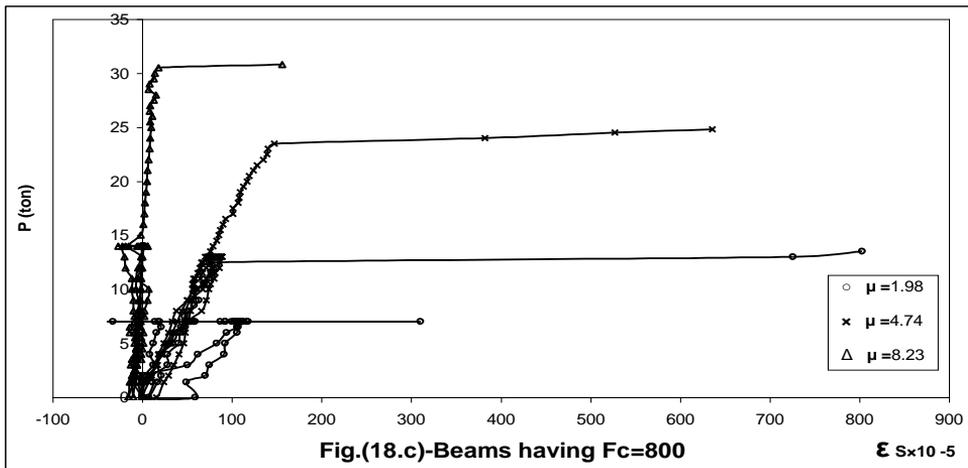
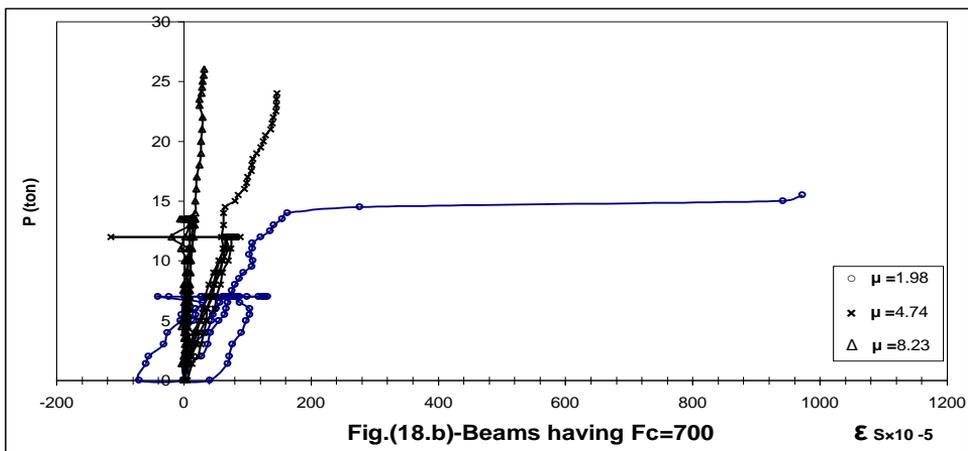
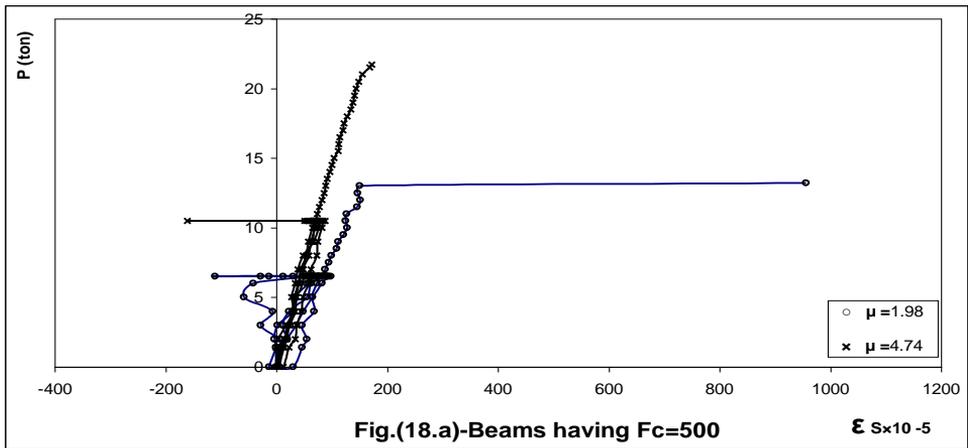


Fig.(18)-Load maximum steel strain relationship for repeated loading and final static loading

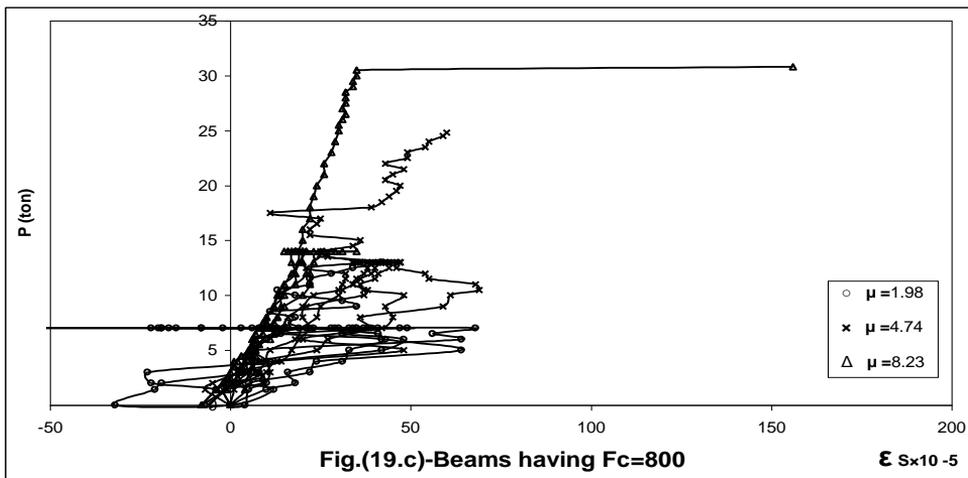
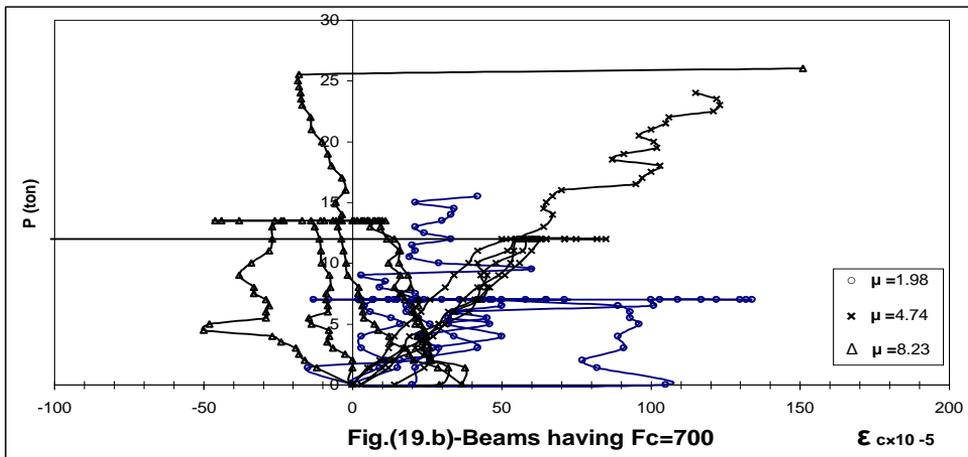
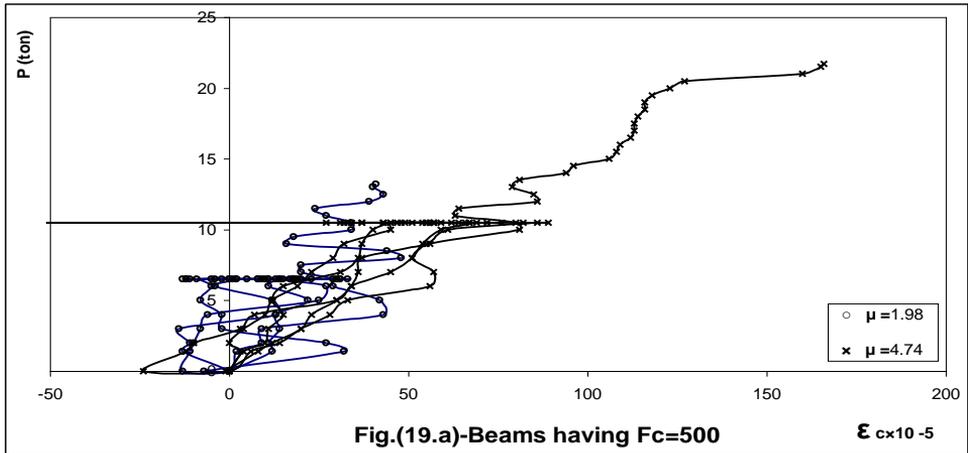


Fig.(19)-Load maximum concrete strain relationship for repeated loading and final static loading

Table (4) summarizes the obtained values of cracking load, ultimate load, ultimate concrete strain and ultimate steel strain as well as the modes of failure for repeated loading tested beams.

Table (4):Test results for repeated loading

Beam	F _c kg/cm ²	μ %	Type of beam	P _{cr} (ton)	P _u (ton)	P _{cr} /P _u	Maximum steel strain ×10 ⁻⁵	Maximum concrete strain ×10 ⁻⁵	Maximum deflection (mm)	Mode of failure
A2-2	500	1.98	under	6.5	13.2	0.49	956	48	15.2	Flexural-compression
A1-2		4.74	over	6.8	21.7	0.31	169	166	8.7	Shear
B2-2	700	1.98	under	4	15.5	0.26	973	60	12.53	Flexural-compression
B1-2		4.74	over	5.5	24.2	0.23	147	120	7.23	Shear-compression
B3-1		8.23	over	6.5	26	0.25	32	54.6	8.41	Shear-compression
C2-2	800	1.98	under	3	13.5	0.22	869	42	12.32	Flexural-compression
C1-2		4.74	over	3.6	24.8	0.15	636	60	8	Flexural-compression
C3-1		8.23	over	7	30.8	0.23	33	43	7.25	Shear-compression

Fig.(20)to (31) declared how the % of main steel as well as the grade of concrete affect the behaviour of such beam tested under repeated load and cracking load (P_{cr}), ultimate final static load (P_u), % of (P_{cr}/ P_u) and ultimate deformation of concrete and steel. Investigation of such figures and table (4) led to the following effects:

a) Effect of Main Steel Percentage (μ %)on:

• **W.R.T Cracks and Final Modes of Failure**

At grade of concrete F_c =500, The increasing of main steel percentage (μ) change the mode of failure from flexural-compression failure to shear failure but at F_c =700 the increase of main steel percentage (μ) from 4.74 to 8.23 showed no change on the mode of failure (shear-compression mode),but the increase of μ from 1.98 to 4.74 changed the mode of failure from flexural-compression failure to shear-compression failure. Main while at F_c =800 the increase of main steel percentage (μ) from 1.98 to 4.74 had no change on the mode of failure (flexural-compression mode),but the increase up to μ=8.23% changed the mode of failure to shear failure one.

• **W.R.T Cracking Load**

At the same concrete strength, the increase of main steel percentage increases the cracking load. as shown in fig.(26)

• **Ultimate Loading**

At the same concrete strength the increase of main steel percentage increase ultimate load too. as shown in fig.(27)

- **W.R.T % of Cracking Load to Ultimate Load**

For constant concrete strength the increase of main steel percentage decreases % of cracking load to ultimate load. as shown in fig.(28)

- **W.R.T Maximum Deflection**

At constant grade of concrete, the increase of main steel percentage (μ) decrease the maximum deflection value. as shown in fig.(29)

- **W.R.T Maximum Steel Strain.**

At constant grade of concrete F_c the increase of main steel percentage (μ) decreases the maximum steel strain value. as shown in fig.(30)

- **W.R.T Maximum Concrete Strain.**

For constant grade of concrete, the increase of main steel percentage (μ) up to 4.74% increases the maximum concrete strain value but beyond this value a decrease in the concrete strain value was noticed. as shown in fig.(31)

b) Effect of Grade of Concrete (F_c) on:

- **W.R.T Cracks and Final Modes of Failure**

At same main steel percentage $\mu\%=1.98$ the increase of grade of concrete has no effect on the mode of failure. It was flexural-compression mode. At $\mu=4.74$ the increase of grade of concrete changed the mode of failure from shear failure to shear-compression to flexural-compression failure. At $\mu=8.23$ the increase of grade of concrete changed the mode of failure from shear-compression to shear failure.

- **W.R.T Cracking Load**

For the same of main steel percentage, the increase of concrete strength decreased the cracking load but at $\mu\%=8.23$ the increase of grade of concrete increased the cracking load. as shown in fig.(20)

- **W.R.T Ultimate Loading**

For the same of main steel percentage, the increase of concrete strength increased the ultimate loading. as shown in fig.(21)

- **W.R.T % Of Cracking Load to Ultimate Load**

For the same of main steel percentage, the increase of concrete strength decreased the % of cracking load to ultimate load. as shown in fig.(22)

- **W.R.T Maximum Deflection**

For the same of main steel percentage, the increase of concrete strength decreased the maximum deflection. as shown in fig.(23)

- **W.R.T Maximum Steel Strain.**

For the same of main steel percentage, 1.98% the increase of concrete strength decreased the maximum steel strain. Main while at $\mu=4.74$ the increase of grade of concrete from 700 to 800 increased the maximum steel strain as shown in fig.(24)

- **W.R.T Maximum Concrete Strain.**

For the same of main steel percentage, the increase of concrete strength decreased the maximum concrete strain value as shown in fig.(25)

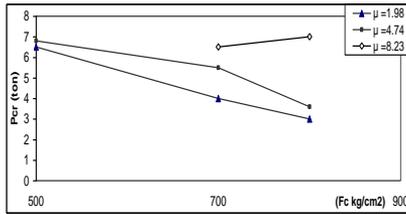


Fig.(20) Relation between cracking load and grade of concrete for repeated loading

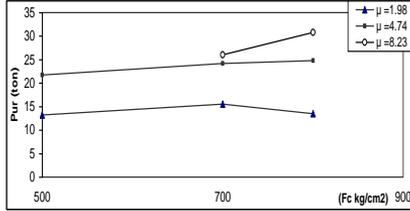


Fig.(21) Relation between ultimate load and grade of concrete for repeated loading

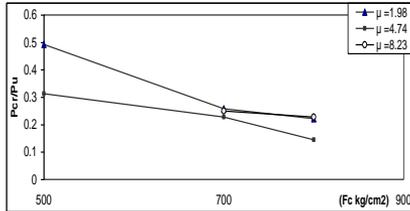


Fig.(22) Relation between Pcr/Pu and grade of concrete for repeated loading

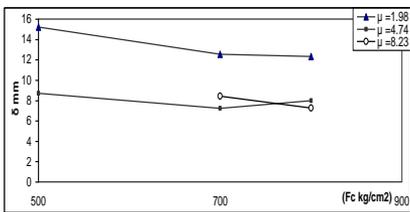


Fig.(23) Relation between max. deflection and grade of concrete for repeated loading

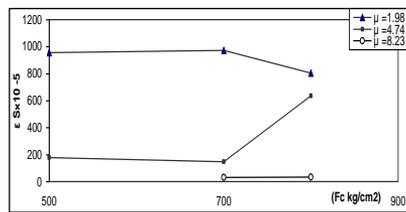


Fig.(24) Relation between max. steel strain and grade of concrete for repeated loading

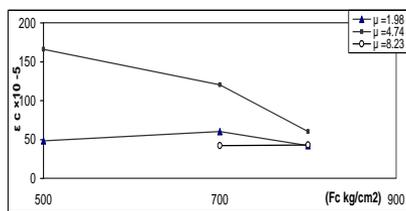


Fig.(25) Relation between max. concrete strain and grade of concrete for repeated loading

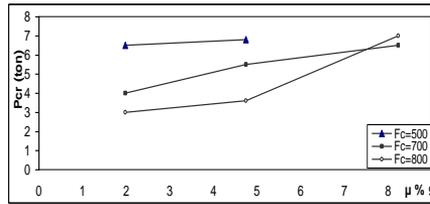


Fig.(26) Relation between cracking load and % of reinforcement for repeated loading

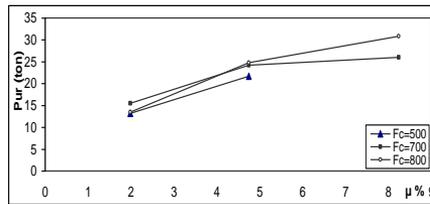


Fig.(27) Relation between ultimate load and % of reinforcement for repeated loading

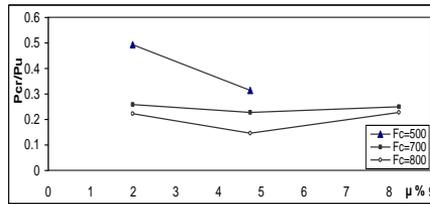


Fig.(28) Relation between Pcr/Pu and % of reinforcement for repeated loading

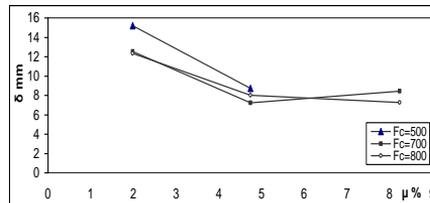


Fig.(29) Relation between max. deflection and % of reinforcement for repeated loading

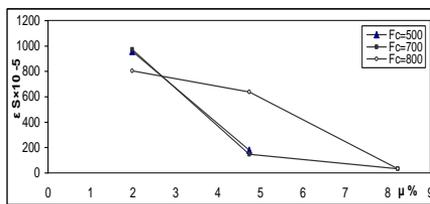


Fig.(30) Relation between max. steel strain and % of reinforcement for repeated loading

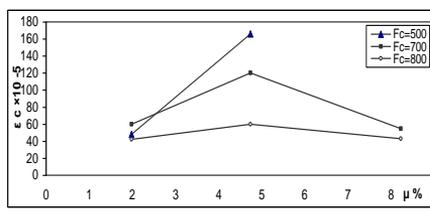


Fig.(31) Relation between max. concrete strain and % of reinforcement for repeated loading

3.3 Comparison Between Beams Tested Under Static and Repeated loading

Table (5) & Fig.32-41 gives a comparison between the obtained test results for the tested beams under static and repeated loading in terms of the both loading and deformation capacities of these tested beam as affected by both % of main steel and grade of concrete.

Table (5):Comparison between beams tested under static and repeated loading

Fc kg/cm ²	μ%	Type of beam	% Pu r/Pu s	% of steel strain (r/s)	%of concrete strain (r/s)	δr/δs
500	1.98	under	105.6	124.0	10.4	199.2
	4.74	over	98.6	55.2	17.5	132.0
700	1.98	under	102.6	131.1	45.5	118.0
	4.74	over	100.4	75.8	14.8	75.0
	8.23	over	94.2	23.2	37.9	60.1
800	1.98	under	96.4	92.7	10.2	84.4
	4.74	over	93.6	159.0	37.5	87.2
	8.23	over	110.4	25.0	79.6	53.3

The comparison reflects the following remarks are observed as shown in fig.(28-37)

- **W.R.T Cracks and Final Mode of Failure**

The initial static cycle in all tested beams was carried up to 50% from the ultimate static load. The initiation of the first crack was observed in the same region nearly as for companion beam tested under static loading. The cycles of repeated loading increases the number of cracks and increases the width of cracks which formed in the static cycles. The modes of failure at many of tested beams more or less have the same shape as mentioned before.

- **W.R.T Ultimate Load**

Based on the table (5) and fig. 33 &38, it is obvious that the ratio of (Pur / Pus)% decreases with increase of concrete grades for beams having μ = 1.98% and 4.74% and increases with increase of grade of concrete for beams having μ % higher than 8%.

- **W.R.T Ultimate Deflection**

Also fig. 34 &39, shows that the ratio of (δr/δs)% decreases with increase of concrete grades from 500 to 800 Kg/cm² disregarding % of main reinforcements. Mean while for a constant of grade of concrete the higher the % of main reinforcements the lesser is the corresponding ratio (δr/δs)% . Also it is noticed that for all tested cases this ratio is bigger than 100%.

- **W.R.T Ultimate Steel & Concrete Strain.**

Fig(35,36,40&41) shows the relation between the (ξ_{sr} / ξ_{ss})% as well as the (ξ_{cr} / ξ_{cs})% and the corresponding value of either concrete grade or % of main reinforcement, where it is obvious that these ratio be higher or lesser than 100% and at the same time it depends on both these parameters.

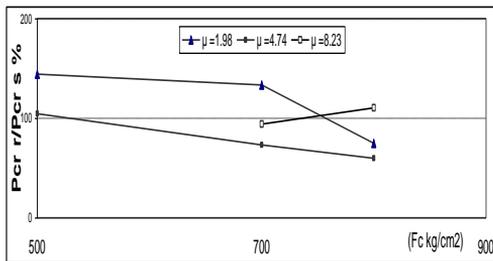


Fig. (32) Relation between grade of concrete and % of cracking load On static and repeated loading

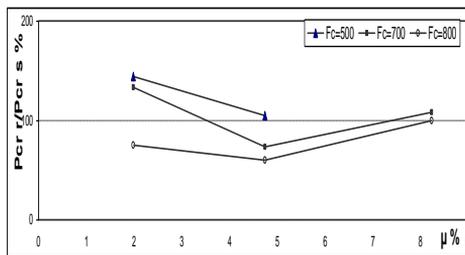


Fig. (37) Relation between % of reinforcement and % of cracking load On static and repeated loading

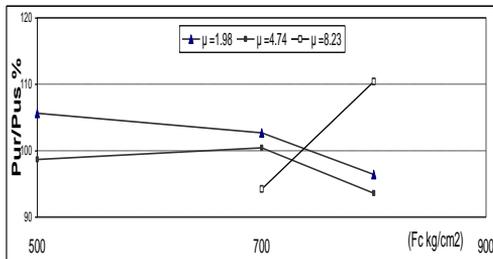


Fig. (33) Relation between grade of concrete and % of ultimate load On static and repeated loading

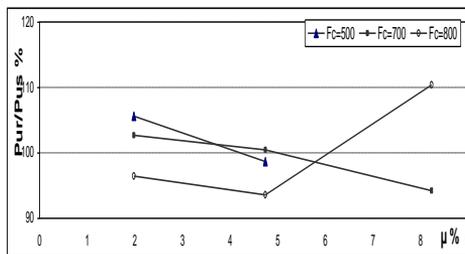


Fig. (38) Relation between % of reinforcement and % of ultimate load On static and repeated loading

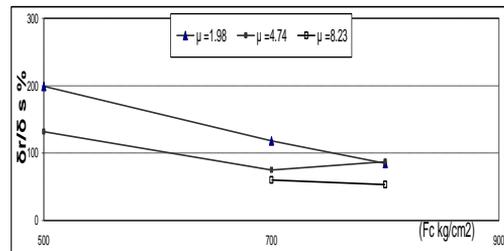


Fig. (34) Relation between grade of concrete and % of max. deflection On static and repeated loading

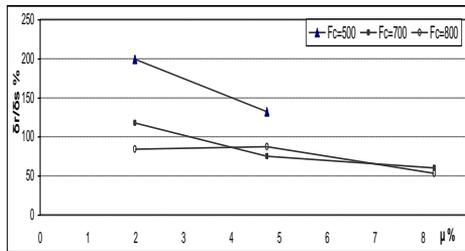


Fig. (39) Relation between % of reinforcement and % of max. deflection On static and repeated loading

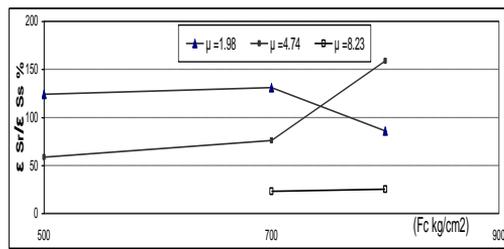


Fig. (35) Relation between grade of concrete and % of max. steel strain On static and repeated loading

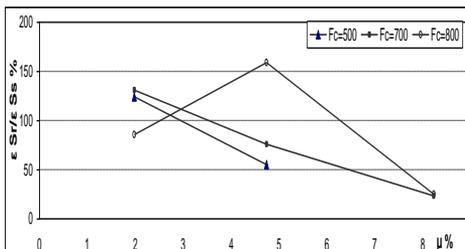


Fig. (40) Relation between % of reinforcement and % of max. steel strain On static and repeated loading

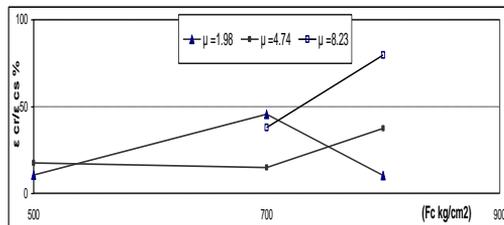


Fig. (36) Relation between grade of concrete and % of max. concrete strain On static and repeated loading

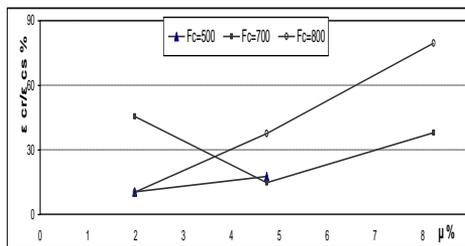


Fig. (41) Relation between % of reinforcement and % of max. concrete strain On static and repeated loading

CONCLUSIONS AND REMARKS

According to here in test results concerning the behavior of high strength over reinforced concrete beams subjected to static and repeated loading, the following conclusions are obtained:

Beams Tested Under Static Loading

- The values of the cracking and ultimate loads are increased by increasing the main steel ratio and the concrete strength.
- The ratio of cracking load to ultimate load for tested control beams are mainly influenced by the included parameters (concrete strength (F_{cu}) and main steel ratio(μ)%).
- The measured values of ultimate deflection increased by decreasing of main steel ratio and by increasing the grade of concrete.
- The maximum concrete strain are increased by increasing of main steel ratio and increasing of concrete grade.
- The maximum steel strain is increased by decreasing of main steel ratio and decreasing of concrete grade.
- The flexural stiffness of the tested beams increased mainly by increasing both of main steel ratio and concrete grade.
- The mode of failure of high strength concrete beams is changed from flexural failure to compression failure to shear failure with gradual increase of main steel ratio but no changes occurred by increasing of concrete grade.

Beams Tested Under Repeated Loading

- The ultimate final static loads of tested beams increased by increasing of main steel ratio and concrete grade.
- Repeated loading has a pronounced effect on the induced number and width of the initiated secondary cracks throughout the tested beams.
- The final mode of failure for tested beams changed in the same sequence of change of mode of failure as in control beams.

Finally, The behavior of over reinforced high strength concrete beams is more sensitive under repeated loading than that under static loading, where repeated loading has a significant effect on maximum measured deflection and flexural stiffness (ultimate loads and both concrete and steel strains).

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سلوك الكمرات الخرسانية المسلحة ذات الخرسانة عالية المقاومة والتي لها نسبة حديد تسليح عالية والمعرضة للانحناء تحت تأثير الأحمال الاستاتيكية والمتكررة

في هذا البحث تم اجراء دراسة عملية لسلوك الكمرات الخرسانية المسلحة ذات المقاومة العالية ونسبة التسليح العالية وذلك تحت تأثير الأحمال الاستاتيكية والمنكررة بغرض فهم سلوك تلك الكمرات حيث تم دراسة عدد (16) كمرة لها نسب تسليح مختلفة ورتب خرسانة مختلفة ومعرضة لاحمال مختلفة وذلك بدراسة أثر العوامل التالية على سلوك الكمرات:

- رتبة الخرسانة (500, 700, 800 كجم/سم²)
 - نسبة حديد التسليح الرئيسي ($\mu = 1.98, 4.74, 8.23\%$)
 - نوع الحمل (استاتيكي ومتكرر)
- حيث تم قياس الانفعال الحادث في كل من الخرسانة والحديد وكذلك الترخيم وشكل الشروخ وأقصى حمل . ومن نتائج الدراسة أمكن التوصل الى مجموعة من النقاط كالاتى :
- أولاً: بالنسبة للتحميل الاستاتيكي :**

- تزداد قيم أحمال التشريح وأقصى حمل مع زيادة نسبة حديد التسليح ورتبة الخرسانة
- نسبة حمل التشريح الى أقصى حمل وجد أنها تتأثر بدرجة عالية بالعوامل التي تم دراستها(رتبة الخرسانة ونسبة الحديد)
- تزداد قيم الترخيم كلما نقصت نسبة حديد التسليح وزادت رتبة الخرسانة
- إن قيم انفعال الخرسانة القصوى تزداد بزيادة نسبة حديد التسليح ونقص رتبة الخرسانة
- بينما قيم انفعال الصلب القصوى تزداد مع نقص نسبة حديد التسليح وزيادة رتبة الخرسانة
- تزداد جساءة الكمرات بزيادة نسبة حديد التسليح وزيادة رتبة الخرسانة
- تغير شكل انهيار الكمرات من انهيار انحناء الى انهيار فى الضغط ثم الى انهيار قصى مع زيادة نسبة حديد التسليح, بينما وجد ان رتبة الخرسانة ليس لها تأثير كبير على شكل الانهيار

ثانياً: بالنسبة للأحمال المتكررة

- أقصى حمل استاتيكي نهائي مصاحب للأحمال المتكررة يزداد بزيادة نسبة حديد التسليح ورتبة الخرسانة
- الأحمال المتكررة لها تأثير كبير على عدد وعرض الشروخ الثانوية المتولدة
- تغير شكل الانهيار للكمرات تحت تأثير الأحمال المتكررة بنفس التابع للكمرات المناظرة تحت تأثير الأحمال الاستاتيكية
- ان سلوك الكمرات الخرسانية ذات المقاومة العالية والتي لها نسب حديد عالية يتأثر بدرجة كبيرة بالأحمال المتكررة بالمقارنة بسلوك الكمرات المناظرة تحت تأثير الأحمال الاستاتيكية
- لقد وجد أن الأحمال المتكررة لها تأثير ملحوظ على قيم كل من الترخيم والجساءة والحمل الأقصى وحمل التشريح.