Evaluation of White Soft and Processed Cheese Brands Available in the Egyptian Local Market and Manufactured According to the Egyptian Standard Specification Ebtisam I. Ghita,; M.N.A. Hassan; E.A. Hamad and Y.M. Elaaser

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ABSTRACT

Adulteration whether unintentional or intentional might usually be followed in order to increase the margin of profit. Sometimes the regulations or the standard specifications of the country indirecly help those processors, which lead to the appearance of the adulteration and of the occurrence of low nutritional value of the dairy products in the market, protected by these regulations or standard specifications. In this study fifty six samples of some white soft cheese (34 samples) and processed cheese (22 sample) were collected from the local market and analyzed for their chemical composition (fat%, protein%, total solids %) and the presence of starch. The obtained data revealed that most of the examined samples recorded very low protein and high fat contents, besides the presence of starch in only one brand of white soft cheese, and in most of processed cheese. The low protein content in white soft and processed cheeses, as well as the high content of the fat at the expense of protein. Using of starch to increase the total solids and also the use of hydrogenated vegetable oil and fats is an inevitable consequence of the loose items in the Egyptian standardization specification. Therefore, these specifications should be reviewed and some item should be changed to achieve minimal nutritional and healthy value being requested in the dairy products.

INTRODUCTION

Milk is the best and cheapest source of nutrition, and easily accepted and used by all of the age groups in rural, as well as in urban areas. It provide appreciable amount of protein, fats and carbohydrates in addition to a considerable amount of vitamins. These components make it an important source of nutrient required for growth in infants and children and for the maintenance of health in adults.

The extensive consumption of milk and dairy products makes these foodstuffs targets for potential adulteration with financial gains for unscrupulous producers Nicolaou *et al.* (2011). It is very difficult to the consumer to select one food item because of misleading advertisements, improper media emphasis and food adulteration.

Unintentional adulteration may result in the incidence of microbial contamination, which is usually due to the negligence, ignorance or due to lack of good or proper facilities. However, intentional adulteration may cause a willful act by the processors, who intended to increase the margin of his profit. Sometimes the regulations or the standard specifications of the country help those adulterators by indirect ways. The standard specification for food might be changed every few years to keep pace with the changes in the field of food industry and the emergence of some new ingredients or food additives.

The Egyptian Organization for Standards and Quality (EOS), issued many standard specifications in the area of white soft and processed cheese within the last 13 years. In white soft cheese issues standard specifications, the protein and fat content were dramatically changed from minimum protein content of 10% (ES: 1008/2000) to protein content might be in the range of 10% in the full cream cheese, and might be in the range of 8% in the high cream cheese (ES: 1008/2005). In the same year the ESO issued new standard specification (ES:1867/2005) regarding the use of vegetable fat or oil in white soft cheese manufacture with the same protein parameters. In 2010, the new standard specification appeared, which abolished the protein content of the specification, but it was met by a severe intercepted which lead to its cancelation, and work continued by the previous issue (ES:1008/2005) till now.

On another scale in 2013, the updated version of the standard specification of processed cheese (ES:999, 1132/2013) appeared instead of issues (ES:999, 1132/2005). According to these issues, the producer of processed cheese has choice to use either hydrogenated or non hydrogenated fat or oils and can add any food stuffs up to 15% to raise the total solids. Also there were no limit for lactose and no minimum % of protein in cheese. These loose specifications contributed in the appearance of many types of un-nutritional and unhealthy cheeses in the local markets

Therefore, this study aimed to through a spotlight on these types of cheese through the chemical composition of these cheese varieties collected from the local markets.

MATERIALS AND METHODS

Materials

- 1- White soft cheese samples: Thirty four (34) white soft cheese samples (19 brands) were used in this study, two brands (sample No.1 and No.6) were obtained from the dairy unit, faculty of agriculture, Cairo University. The other thirty samples were purchased from the local markets.
- **2- Processed cheese:** Eight brands (16 samples) of spreadable processed cheese (triangles), three of them were manufactured using milk fat, and the other five brands using vegetable oil. Another three brands (6 samples) of block processed cheese were manufactured using vegetable oil. All cheese samples were collected from the local markets.

Methods

1- Fat determination

Cheese fat was determined according to the method described by Ling (1963)

2- Protein determination

The total nitrogen (TN%) content in both soft and processed cheese was determined by Kjeldahl method according to IDF (1993). The total protein content was calculated by multiplying the TN% by 6.38.

3- Starch detection

Starch was detected by starch- iodide test according to the method described by. Kamthania et al. (2014)

4- Moisture content

Moisture content was determined according to AOAC (2005)

5- Statistical analysis

A randomize complete block design with one factor was used for analysis protein content with three replications for each sample. The treatment means were compared by least significant difference (L.S.D.) test as given by Snedecor and Cochran (1976) by used assistant program.

RESULTS AND DISCUSSION

White soft cheese

Data in table (2) summarize the chemical composition of some cheese varieties collected from the local market in Egypt. All cheeses were analyzed for T.S., fat, protein, and the presence or absence of starch. F/DM and protein /fat ratio (P/F) were calculated. From the presented data, it could be observed that all cheese samples were free from starch except one sample (No.2). Only one sample has a fat content of 12.97%, while the fat content in the other samples was very high as it ranged from 21.09% to 31.84%. The F/DM value was 36.91% in one sample and ranged from 50.59% to 72.81% in the rest of the cheese samples. Only one cheese sample was half fat cheese, three cheese samples were full fat cheese and the rest samples were high fat cheese

Concerning the protein content in cheese, only one cheese sample has a protein value of 12.09 %, while all the other cheese samples recorded very low protein conten, as it ranged from 2.57% to 7.98%. All protein values were less than the recommended value by the EOS (No.1008-3/2005 and No.1867/2005), which is 10% and 8% for either full fat or high fat cheese, respectively.

By calculating the P/F ratio as recommended by the Canadian regulations which recommended the necessity to standardize the P/F ratio to be in the range of 0.86 to 0.90 in the most white cheese varieties. From the data presented in table (1), only Domiatti cheese sample matched the recommended P/F ratio as its value was 0.93. While the other samples recorded P/F ratio values far away from the recommended value as it ranged from 0.10 to 0.35, which reflect the extent of the lowest protein content of these cheeses. Statistically, there were significant differences, between most protein values in cheese samples and the recommended protein values by EOS either at 8% or at 10%. Only two samples recorded no significant difference in its protein content and were acceptable at 10% protein (sample 1) and at 8% protein (sample 3).

Table 1. Mean squares of the analysis of variance for protein% in white soft cheese

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Source	DF	SS	MS	F	Р
Replication	2	0.231	0.1153		
Treatments	18	266.981	14.8323	95.77**	0.001
Error	36	5.576	0.1549		
Total	56	272.787			

Cheese type No Moisture T.S Fat F/DM Protein P/F Stat	Table 2. Ch
cheese type 110 moisture 11.5 1 at 17Din 110tem 171 Sta	Cheese type

Cheese type	No	Moisture	T.S	Fat	F/DM	Protein	P/F	Starch	EOS	
Soft abaara	1	68.84	35.16	12.97	36.90	12.09 ^A	0.93		1008-2005	
Soft cheese 2	54.54	45.46	31.84	70.05	4.53 ^H	0.14	+			
Fita cheese 5 6 7	3	62.73	37.27	22.92	61.51	7.98 ^C	0.35		1867-2005	
	4	63.17	36.83	24.63	66.87	6.05 ^{FG}	0.25		1807-2005	
	5	59.64	40.36	21.09	52.26	6.99 ^{DE}	0.33			
	6	60.69	39.31	24.4	62.07	7.18^{D}	0.29			
	7	61.62	38.38	22.17	57.76	6.95 ^{DE}	0.31		1008-2005	
	8	57.29	42.71	23.61	55.27	6.53 ^{EF}	0.28			
	9	58.75	41.25	27.41	66.45	5.78^{D}	0.21			
	10	59.27	40.73	27.49	67.49	5.87^{D}	0.21			
Fita cheese	11	61.16	38.84	23.99	61.77	5.60^{G}	0.23			
(tetranack)	12	60.68	39.32	24.57	62.48	5.48 ^G		1867-2005		
(tetrapack)	13	59.78	40.22	27.06			1807-2003			
1 1	14	67.87	32.13	25.58	79.61	2.57 ^I	0.10			
	15	60.83	39.17	26.33	67.22	5.53 ^G	0.21			
	16	60.64	39.36	23.93	60.8	5.75 ^G	0.24			
	17	65.17	34.83	23.18	66.57	3.22 ^I	0.14			

Standard protein value for (full fat cheese) was 10% and for (high fat cheese) was 8% L.S.D value was 0.6517

From the nutritional point of view one can say that the regulations done by the EOS contributed with no doubt in the increment of the amount of hydrogenated vegetable oils versus protein in the produced cheeses. So, the EOS is responsible about these un-nutritional cheeses available in the local market, therefore, the minimum protein content should be present again in the standards specification, the

protein/fat ratio should be taken into consideration and when the specification allows the use of vegetable oil, it should be non hydrogenated oils.

1- Processed cheese

Data presented in tables (3 and 4) shows the average of the chemical composition of the 22 processed cheese samples collected from the local market. It is noticeable that the spreadable cheeses made

with milk fat were characterized by its reasonable protein content, as compared to other spreadable cheese made with vegetable oil. Also two brands of these cheeses were free of starch. The protein % in the other vegetable cheeses ranged between 4.83% to 8.9%. Concerning the protein % in block processed cheese, one cheese sample contained reasonable protein content 10.56% sample (No. 11) and one sample contained a very low protein content 1.64% sample (No. 10). All processed cheeses made with vegetable oil either spreadable or block indicated the presence of starch. Fat % in processed cheeses ranged from 17.78% to 28.31%.

On matching these samples with the EOS specification it was clear that sample (No.10) didn't

match the specification as the F/DM and the total solids less than 44%.

In conclusion, one can say that the lower protein content and the higher vegetable oil content are due mainly to two factors: 1- The absence of protein content from the standard specification. 2- The allowance of using vegetable oil without explicitly mentioning the non use of hydrogenated oils.

 Table 3. Mean squares of the analysis of variance for protein% in processed cheese

Source	DF	SS	MS	F	Р
Replication	2	0.015	0.007		
Treatments	12	231.030	19.2525	1720.91**	0.001
Error	24	0.268	0.0112		
Total	38	231.314			

Cheese type	No	Moisture	T.S	Fat	F/DM	Protein	P/F	Starch	EOS
	1	56.89	43.11	28.31	65.66	9.71 ^C	0.34		
	2	55.56	44.44	25.88	58.23	9.9 ^{СВ}	0.38		999-2013
	3	55.85	44.15	24.45	55.37	8.85^{D}	0.36	+	
Spreadable	4	53.47	46.53	24.81	53.32	$7.50^{\rm F}$	0.30	+	
(Triangles)	5	57.25	42.75	23.09	54.01	6.10 ^H	0.26	+	
	6	47.19	52.81	25.74	48.74	4.83 ^J	0.19	+	
	7	55.15	44.85	23.44	52.26	7.20^{G}	0.31	+	1132-2013
	8	58.36	41.64	17.78	42.69	8.90 ^D	0.50	+	
	9	50.61	49.39	22.10	44.74	5.76 ^I	0.26	+	
Blocks	10	62.41	37.59	18.91	50.30	1.64 ^K	0.09	+	
	11	45.58	54.42	26.21	48.17	10.56 ^A	0.40	+	

L.S.D value was 0.1782

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دراسة تقييميه لبعض أنواع الجبن الأبيض والجبن المطبوخ في السوق المحلي المصرى والمصنع وفقاً للمواصفات القياسية المصرية

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الغش في مجال الألبان ومنتجاتها قد يكون غشاً عارضاً وقد يكون أيضاً غشاً متعمداً بغرض زيادة هامش الربح. وأحياناً تساعد القوانين واللوائح في البلاد في حدوث هذا الغش بطريقة غير مباشرة وبالتالى ظهور البان ومنتجات مغشوشة ومنخفضة القيمة الغذائية في الأسواق والتي قد تحميها هذه اللوائح والمواصفات. ولذا تم في هذه الدراسة تجميع عدد 56عينة ممثلة لعدة أنواع من الجبن الأبيض الطرى(34 عينة) والجبن المطبوخ(22 عينة) وتم تحليل العينات لكل من الدهن والبروتين والجوامد الكلية والكشف عن وجود النشا. وأشارت النتائج المتحصل عليها إلى أن أغلب العينات سجلت نسب منخفضة جداً من البروتين والكلية والكشف عن وجود النشا. وأشارت النتائج المتحصل عليها إلى أن أغلب العينات سجلت نسب منخفضة جداً من البروتين ونسب مرتفعة بشكل ملحوظ من الدهن إلى جانب وجود نشأ في نوع واحد من الجبن الأبيض الطرى وأغلب أنعاب العينات سجلت نسب منخفضة جداً من البروتين ونسب مرتفعة بشكل ملحوظ من الدهن إلى إرتفاع وجود نشأ في نوع واحد من الجبن الأبيض الطرى وأغلب أنعاب العينات سجلت نسب منخفضة جداً من البروتين ونسب مرتفعة بشكل ملحوظ من الدهن إلى إرتفاع وجود نشأ في نوع واحد من الجبن المراعى وأغلب أنواع الجبن المطبوخ, إن نسبة البروتين المنخفضة سواءً في الجبن المطبوخ إرتفاع % للدهن على حساب البروتين راستخدام النا لزيادة الجوامد الكلية وكذلك استخدام الزيوت النباتية المهدرجة لهو نتيجة منه المونا أفضافات في المواصفات القياسية المصرية. لذلك نوصى بمراجعة هذه المواصفات وتغيير بعض بنودها للمحافظة على الحد الأدني من القريق والمحدية المنتجات اللبنية. Ebtisam I. Ghita et al.