Nutritional Evaluation of Brioche Bread Made from Egyptian Wheat and Enriched with Garden Cress Seeds (GCS) Powder as a Functional Food

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Abstract: The present study was conducted to explore the nutritive value of Garden Cress Seeds (GCS) and its utilization into products like brioche bread to improve its nutritional quality. Rheological characteristics of two Egyptian wheat flour varieties (Gemmeiza 9 and Seds 12) using Mixolab indices (Chopin+) were done to choice the suitable one for brioche dough. DPPH scavenging activity (%) and total phenols of GCS were determined. Different levels of GCS powder (Zero, 1, 2, 3, 4 & 5%) were added to the chosen wheat flour and examined its impact on chemical composition (moisture, protein, fat, ash, fiber, CHO by difference & calories). Sensory evaluation, physical properties (water activity, color & freshness properties) and microbiological examination (total count, molds-veast & Staphylococcus aureus) for the product were done. Results showed that concerning rheological indices, Seds 12 variety had higher dough stability (4.02 min), higher water absorption (58.1%), higher protein quality as $C_2 = (0.44 \text{ Nm})$ and higher quality of starch as $C_3 = (1.90 \text{ Nm})$. Also, showed the most stable gel in the hot phase ($C_4 = 1.72 \text{ Nm}$) and ordering of starch molecules (C_5) = 2.67 Nm when compared with Gemmeiza 9 which recorded (3.03 min, 51.2%) and (0.31, 1.84, 1.62 and 2.45 Nm), respectively. Based on that, it was selected for dough preparation. Adding GCS powder in 1, 2 & 3% percentage to the dough showed good acceptability for brioche bread regarding sensory evaluation. No significant difference was observed either when either the previous concentrations were compared to each other or the control sample. GCS powder contains considerable amounts of protein, fat, ash, fiber and CHO which were 20.68, 26.79, 4.25, 4.25 & 39.49 g/100g, respectively. Also, it contains high amounts from minerals (Fe, Mn, Zn, Cu, Ca, Mg, P, K & Na). Basically, moisture, protein, fat, ash and minerals contents were increased directly proportional to the level of GCS added in the formulation of brioche. Moreover, brioche bread samples had Ca/P ratio ranged from 1.63 to 1.92 and Na/K ratio 0.04 which close to recommended ratios. It also good source of phenolic compounds, as it contains appreciable amounts from total phenols (44.49 mg/100g as Gallic acid) and its DPPH scavenging activity was 47.10%. According to the microbiological examination, it recommended use high concentrations from GCS in brioche bread (4 and 5%) as they showed antibacterial and antifungal attitude than the low concentrations (1, 2 & 3%); the differences was significant (p<0.05). The obtained results can use easily in the Egyptian Bakery pilot plants to arrive strategic goal of Egyptian government especially, the low cost of brioche bread unit as a functional food.

Keywords: Mixolab (Chopin+), Brioche, Garden Cress Seeds, Seds 12 wheat, Rheological characteristics, Microbiological examination, Chemical analysis.

INTRODUCTION

Wheat is taking an important place among crops as staple food source; it considered the main section of nutrients to the most of world population as its grains can be ground into flour, semolina, etc. The wheat grain contains 2-3% germ, 13-17% bran and 80-85% mealy endosperm which form the basic ingredients of bread and other bakery products, as well as pastas like brioche, pizza etc. (Belderok et al., 2000; Sramkováa et al., 2009). Shewry and Hey (2015) also added that, wheat is the most widely grown cereal crop in the world and bread wheat represents a staple food for human nutrition.

Manufacture of bakery products shapes an ingrained part of food structure to ensure feeding of population. They shape deep-rooted part in ensuring the nourishment of the population as the volume of production stimulated by a larger supply of varieties which has been continuously growing as a result of development new kinds of products, availability for consumption, taste variety, and its ability for long-term storability (Hozova *et al.*, 2002). Pertuzatti *et al.* (2015) stated that, consuming of bakery and pastry products increases day by day, also the demanding of

consumers. So this sector becomes a competitive market for quality. However, Sabanis and Tzia (2009) reported that, the preparation of bread from wheat flour only is considered to be nutritionally poor. That is why Food Fortification Initiative (2019) admitted that, fortification is successful process because it makes frequently eaten foods more nutritious without relying on consumers to change their habits.

Thought, Rosell (2009) added that, bread brioche has an important contribution in a well-balanced diet, due to its content on starch complex carbohydrates and protein. Alvarez-Jubete *et al.* (2010) also confirmed that, partial replacement of wheat flour with non-wheat flour such as garden cress seeds which are rich in protein, calcium, iron, and polyphenols resulted in brioche bread high in these nutrients, improves the nutritional quality of bakery products and satisfies consumers' demands for healthy food.

Tacer-Caba *et al.* (2015) stated that, essential understandings of formula, processes, and storage of the most public cereal-based foods, including brioche are important to obtain great-tasting, high-quality and storage-stability for these products and also meet the requirements of consumers in different parts of the

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world. The formulas of these products are often tailored and the processing methods are commonly adjusted to production different variety of products. Therefore, they recommended more research to improve their nutritional value and quality for human health advantage, that by develop using multigrain & whole-grain flours in different products and adding antioxidants from natural sources, such as garden cress seeds to raise antioxidant content.

Gokavi *et al.* (2004) stated that, Garden cress seeds are an important medicinal crop in India while, it is natively grown in west of Asia and Egypt and belongs to the Brassicaceae family, which is rich in health promoting phytochemical constituents. The total phenolic compounds are one of the most important groups of natural antioxidants that are responsible for a high antioxidant capacity. Seeds of *L. sativum* are claimed to possess varied medicinal properties (Kasabe *et al.*, 2012). Also it has health promoting properties which can be used as a functional food.

Meanwhile, Doke and Guha (2014) reported that, Garden cress seeds have strong antioxidant capacity which may be due to its content from phenolic compounds .Whereas GCS are good source of proteins, dietary fiber, minerals and essential amino acids.

In a study by Singh and Paswan (2017), physicochemical, chemical composition and medicinal properties were estimated, also development the food product with garden cress seeds. They found that, GCS had valuable functional properties and the products will develop by fortified with it.

The present investigation was carried out to determine the rheological, chemical and technological properties of two Egyptian wheat varieties flours and examine their performance in producing brioche bread supplemented with garden cress seeds powder.

MATERIALS AND METHODS

Raw materials:

Egyptian wheat varieties Gemmeiza 9 and Seds 12 were obtained from Crops Research Institute, Agriculture Research Center, Ministry of Agriculture, Giza, Egypt. Sugar, egg, milk, salt, oil, yeast, baking powder and Garden cress seeds were purchased from the local market at Giza, Egypt.

Preparation of wheat flour and GCS powder:

Wheat grain samples (Gemmeiza 9 and Seds 12) were separately cleaned, conditioned to 14% moisture content. Then milled by using fractionation Laboratory mill (Qudrumat Senior Laboratory Mill) according to AOAC (2012). To obtain the percentage extraction rates of two wheat varieties from their wheat flour (75 & 77%), it sieved to pass through 60 mesh sieve .and it used (wheat flour 72% extraction rate) to make dough of brioche bread.

Preparation of garden cress seeds powder by using grinder seed to convert it into the powder form. Sieving process with 60 mesh size used to sieve the end product GCS powdered.

Mixo Lab:

Rheological behaviour of wheat flour was investigated using Mixo lab (Chopin⁺, Tripette et Renaud, Paris, France) which simultaneously determines dough characteristics during the process of mixing at constant temperature, as well as during the period of constant heating and cooling (Ozturk *et al.*, 2009).

Wheat flour (Seds 12, 72%) was replaced by GCS powder at levels 1, 2, 3, 4 and 5% in brioche bread making.

Brioche making:

In order to select appropriate recipe for the present study, various recipes were explored and choose the suitable one. The product was developed with the incorporation of Garden cress seeds at five levels to make them more nutritious and healthy, plus the control sample (without garden cress seeds). The dried component mix together firstly, then the rest of the ingredients (liquids) added to the previous mixture and complete mixing until having the suitable texture to the dough. The dough was fermented before and after chopping in small parts. Baking oven was used for baking the prepared brioche at 180°C for 12-15 minutes (Altamirano-Fortoul and Rosell, 2011).

Nutritional value for the products:

The nutritive value of the control and modified samples were computed using ICMR (2010), also compared with both control to study the extent of nutrient enrichment and Recommended Daily Allowance (RDA).

Analytical Methods:

Proximate analysis of raw materials and brioche bread samples (moisture, protein, fat, ash and crude fiber) were determined according to the methods described in AOAC (2012).

Total carbohydrates were calculated by difference.

Total calories were calculated as mentioned by Kerolles (1986) according to the following equation:

Total calories = 4 (protein + Carbohydrates) + 9 (fat).

Minerals: Fe, Mn, Zn, Cu, Ca, Mg, P, K and Na in control and prepared brioche samples were determined according to the method described in AOAC (2012).

Table (1): Chemical composition (%) of wheat flour
(Seds 12)

Parameter	Wheat flour (Seds 12)
Moisture	13.5±0.06
Protein	12.24±0.45
Fat	1.36±0.43
Ash	0.56±0.02
Crude fiber	0.18±0.21
Total Carbohydrates	72.16±0.84

* Mean \pm SD

Brioche storage:

Brioche samples were packed in poly ethylene packaging material at room temperature $(25\pm1^{\circ}C)$ for 14 days.

Total phenols and DPPH scavenging activity:

Free radical scavenging activity was determined by 1, 1-diphenyl-2-picrylhydrazyl (DPPH) assay (Kasabe *et al.*, 2012).

Radical scavenging activity was calculated using the following formula:

% radical scavenging activity =

$$\frac{\text{Control O.D.-Sampl O.D.}}{\text{Control O.D.}} \times 100$$

Total phenolics content was estimated by using Folin-Ciocalteau method with some modifications (Kasabe *et al.*, 2012).

Sensory evaluation:

Sensory evaluation was conducted using a 15 untrained member and a 5-point hedonic rating scale, with 0 = inconsumable, 1 = unacceptable, 2 =acceptable, 3 = satisfactory, and 4 = excellent (Pertuzatti *et al.*, 2015; Smith and Jianmei, 2015; Massoud *et al.*, 2016). The panelists evaluated their preference on five sensory attributes (color, aroma, texture, flavor and overall acceptability) of the product.

Physical properties:

Measurement of the crumb brioche color parameters were measured by using a Minolta colorimeter (Chroma Meter CR-400/410, Konica Minolta, Japan).

Water activity (a_w) of crumb samples was measured using an Aqua Lab Series 3 (Deca devices, Pullman, USA) at 22°C (Altamirano-Fortoul and Rosell, 2011).

Freshness of brioche bread was measured at room temperature during storage (zero, 24, 48 and 72h) by alkaline water retention capacity (AWRC) according to the method of Yamazaki (1953), Kitterman and Rubenthaler (1971).

Microbiological evaluation:

Total bacterial count (on standard plate count agar), Yeast & Mold and *Staphylococcus aureus* were enumerated at room temperature $(25\pm1^{\circ}C)$ according to

the American Public Health Association Methods (APHA, 1994).

Cost and Purchase intent:

They were evaluated according to Risen and Risen (2008).

Statistical analysis:

Test of normality distribution was carried out according to Shapiro and Wilk (1965), by using SPSS v. 17.0 (2008) computer package. A randomized complete block design with two factors were used for analysis all data with three replications for each parameter. Estimates of LSD were calculated to test the significance of differences among means according to Snedecor and Cochran (1994) by used Assistant program.

RESULTS AND DISCUSSION

The extraction percentage for the two Egyptian wheat varieties (Gemmeiza 9 and Seds 12) was illustrated in Table (2).

Table (2):	Extraction	percentage	of the	two	Egyptian
	wheat vari				

Item	Gemmeiza 9	Seds 12
Endosperm (%)	75	77
Bran (%)	22	20
Germ (%)	3	3

From this Table it could be concluded that, the variety Gemmeiza 9 had lower percentage (75%) from endosperm than Seds 12 (77%). While, bran percentage was higher in Gemmeiza 9 (22%) than Seds 12 (20%). However, the germ percentage was record the same value (3%) in the two varieties.

Table (3) showed the rheological parameters of the dough. Results in this Table showed that, water absorption ranged from 51.2 to 58.1% having the lower value in Gemmeiza 9 and the higher value in Seds 12.

Table (3): Rheological characteristics of	wheat flour dough for the two wheat varieties
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T 7 • 4	Water absorption	Torque (Nm)							
Variety	(%)	DDT	C ₁	C ₂	C ₃	C ₄	C ₅	Amplitude (Nm)	Stability time (min)
Gemmeiza 9	51.2	1.48	1.10	0.31	1.84	1.62	2.45	0.10	3.03
Seds 12	58.1	1.48	1.10	0.44	1.90	1.72	2.67	0.10	4.02

Water absorption is the quantity of water required for adequate consistency, in order to obtain a torque of C_1 = 1.1 Nm according to the standard Chopin + protocol used. C_1 was taken at the start of the test, during the constant temperature period in which dough mixing characteristics are measured, within the stipulated 1.10 Nm for all the samples. The values recorded 1.10 Nm. This property is important because it affects the quality of the products (brioche bread) and shelf life.

Dough development time (DDT) is the time needed to reach C_1 ; it's strongly influenced by flour protein & particle and gluten properties size. Samples recorded 1.48 min for both. In this concern Elemo *et al.* (2017) reported that dough development time (DDT) was ranged from 0.63 to 2.17 min.

Catteral (1995), Rasper and Walker (2000) stated that, Amplitude is the curve width at C_1 . It indicates the protein quality or elasticity of the dough, the higher the figure the more elastic is the dough. Values were the same for two samples recording 0.10 Nm.

Dough stability is the time (in minutes) when the torque exceeds C_1 and it measures the resistance of dough to kneading. The higher the figure, the stronger is the dough. Seds 12 having the higher dough stability which was 4.02 min versus 3.03 min for Gemmeiza variety.

The low stability and development of the dough made from Gemmeiza 9 flour might be due to the low water absorption, which seemed to influence its stability. This might be due to the competition between the starch granules and flour proteins for available water, which consequently affected the visco-elastic behaviour of the dough. Hatcher *et al.* (2009), Catteral (1995) and Rasper and Walker (2000) also added that, gluten quality and resistance to the kneading forces are factors affecting dough stability.

Wheat variety, agro ecological conditions during planting, protease activity and milling conditions are factors play an important role in gluten properties.

Dough weakening is measured by C_2 , which express the function of mechanical work and temperature due to protein reduction. The increases dough temperature during mixing, the decreases its consistency. The degree of decrement depends on protein quality. Seds 12 recorded 0.44 Nm (the higher value) versus 0.31 Nm for Gemmeiza 9 (the lower value). The recorded results are agreed with those obtained by Elemo *et al.* (2017). They found that, C_2 is ranged from 0.39 to 0.46 Nm.

Starch gelatinization during heating and cooking stage was expressed by C_3 . It describes the starch behavior which is observed as an increase in consistency of the dough and its increase is depending on the quality of the starch. Seds 12 is also scored higher value (1.90 Nm) when compared with Gemmeiza 9 which scored 1.84 Nm.

Physical breakdown of the starch granules and amylase activity are associated with a reduction of viscosity in the fourth stage. The torque at C_4 gives an indication about the rate of enzymatic hydrolysis and the stability of the hot gel formed. The lower the value, the less stable is the starch gel. Seds 12 had 1.72 Nm implying the most stable gel in the hot phase. Meanwhile, Gemmeiza 9 had 1.62 Nm. The torque (C_5) is an indication of retrogradation or ordering of starch molecules during the cooling phase and implies how shelf stable the flour product will be. It was 2.67 Nm for Seds 12 and 2.45 Nm for Gemmeiza 9.

The Mixolab indices of the wheat dough for both varieties were represented in Table (4) and Figure (1).

Table (4):	Mixolab	indices	of	flour	from	the	different
	wheat va						

Dovomotov	Wheat variety					
rarameter	Gemmeiza 9	Seds 12				
Absorption	1	1				
Mixing	1	1				
Gluten	6	6				
Viscosity	5	5				
Amylase	7	7				
Retrogradation	5	5				

The absorption index express the function of flour components (starch, protein, fiber and additives) in this respect both varieties recorded (1).

Meanwhile, mixing index shows the behavior of the dough during mixing, accounting for dough stability, development and weakening. The higher value of Mixing indexes the higher dough stability in mixing. The two samples could be considered to have low mixing index as the recorded values was (1).

Gluten index represents the behavior of dough, gluten while raising temperature. High value revealed high gluten resistance to heating. The Gluten index for Gemmeiza 9 and Seds 12 was 6.

Viscosity index showed that, the both varieties of wheat had the same index (5). This index express the maximum viscosity during heating which depending on both amylase and starch quality.

Amylase activity index is a function of the starch ability to stand breakdown. A high value corresponds to low amylase activity and vice versa. The index for two varieties was 7.

Retrogradation index is a function of association and re-arrangement of starch granules. The value (5) was the same at both samples. These results agree with Elemo *et al.* (2017). Of the local wheat tested samples, Gemmeiza 9 had the least values when it compared with Seds 12. So, the flour used in the dough was Seds 12.



Figure (1): Mixolab profile for Gemmeiza 9 and Seds 12 variety

Chemical composition, minerals, total phenols and DPPH scavenging activity of GCS:

Chemical composition, minerals, total phenols and DPPH scavenging activity of GCS are shown in Table (5). From this Table it could be concluded that, GCS contain high amounts of ash which indicate that, it is a good source of minerals. Low moisture content is an indicator of stability, quality, and increased shelf life of seeds (And and Alli, 1988). GCS have high food energy resulting from high protein and lipid contents.

Table (5): Chemical composition, minerals, total
phenols and DPPH scavenging activity of
GCS

Parameters analysis of GCS	Mean ± SD			
Chemical analysis (%)			
Moisture	5.31±0.11			
Protein	20.68±2.76			
Fat	26.79±0.71			
Ash	4.25±0.55			
Crude fiber	3.38±0.57			
Total Carbohydrate	39.49±2.71			
Minerals (mg/100	g)			
Fe	10.09±0.40			
Mn	2.90±0.01			
Zn	5.46±0.06			
Cu	7.15±0.83			
Ca	383.58±5.57			
Mg	686.86±4.57			
Р	959.13±10.46			
K	2397.82±26.15			
Na	20.08±0.35			
Total phenols (mg/100g) as Gallic acid	44.49± 0.05			
DPPH scavenging activity (%)	47.10± 1.0 2			

Proximate composition (%) of *L. sativum* seeds reported by Zia-Ul-Haq *et al.* (2012) indicated the presence of appreciable amounts of protein (24.2 g), lipids (23.2 g), carbohydrates (30.7 g), fiber (11.9 g), ash (7.1 g), and moisture (2.9 g).

Mineral contents of seeds varied between species. A study by Sofowora (1982) and Gokavi *et al.* (2004) stated that, potassium constituted the major mineral in GCS 1236.51 mg/100g, while zinc and manganese contents are low (6.99 and 2.00 mg/100g, respectively). It is also a good source of calcium, phosphorus, and magnesium (266.35, 608.63 and 339.23 mg/100g). With these minerals content, it can be used for increasing the number of supplementary food products.

The differ in some mineral contents was refer to like varies depending upon plant variety, agronomical practices, phase of collection, climatic and geological conditions for the area from where seeds are collected (Zia-Ul-Haq *et al.*, 2012).

Therefore, GCS powder contains considerable amounts of protein, fat, fibers and minerals which are inserted into many functional foods.

Phytochemicals:

The antioxidant properties depend on the phenolic compounds of GCS were presented in Table (5). The mean value from total phenols of GCS was 44.49 mg/100g as Gallic acid revealing appreciable amounts and considered a good source for phenolic compounds.

In this respect, there were different estimated values refereeing to difference in extraction solvent. Aydemir and Becerik (2011) reported that, the mean of total phenols content in GCS was 61.4 mg/100 g while, in a study by Yadav *et al.* (2011) they found that, the mean value of total phenols was 4.46 mg GAE/g in ethanolic extract.

Free radical scavenging activity by DPPH Method:

In the same Table (5), Garden cress seeds showed better inhibition of DPPH which was 47.10 mg/100g of methanolic extracts and comparing with standard free radical scavenger BHA at concentration 10, 50 and 100 $\mu g.$

Due to high content from phenolic compounds and good free radical scavenging potential of GCS, it could be using it in fortification to prepare balanced diet that helping in combination and exploiting its rich nutritional value to the developed food.

Sensory properties of brioche bread samples with GCS powder:

Sensory evaluation is an important factor, since it reveals the consumers acceptance for the product. Table (6) and Figure (2) illustrated the sensory evaluation for control and brioche bread samples with different concentrations of GCS.

The (0). Sensery evaluation of broche ofead made with Geo powder										
Treatments	Color	Aroma	Texture	Flavor	Overall acceptability					
Control	4.14±0.76 ^a	3.97±0.91 ^a	3.88±0.82 ^a	3.76±0.85 ^a	3.97±0.99 ^a					
T1	$3.80{\pm}0.84^{ab}$	3.64±1.03 ^{ab}	3.55±0.94 ^a	3.29±0.91 ^{bc}	3.64±1.03 ^{ab}					
T2	$3.80{\pm}0.84^{ab}$	$3.77{\pm}0.85^{ab}$	3.61±0.86 ^a	3.54±0.65 ^{abc}	$3.93{\pm}0.72^{a}$					
Т3	3.87 ± 0.81^{ab}	3.54±1.03 ^{ab}	$3.46{\pm}0.87^{ab}$	3.58±0.86 ^{ab}	3.61 ± 1.01^{ab}					
T4	3.63 ± 1.04^{bc}	3.32±1.05 ^{bc}	3.10±0.91°	3.15±0.86 ^c	3.25 ± 0.96^{bc}					
T5	3.28±1.23°	2.98±1.13 ^c	$2.77{\pm}0.94^d$	$2.69{\pm}1.04^{d}$	$2.83 \pm 1.18^{\circ}$					

Table (6): Sensory evaluation of brioche bread made with GCS powder

Values are mean \pm SD; Values are taken in triplicate

Alphabets with different superscripts shows significant difference at 5% level of significance

T0:100% wheat flour and zero% GCS. T1:99% wheat flour and 1% GCS. T2:98% wheat flour and 2% GCS. T3:97% wheat flour and 3% GCS. T4:96% wheat flour and 4% GCS. T5:95% wheat flour and 5% GCS.



Figure (2): Brioche bread made by using different concentrations from GCS a: 100% wheat flour, b: 1% GCS, c: 2% GCS, d: 3% GCS e: 4% GCS and f: 5% GCS

From Table (6) it could be noticed that, control brioche sample recorded the highest scores for all attributes. Brioche bread containing 1, 2 and 3% of GCS powder had high score for overall acceptability, 3.64, 3.93 and 3.61, respectively compared with other brioche samples and there were no significant difference with the control brioche. It could be believed that GCS-added brioche up to 3% had color, aroma, texture and flavor scores, nearly the same to that of the control brioche. In the case of 4 and 5% GCS-added brioche, panelist assigned a lower score than the control brioche for all parameters.

Statistical analysis of sensory scores indicated that the best overall acceptability of resulting brioche bread can be obtained by replacing wheat flour with 1-3% GCS powder in brioche formulation.

Chemical analysis of brioche samples

The chemical composition of brioche bread samples containing different levels of GCS powder were summarized in Table (7). Basically, moisture, protein, fat and ash contents increased directly proportional to the level of GCS powder added in the formulation of brioche. Statistical analysis revealed that, control brioche bread was significantly (p<0.05) scored the lowest moisture, protein, fat and ash contents (34.02, 12.6915.31and 1.08%, respectively) when compared with all samples.

Regarding sample contents from fiber, T3, T4 and T5 had the highest content from fiber (1.73, 1.73 and 1.85%) when they compared with T1 and T2 samples (1.47 and 1.52%). However, these differences did not show any significance (P>0.05) neither the previous three samples nor control brioche bread. Meanwhile, T3, T4 and T5 showed significant differences (P<0.05) between its contents and control bread sample (0.80%).

On the other hand, samples contents from carbohydrates (CHO) decreased directly proportional to the level of GCS powder added in the formulation of brioche, as there was a significant difference (p<0.05) between control sample content from carbohydrates and all other samples. This may be due to the high content of this samples from protein which affecting (decrease) its content (percentage) from CHO.

Table (7): Chemical composition of brioche bread samples containing GCS powder

Treatments	Moisture (%)	Protein (%)	Fat (%)	Ash (%)	Fiber (%)	Total CHO (%)	Total Calories (K.cal.)
Control	34.02 ± 0.01^{f}	12.69±0.05 ^f	15.31±0.44 ^c	1.08±0.01 ^e	0.80±0.54 ^b	36.33±0.64 ^a	331.77±1.29 ^a
T1	34.70±0.10 ^e	12.85±0.01 ^e	16.77±0.67 ^{ab}	1.40±0.01 ^d	1.47±0.42 ^{ab}	32.82±1.01 ^b	333.49±2.17 ^a
T2	34.84 ± 0.02^{d}	13.09±0.05 ^d	16.79±0.64 ^{ab}	1.42±0.01 ^c	1.52±0.37 ^{ab}	32.34±0.41 ^b	332.83 ± 4.65^{a}
T3	35.21±0.10 ^c	13.26±0.02 ^c	17.01±0.45 ^a	1.44±0.01 ^b	1.73±0.52 ^a	31.34±1.01°	331.58±1.30 ^a
T4	35.60±0.10 ^b	13.45±0.01 ^b	17.13±0.18 ^a	1.45±0.00 ^a	1.73±0.59 ^a	30.62±0.39 ^c	330.52±2.46 ^{ab}
T5	35.85±0.05 ^a	13.66±0.02 ^a	17.14±0.00 ^a	1.46±0.01 ^a	1.85±0.05 ^a	30.11±0.15 ^c	328.68±0.68 ^{ab}

Values are mean \pm SD; Values are taken in triplicate

Alphabets with different superscripts shows significant difference at 5% level of significance; T0:100% wheat flour and zero% GCS. T1:99% wheat flour and 1% GCS. T2:98% wheat flour and 2% GCS. T3:97% wheat flour and 3% GCS. T4:96% wheat flour and 4% GCS. T5:95% wheat flour and 5% GCS.

With regard to total calories, insignificant differences (p>0.05) were observed neither between control and all samples nor among samples.

In this respect, Singh and Paswan (2017) stated that, the powder of garden cress seeds was used in fortification of different items of food. Hence, it can potentially be used as a functional food. In our study it is used in fortification of brioche dough.

A study by Kasabe *et al.* (2012) to uncover the chemical composition of garden cress (total carbohydrates and proteins) the results revealed that the seeds of Garden cress possess nutritional value.

The same attitude was observed with Elizabeth and Poojara (2014). They stated that, garden cress seeds are an important food stuff loaded with nutrients as well as health enhancing properties. Shail *et al.* (2016) also, found that the seeds of GC contained 2.88, 24.19, 23.19, 30.74, 11.9 and 7.1% from moisture, protein, fat, carbohydrates, fiber and ash, respectively. These results are matching with our study and explain the significant differences between control and the used concentrations from GCS which rich in the previous nutrients, especially T4 and T5 samples which recorded significant differences when comparing with control sample. Table (8) illustrated the macro- and microminerals concentration of brioche bread samples. Replacement of wheat flour with GCS powder increased the macro-mineral levels, particularly the potassium, phosphorus and calcium concentration of brioche samples compared to the control. Brioche in which wheat flour replaced with 5% GCS had higher level (p<0.05) of macro-minerals and micro-minerals such as zinc, iron and cupper than the control and other replaced samples.

Conversion of wheat into wheat flour by milling reduces the original level of nutrients in the wheat. Therefore, the minerals content of bread varies considerably within and between different bread types depending on the flour processing as on the macro-and micro-mineral concentration.

In this respect, Elizabeth and Poojara (2014) in a study to modifying snacks with GCS they found that, Garden cress seeds are significant source of iron, also minerals like calcium and phosphorus. Nathiya and Vigasini (2014) found that, the combination of GCS in foods have shown remarkable increase in iron and protein content. Garden cress seed rich source of protein, iron and minerals (Patil *et al.*, 2015). The same attitude was observed in a study by Kasabe *et al.* (2012) and Shail *et al.* (2016).

Table (8): Minerals content (mg/100g) of brioche bread samples containing GCS powder

Treatments	Fe	Mn	Zn	Cu	Ca	Mg	Р	K	Na	Ca /P	Na/K
Control	1.28 ± 0.08^{e}	0.33 ± 0.01^{e}	1.23 ± 0.01^{e}	2.19 ± 0.17^{d}	$\begin{array}{c} 373.11 \pm \\ 0.78^{\rm f} \end{array}$	$363.43 \pm 1.75^{\rm f}$	${}^{184.88\pm}_{0.40^{\rm f}}$	$\begin{array}{c} 461.85 \pm \\ 0.61^{\rm f} \end{array}$	$\begin{array}{c} 21.14 \pm \\ 0.24^{d} \end{array}$	2.02	0.05
T1	1.35 ± 0.09^{de}	$\begin{array}{c} 0.37 \pm \\ 0.01^{d} \end{array}$	1.33 ± 0.02^{d}	$2.49 \pm 0.04^{\circ}$	379.07± 1.25 ^e	370.20 ± 1.06^{e}	197.38± 1.86 ^e	493.98± 3.95 ^e	21.97± 0.31°	1.92	0.04
T2	$\begin{array}{c} 1.44 \pm \\ 0.10^{\text{d}} \end{array}$	$0.43 \pm 0.01^{\circ}$	1.41± 0.01°	$\begin{array}{c} 2.55 \pm \\ 0.08^{\circ} \end{array}$	$\begin{array}{c} 381.92 \pm \\ 0.85^{d} \end{array}$	$\begin{array}{c} 373.20 \pm \\ 0.82^{d} \end{array}$	$\begin{array}{c} 204.83 \pm \\ 0.88^d \end{array}$	512.28 ± 1.84^{d}	22.45 ± 0.22^{b}	1.86	0.04
Т3	1.64± 0.08 ^c	$0.45 \pm 0.01^{\circ}$	1.44± 0.01°	$2.68 \pm 0.04^{\circ}$	$386.45 \pm 0.83^{\circ}$	377.32± 2.24°	210.05± 1.41°	524.15± 3.55°	22.60 ± 0.19^{b}	1.84	0.04
T4	$\begin{array}{c} 1.80 \pm \\ 0.08^{\mathrm{b}} \end{array}$	0.52 ± 0.01^{b}	$\begin{array}{c} 1.49 \pm \\ 0.03^{\text{b}} \end{array}$	3.18 ± 0.07^{b}	391.94± 0.92 ^a	382.99± 1.01 ^b	223.35 ± 1.36^{b}	559.56± 2.51 ^b	$\begin{array}{c} 22.81 \pm \\ 0.09^a \end{array}$	1.75	0.04
Т5	$\begin{array}{c} 2.05 \pm \\ 0.02^a \end{array}$	$\begin{array}{c} 0.59 \pm \\ 0.04^{a} \end{array}$	1.72± 0.09 ^a	$\begin{array}{c} 5.57 \pm \\ 0.39^a \end{array}$	388.68 ± 2.29^{b}	$\begin{array}{c} 386.82 \pm \\ 2.14^a \end{array}$	$\begin{array}{c} 238.93 \pm \\ 3.27^a \end{array}$	596.98 ± 8.33^{a}	$\begin{array}{c} 22.91 \pm \\ 0.00^{a} \end{array}$	1.63	0.04

Values are mean \pm SD; Values are taken in triplicate

Alphabets with different superscripts shows significant difference at 5% level of significance; T0:100% wheat flour and zero% GCS. T1:99% wheat flour and 1% GCS. T2:98% wheat flour and 2% GCS. T3:97% wheat flour and 3% GCS. T4:96% wheat flour and 4% GCS. T5:95% wheat flour and 5% GCS.

The brioche samples prepared by replacing wheat flour with GCS had Na/K ratio 0.04 and Ca/P ratio ranged from 1.63 to 1.92 which considered close to recommended ratio (Table 8). Thus, the brioche bread is considered an advantage for people who suffering from renal and blood pressure problems in addition for children, women and men with bone problems.

To recognize the impact of significant difference from fiber between control, T1 and T2 samples from a side and samples No 3, 4 and 5 from another side, and to study the effect of adding GCS powder to wheat flour on its rheological characteristics, Mixolab indices for sample No. 4 was done as an example. Tables (9 and 10) and Figure (3) revealed that, there was enhancing in dough properties for T4 sample comparing with properties of two varieties of wheat flour represented in Table (4) representing especially in increase the percentage of water absorption to 69.5% when adding GCS powder to wheat flour. Also, rest of parameters.

Wheat sample	Water	Vater Torque (Nm)								
	absorption %	DDT	C ₁	C ₂	C ₃	C ₄	C5	Amplitude (Nm)	Stability (min)	
NO 4	69.5	1.35	1.10	0.51	1.70	1.84	2.88	0.09	9.55	

Table	(10):	Mixolab	indices	of sample	No 4	dough
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Parameter	Sample No 4
Absorption	4
Mixing	4
Gluten	5
Viscosity	4
Amylase	8
Retrogradation	7



Fig (3): Mixolab indices of sample No 4

These results were a line with the previous studies concerning the benefits and nutritional values of adding GCS powder. So it could be use Egyptian wheat flour (72% extraction) in making brioche bread,

Fino bread...etc and can be used easily in pilot plants of the Egyptian bakery to arrive strategic Egyptian government goal.

Physical properties of brioche bread samples containing GCS powder:

Water activities of prepared brioche samples are illustrated in Table (11). There was a significantly differences in water activity in all samples it ranged from 0.83 to 0.87 compared with control sample was 0.86. Altamirano-Fortoul and Rosell (2011) found that water activity of brioche and small brioche was 0.66 during the first 4 h after baking and values after 24 h storage was 0.59.

Concerning the data of brioche crumb color, the lightness (L*) value of brioche decreased significantly (p<0.05) from 79.65 to 55.61 compared with control 83.82 by increasing levels of adding of GCS powder from 1% to 5%.

The yellowness (b*) value of brioche showed insignificantly difference between control and all treatments except T5 (P<0.05). The values were ranged from 21.28 to 22.40.

Baking freshness property of brioche bread samples

Table (12) explained the changes occurred during the storage period. Bread staling is a complex process that occurs during bread storage. It is delayed the deterioration progress of qualities such as taste, firmness, etc. The mechanism of bread staling is still not clear yet even though it has been studied for 150 years (Xie et al., 2004). Alkaline water retention capacity (AWRC) of the brioche could be considered as an indicator for staling and freshness. Therefore, it was estimated for each selected GCS powder addition at zero time and after storage periods (24, 48 and 72 h) as shown Table (12). The presented data showed that, decreased of AWRC by increasing addition percent of GCS powder, in all tested brioche sample. T5 had the lowest value of AWRC, being, 225.44, 221.80, 218.12 and 206.48 at 0, 24, 48 and 72 h, respectively.

Table	(11):	Water	activity	and	color	attributes	of b	rioche	bread	containing	GCS	powde
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Tucctments		Color						
I reatments	a _w	L*	a*	b*				
Control	0.86±0.001°	83.82±0.90 ^a	-2.83 ± 0.13^{f}	22.40±0.97 ^a				
T1	$0.83{\pm}0.004^{e}$	79.65±1.63 ^b	-1.72±0.12 ^e	21.91 ± 0.99^{ab}				
T2	0.88±0.001 ^a	79.33±1.03 ^b	$-0.58 {\pm} 0.09^{d}$	$21.84{\pm}0.75^{ab}$				
Τ3	$0.85{\pm}0.003^{d}$	70.28±3.05°	0.63±0.36 ^c	$21.59{\pm}0.25^{ab}$				
T4	$0.85{\pm}0.013^{d}$	63.87 ± 1.59^{d}	1.42±0.31 ^b	21.57 ± 0.24^{ab}				
T5	$0.87 {\pm} 0.002^{b}$	55.61±2.31 ^e	3.11±0.48 ^a	21.28 ± 0.50^{b}				

Values are mean \pm SD; Values are taken in triplicate

Alphabets with different superscripts shows significant difference at 5% level of significance; T0: 100% wheat flour and zero% GCS. T1: 99% wheat flour and 1% GCS. T2: 98% wheat flour and 2% GCS. T3: 97% wheat flour and 3% GCS. T4: 96% wheat flour and 4% GCS. T5: 95% wheat flour and 5% GCS.

Samples	Zero time	24 h	48 h	72h
TO	251.31±1.91 ^a	248.07±2.59 ^{ab}	246.15±1.75b ^c	243.53±0.15 ^{cde}
T1	248.49±6.26 ^{ab}	244.25 ± 4.02^{cd}	237.09±1.13 ^{fg}	$231.34{\pm}0.74^{ij}$
T2	242.33±0.43 ^{de}	240.52 ± 0.42^{ef}	$235.35{\pm}0.21^{gh}$	221.80 ± 0.59^{1}
Т3	234.21 ± 1.82^{ghi}	$232.76{\pm}2.74^{hi}$	$231.34{\pm}0.74^{ij}$	218.12±0.71 ^m
T4	231.98 ± 1.12^{hi}	227.73±1.79 ^{jk}	227.73 ± 1.79^{jk}	213.15±3.51 ⁿ
Т5	$225.44{\pm}0.45^{kl}$	$221.80{\pm}0.59^{1}$	$218.12{\pm}0.71^{m}$	206.48±0.13°

Table (12): Baking freshness properties of brioche bread samples

Values are mean \pm SD; Values are taken in triplicate

Alphabets with different superscripts shows significant difference at 5% level of significance; T0:100% wheat flour and zero% GCS. T1:99% wheat flour and 1% GCS. T2:98% wheat flour and 2% GCS. T3:97% wheat flour and 3% GCS. T4:96% wheat flour and 4% GCS. T5:95% wheat flour and 5% GCS.

This could be attributed to the high dietary fiber content of the garden cress seeds powder 30% in a study by (Doke and Guha, 2014). Fibers improve the nutritional value of bread but usually alter the rheological properties of dough, the quality and sensory properties of the final bread product. Bread containing fiber to a greater extent show especially longer shelf life than control samples (Gomez *et al.*, 2003).

Microbiological aspects of brioche bread samples:

Concerning microbiological analysis Table (13) illustrates that, the number of total bacterial count increased by increasing storage period in low level of garden cress seed (1 : 3%) but in case of the high levels of cress seed (4 and 5%) the counts decreased sharply and reached to 12 to 27 colonies per gram after 14 days of storage period. Statistical analysis showed significant differences (p< 0.05) between T4 and T5 from one side and other treatments from the other side.

Treatments	Time	Total Count × 10 ³	Yeast & molds × 10 ³
Control		24.00 ± 0.10^{ef}	10.00 ± 0.20^{de}
T1		30.00 ± 0.87^{de}	$8.00{\pm}0.20^{def}$
Τ2	7	18.00 ± 0.20^{fg}	$4.30{\pm}0.18f^{g}$
Т3	Zero time	26.00 ± 0.72^{ef}	$1.50{\pm}0.04^{\rm g}$
Τ4		$4.60{\pm}0.60^{ m hi}$	1.10 ± 0.36^{g}
Т5		$0.81{\pm}0.17^{\rm hi}$	$0.56{\pm}0.03^{g}$
Control		46.00 ± 0.36^{bc}	21.33±0.33°
T1		48.00 ± 0.69^{bc}	21.00±0.53°
Τ2	After 7 days	11.00 ± 0.26^{gh}	$2.00{\pm}0.04^{g}$
Т3	Alter / days	31.33±0.61 ^{de}	$7.00{\pm}0.20^{ m ef}$
Τ4		$2.40{\pm}0.36^{hi}$	$0.78{\pm}0.25^{g}$
Т5		0.33 ± 0.03^{i}	$0.24{\pm}0.40^{g}$
Control		71.00±1.87a	45.00 ± 0.62^{a}
T1		52.00±1.11 ^b	39.00±0.44 ^b
Τ2	After 14 days	$2.40{\pm}0.07^{hi}$	19.00±0.26 ^c
Т3	Alter 14 days	38.00 ± 0.50^{cd}	11.33 ± 0.23^{d}
T4		0.01 ± 0.17^{i}	$0.02{\pm}0.44^{g}$
Т5		0.03 ± 0.35^{i}	$0.02{\pm}0.36^{g}$

Table (13): Microbiological analysis for Brioche bread samples containing GCS powder

Staphylococcus aureus: ND

Values are mean \pm SD; Values are taken in triplicate

Alphabets with different superscripts shows significant difference at 5% level of significance; T0: 100% wheat flour and zero% GCS. T1: 99% wheat flour and 1% GCS. T2: 98% wheat flour and 2% GCS. T3: 97% wheat flour and 3% GCS. T4: 96% wheat flour and 4% GCS. T5: 95% wheat flour and 5% GCS

Microbiological analysis (total bacterial counts, yeast and mold counts and *Staphylococcus aureus* bacteria counts) of brioche samples was done to determine the effect of adding GCS by different concentrations on the microbiological characteristics of the product.

In general *Staphylococcus aureus*: not detected in all samples during different storage period at room temperature. However, results regarding total bacterial count showed increasing in the number of bacterial count by increasing the storage period (proportional relation) in control and treatments no 1, 2 and 3.

On the other hand treatments No 4 and 5 showed inverse relation, as bacterial count decreased by storage time.

While, in case of yeasts and molds counts, it had the same trend in their counts and significance.

According to obtained results, it is recommended use high concentrations from GCS in brioche (4 and 5%) as they showed antibacterial and antifungal attitude than the low concentrations (1, 2 and 3%); the differences was significant (p<0.05). However, sensory evaluation showed unacceptability concerning these concentrations from GCS.

The obtained results were compatible with results obtained by Nothias *et al.* (2016) as they found that, the investigation of new natural products is considered to be a promising approach to discover new

sources of antimicrobial activity. This is particularly important due to the global threat of bacterial resistance to currently used antibiotics, which affect people worldwide.

The results also were agree with, Falana *et al.* (2014), they reported that, *Lepidium sativum* had antimicrobial, anti-inflammation, antioxidant and many other therapeutic applications effect. Another study conducted in Egypt showed that *L. sativum* extract exhibits antimicrobial activity against different gramnegative and gram-positive bacteria (Abo El-Maati *et al.*, 2016). Alqahtani *et al.* (2018) found that, *L. sativum* seeds showed antimicrobial, antioxidant, and anti-inflammatory properties.

The nutritional value of control and brioche from some macro nutrients

Table (14) showed increasing in protein and fat percentages by increasing GCS percentages. The covered percentage from RDA ranged from 33.84% (T1) to 36.42% (T5) for protein and from 30.62% (T1) to 34.28% (T5) for fat. However, the covered percentages from carbohydrate from RDA decreased by increasing the added percentages from GCS it ranged between (13.38% - 16.14%) for T5 and T1, respectively. The covered percentage from RDA regarding total calories was ranged from 21.91% to 22.23%

Treatments	Protein	% covered from RDA	Fat	% covered from RDA	Total CHO	% covered from RDA	Total Calories	% covered from RDA
Control	$12.69\pm0.05^{\text{f}}$	33.84	15.31±0.44 ^c	30.62	36.33±0.64 ^a	16.14	331.77±1.29 ^a	22.11
T1	12.85±0.01 ^e	34.26	16.77±0.67 ^{ab}	33.54	32.82±1.01 ^b	14.58	333.49±2.17 ^a	22.23
T2	13.09±0.05 ^d	34.90	16.79±0.64 ^{ab}	33.58	32.34±0.41 ^b	14.37	332.83 ± 4.65^{a}	22.18
Т3	13.26±0.02 ^c	35.36	17.01±0.45 ^a	34.02	31.34±1.01 ^c	13.92	331.58±1.30 ^a	22.10
T4	13.45±0.01 ^b	35.86	17.13±0.18 ^a	34.26	30.62±0.39 ^c	13.60	330.52±2.46 ^{ab}	22.03
T5	13.66±0.02a	36.42	17.14±0.00 ^a	34.28	30.11±0.15 ^c	13.38	328.68±0.68 ^{ab}	21.91
RDA(g/day)	37.5	-	50	-	225	-	1500 k.cal.	-

 Table (14): Nutritional value of control and brioche comparing with RDA from some nutrients for children aged 4-8 years old

Values are mean \pm SD; Values are taken in triplicate

Alphabets with different superscripts shows significant difference at 5% level of significance; T0: 100% wheat flour and zero% GCS. T1: 99% wheat flour and 1% GCS. T2: 98% wheat flour and 2% GCS. T3: 97% wheat flour and 3% GCS. T4: 96% wheat flour and 4% GCS. T5: 95% wheat flour and 5% GCS

The nutritional value for control and brioche bread from some minerals:

From Table (15) it could be concluded that, one unit from Brioche (100 g) covered (13.5-20.5%) from iron daily amount for children aged 4-8 years old. Also, more than one third (39.48-47.78%) and (37.91-39.19%) from phosphorus and calcium RDA at the same age.

Meanwhile, it covered more than on fourth from daily recommendations of zinc (26.6-34.4%). In general all samples at different concentrations covered higher percentage from the daily recommendations than control sample and the percentages from these minerals increased ascendingly by increased the GCS powder in the brioche.

 Table (15): Nutritional value of control and brioche bread comparing with RDA from some nutrients for children aged 4-8 years old

Treatments	Fe	% covered from RDA	Zn	% covered from RDA	Ca	% covered from RDA	Р	% covered from RDA
Control	1.28±0.08 ^e	12.8	1.23±0.01 ^e	24.6	373.11 ± 0.78^{f}	37.31	$184.88{\pm}0.40^{\rm f}$	36.976
T1	1.35±0.09 ^{de}	13.5	$1.33{\pm}0.02^{d}$	26.6	379.07±1.25 ^e	37.91	197.38±1.86 ^e	39.48
T2	$1.44{\pm}0.10^{d}$	14.4	1.41±0.01 ^c	28.2	$381.92{\pm}0.85^{d}$	38.19	$204.83{\pm}0.88^d$	40.97
T3	1.64±0.08 ^c	16.4	1.44±0.01 ^c	28.8	386.45±0.83 ^c	38.65	210.05±1.41 ^c	42.01
T4	1.80±0.08 ^b	18.0	1.49±0.03 ^b	29.8	391.94±0.92 ^a	39.19	$223.35{\pm}1.36^{b}$	44.67
Т5	2.05±0.02 ^a	20.5	1.72±0.09 ^a	34.4	$388.68 {\pm} 2.29^{b}$	38.87	238.93±3.27 ^a	47.78
RDA(mg/day)	10	-	5	-	1	-	500	-

Values are mean \pm SD; Values are taken in triplicate

Alphabets with different superscripts shows significant difference at 5% level of significance; T0: 100% wheat flour and zero% GCS. T1: 99% wheat flour and 1% GCS. T2: 98% wheat flour and 2% GCS. T3: 97% wheat flour and 3% GCS. T4: 96% wheat flour and 4% GCS. T5: 95% wheat flour and 5% GCS

The cost of control and prepared brioche bread:

Data in Table (16) illustrated the total cost of brioche and control sample. From this table it could be noticed that, the cost of control and samples were nearly the same, however control sample had the lowest cost meanwhile, T5 had the highest one. The total cost of every treatment was divided into ten as the total dough gave ten brioche units.

Statistical analysis for sensory evaluation in Table (6) revealed that, no significant differences were

observed among control and treatments (11, 12 and
T3) in all parameters. However, these differences were
significant between control and T4 and T5.

The purchasing intent confirmed the results of sensory evaluation as the significant differences (p<0.05) were found between control and T4 & T5 whereas there was no significant differences (p>0.05) between control and the first three treatments.

		Brioche for indiation										
Ingredients	Cor	ntrol	T1		Т	2]	ГЗ	T4		T5	
	g	P.T	g	P.T	g	P.T	g	P.T	g	P.T	g	P.T
Wheat flour	1000	650	990	643.5	980	637	970	629.5	960	624	950	618.5
2Eggs	116	300	116	300	116	300	116	300	116	300	116	300
Sugar	83.11	66	83.11	66	83.11	66	83.11	66	83.11	66	83.11	66
Butter	200	1400	200	1400	200	1400	200	1400	200	1400	200	1400
Dried yeast	20	50	20	50	20	50	20	50	20	50	20	50
Milk	200	200	200	200	200	200	200	200	200	200	200	200
Vanilla	2	50	2	50	2	50	2	50	2	50	2	50
Baking powder	4	150	4	150	4	150	4	150	4	150	4	150
Salt	5	10	5	10	5	10	5	10	5	10	5	10
G.C.S	-	-	10	60	20	120	30	180	40	240	50	300
Cost	-	2876	-	2929.5	-	2983	-	3035.5	-	3090	-	3144.5
Cost for one												
unit	-	287.6	-	292.95	-	298.3	-	303.55	-	309.0	-	314.45
of brioche Durchese		<i>1</i> 1 <i>1</i> ⊥		2 60+		2 80+		2 72-		2 21+		2.55⊥
intent		0.85^{a}		0.81^{ab}		0.90^{ab}		0.97^{ab}		0.88^{b}		1.40°

1.4.

Table (16): Cost of control and prepared brioche bread

T0: 100% wheat flour and zero% GCS. T1: 99% wheat flour and 1% GCS. T2: 98% wheat flour and 2% GCS. T3: 97% wheat flour and 3% GCS. T4: 96% wheat flour and 4% GCS. T5: 95% wheat flour and 5% GCS.

CONCLUSION

The focus of this study was to produce and evaluate of brioche bread by using Egyptian wheat flour extraction 72% and five concentrations from GCS powder as a functional food. GCS are rich source of proteins, dietary fiber and minerals. It contains phenolic compounds which might be responsible for its strong antioxidant capacity. These results can use easily in the Egyptian Bakery pilot plants to arrive strategic goal of Egyptian government, especially with the low cost of the brioche bread unit.

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التقييم التغذوى لخبز البريوش المصنوع من القمح المصري والمدعم بمسحوق بذور حب الرشاد كغذاء وظيفي

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أجرى هذا البحث للتعرف على القيمة الغذائية لبذور حب الرشاد واستخدام مسحوقها لتحسين القيمة الغذائية لخبز البريوش تم تقدير الخصائص الريولوجية لصنفين من القمح المصري (جميزة ٩ و سدس ١٢) باستخدام مؤشرات جهاز المكسولاب (شوبان بلس) وذلك لاختيار الصنف المناسب لعمل عجين البريوش. كما قدر النشاط المضاد للاكسدة والفينولات الكلية لمسحوق البذور. أضيف مسحوق البذور بنسب إحلال (صفر، ١، ٢، ٣، ٤، ٥%) لدقيق القمح الذي تم اختياره لعمل العجين وبيان أثر إضافة هذه التركيزات على محتوي خبز البريوش من (الرطوبة، البروتين، الدهون، الرماد، الألياف، الكربوهيدرات والسعرات الكلية) وتحديد أي هذه العينات أكثر قبولا من حيث اللون، الطعم، الرائحة، القوام، كما أجريت بعض الاختبارات الخاصة بالخصائص الفيزيائية لعينات خبز البريوش (النشاط المائي، خصائص اللون وظاهره الطزاجة) بالإضافة إلي الفحص الميكروبيولوجي للعينات والذي شمل (العد الكلي للميكروبات، الفُطريات والخُمائر، البكتيريا العنقودية). أظهرت النتائج أن صنف القمح سدس ١٢ كان أفضل في خواصه الريولوجيه عن صنف جميزة ٩ حيث أعطى عجينة أكثر ثباتا (٤٠٠٤ دقيقة) وكانت نسبة امتصاصه للماء أعلى (٥٨٠%) وجودة بروتين أعلى س،= (٢٨٠ ١.٣٠)، وجودة النشا بالدقيق كانت أعلى س،= (١.٩٠) وكان الجل أكثر ثباتا عند التسخين س،= Nm ١.٧٢ بينما سجلت ترتيب جزيئات حبيبات النشا س،= Nm ٢.٦٧ وذلك عند مقارنته بخواص العجين الناتج من دقيق القمح جميزة ٩ والذي سجل (٣.٠٣ دقيقة و ٥١.٢%) و (٣١. و ١.٨٤ و ١.٨٢) على الترتيب. وبناء على ذلك تم اختيار هذا الصنف لعمل عجين خبز البريوش. أوضح التقييم الحسي أن إضافة مسحوق بذور حب الرشاد للبريوش كان مقبولا لدى المستهلك وذلك حتى مستوى إضافة ٣% حيث كانت الفروق الإحصائية بين عجينه الكنترول وهذه التركيزات (١، ٢، ٣%) غير معنوية، بينما أظهرت التركيزات ٤% و ٥% فروقا معنوية بينهما وبين عينه الكنترول من جهة وبين باقي التركيزات من جهة أخرى. أظهر التحليل الكيميائي احتواء مسحوق البذور على نسب مرتفعة من البروتين والدهون والرماد والألياف والكربو هيدرات حيث كانت المتوسطات ٢٠.٦٨ ، ٣٩.٤٩ ، ٤.٢٥ ، ٤.٢٥ ، ٣٩.٤٩ جم/١٠٠ جم حب الرشاد على الترتيب. كما انه يحتوى على نسبة مرتفعة من المعادن (الحديد والمنجنيز والزنك والنحاس والكالسيوم والماغنيسيوم والفوسفور والبوتاسيوم والصوديوم). وبصفه عامة فانه بزيادة مستوى إضافة مسحوق حب الرشاد في عجينة البريوش فإنه يزداد محتواها طرديا من الرطوبة والبروتين والدهون والرماد والمعادن. بينما كانت نسبه الكالسيوم/الفوسفور تتراوح من ١.٦٣- ١.٩٢ ونسبه الصوديوم/البوتاسيوم ٢٠.٤ وهي نسب قريبه من الاحتياجات الموصبي بها يوميا. كما أظهرت النتائج احتواء مسحوق البذور على نسبة جيدة من الفينولات الكلية (٤٤٤٩ مجم/١٠٠جم جاليك اسيد) وسجل النشاط المضاد للأكسدة ٤٧.١٠٪. كما بين الفحص الميكروبيولوجي لخبز البريوش المدعم أن التركيزات الأعلى (٤ ، ٥%) المستخدمة من مسحوق البذور أظهر تأثيرا مضادا للبكتيريا والفطريات والخمائر عن التركيزات الأقل (١، ٢، ٣%) وكانت الفروق بينهم معنوية. يمكن استخدام هذه النتائج بسهولة في المصانع الرائدة في مجال الخبز المصري للوصول إلى الهدف الاستراتيجي للحكومة المصرية خاصة، مع انخفاض تكلفة وحدة خبز البريوش كغذاء وظيفيي.